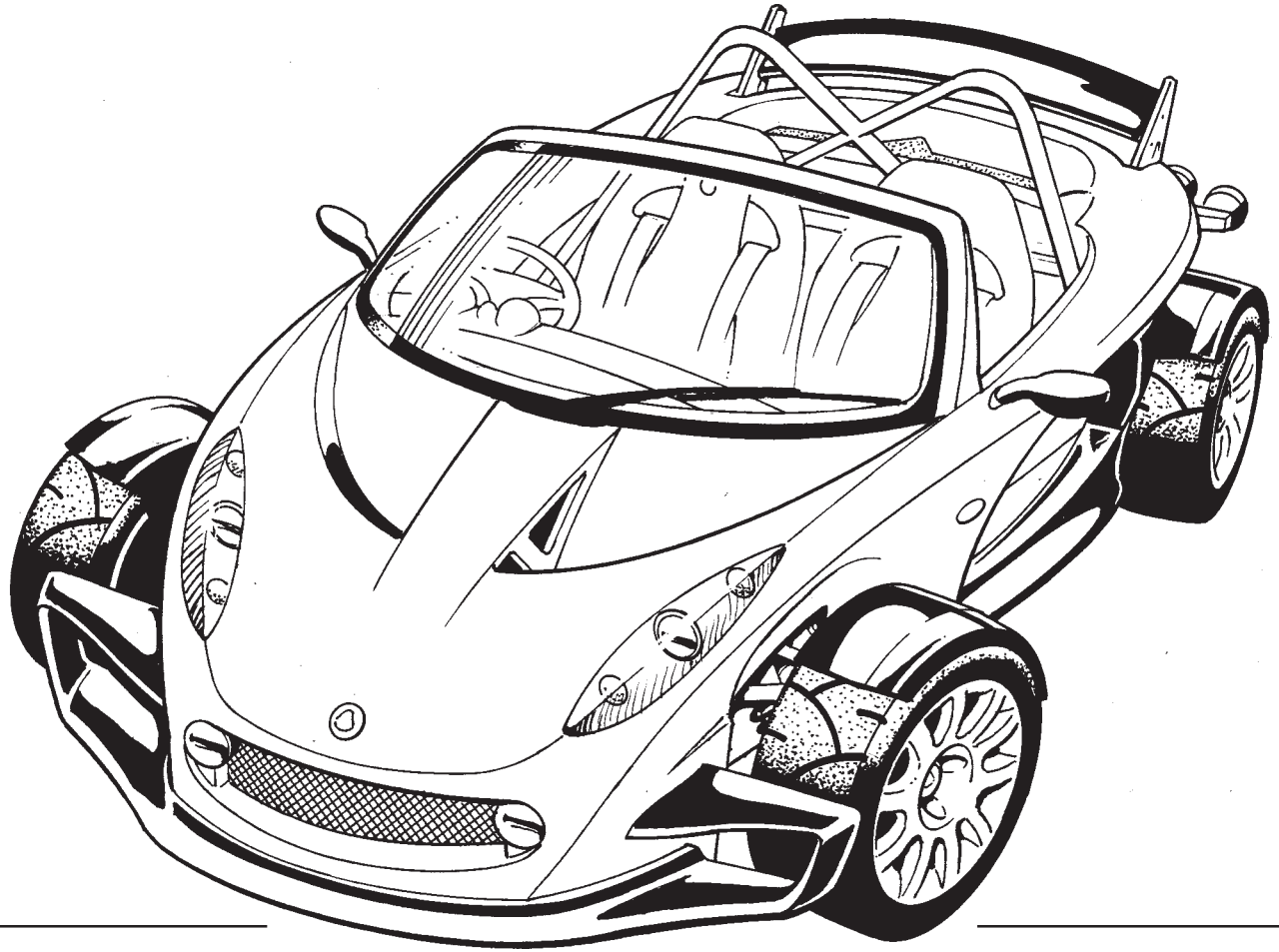
340R SERVICE PARTS LIST



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Part Number A340T0325J

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FOREWORD

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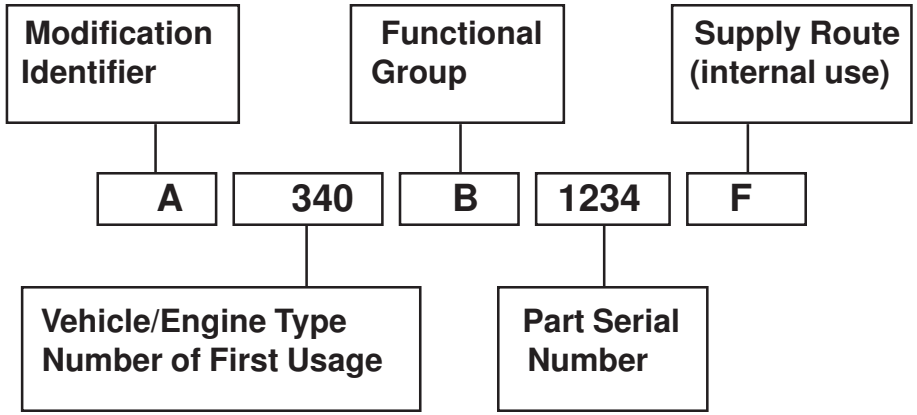
Lotus policy is one of continuous product improvement and the right is reserved to alter specifications at any time without prior notice.
Whilst every care has been taken to ensure correctness of information, it is impossible to guarantee complete freedom from omissions and errors, or to accept liability arising from such errors or omissions, but nothing herein contained shall affect your statutory rights.

USE OF THE PARTS LIST

This parts list covers the 340R model. 2000 model year. The manual is arranged in function groups, as defined by the Contents page.

PART NUMBERS

Part numbers used in this publication are in the format as follows:



Modification Identifier: This letter identifies a version or modification of the part. Part numbers with different prefix letters may or may not be interchangeable - refer to the remarks column.

Vehicle/Engine Type Number: The type number indicates either the model or engine type on which the part was first used.

026, 036, 045, 500....Elan	076....Eclat S1	084....Eclat S2	111....Elise
050....Elan+2	079....Esprit S1/S2/S2.2	085....Esprit S3	340....340R
046, 054, 065, 074....Europa	082....Esprit Turbo	089....Excel	
075....Elite S1	083....Elite S2	100....Elan 1990	

Functional Group: A single letter indicating the functional area of the parts first use

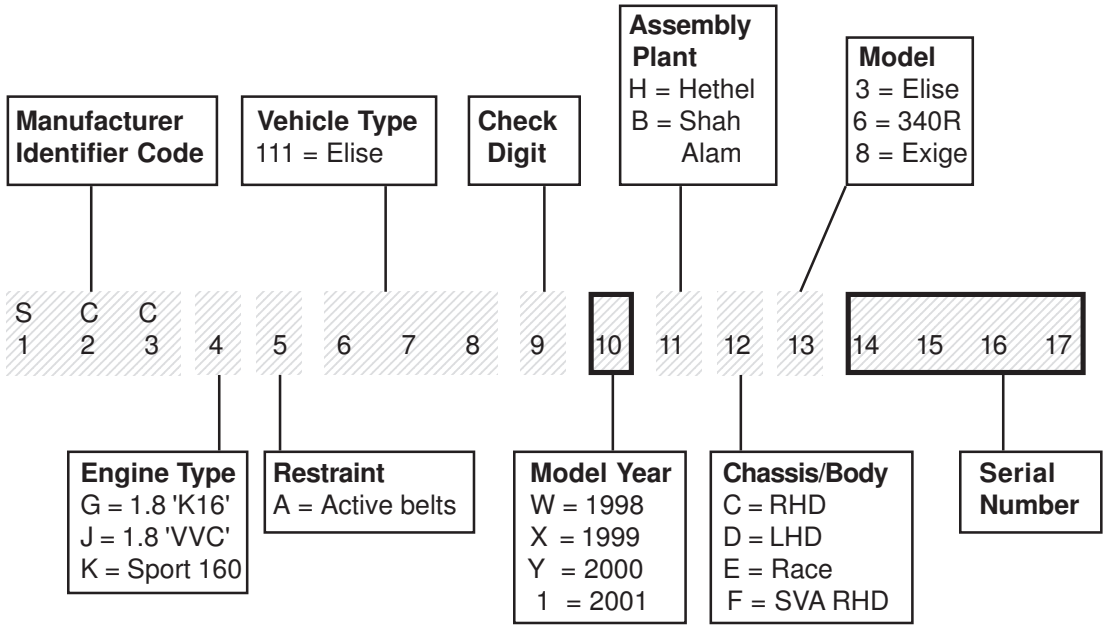
A = Chassis	E = Engine	J = Brakes	P = Heater & AC	U = Hard Trim
B = Body	F = Transmission	K = Cooling	Q = Clutch	V = Soft Trim
C = Front Suspension	G = Wheels & Tyres	L = Fuel System	R = Final Drive	W = Standard Fixings
D = Rear Suspension	H = Steering	M = Electrics	S = Exhaust	

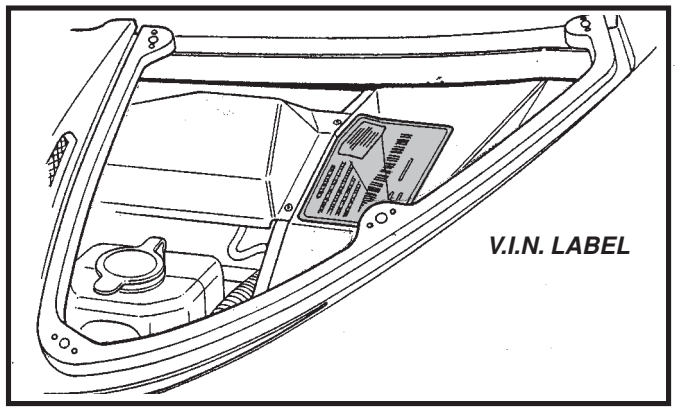
VEHICLE IDENTIFICATION NUMBER & ENGINE NUMBER

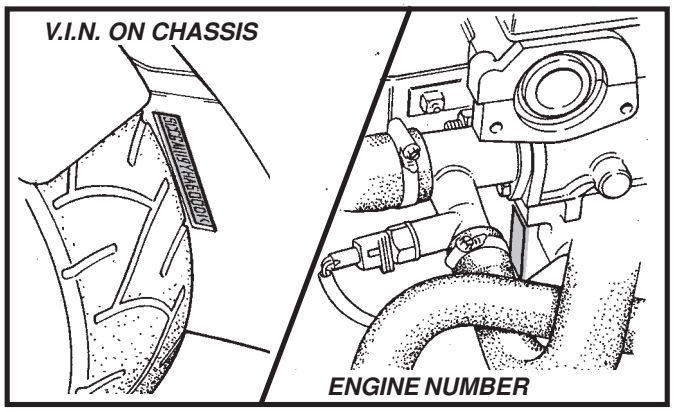
The Vehicle Identification Number (V.I.N.) is stamped on the chassis in the right hand rear sill area, and is also printed on a label stuck to the body in the front services compartment. The engine number is marked on a vertical patch at the left hand end of the forward face of the cylinder block, and is most easily viewed using a mirror.

Both numbers should always be quoted with any vehicle enquiries, as Factory records are filed against V.I.N., and specification change points are identified by V.I.N. or engine number. The vehicle licence number may not accurately reflect vehicle age, may also be changed during the car's life, and is an unreliable method of vehicle identification.

The V.I.N. comprises 17 characters, coded in accordance with European Economic Community (EEC) directives. For change point identification in Service Notes and Service Parts Lists, characters 10 (model year) and 15 - 17, or 14 - 17 (serial number) will be quoted.







10.00 Body

10.01a Bodyshell
10.02b Windscreen Frame, Cockpit Tub & Closing Panels
10.04 Crash Structures
10.09a Front Services Access Panels
10.11b Engine Cover Lid
10.23a Spoilers, Aerofoils & Mudguards
10.23b Spoilers & Aerofoils
10.25 Undertray & Diffuser
10.31 Towing Strut/ Hook

11.00 Glazing and Seals

11.01a Aeroscreen
11.05 Glass / Composite, Tilt Roof Panel

12.00 Exterior Fittings

12.03 Grilles and Louvres
12.05 Decals, Badges & Protective Film
12.07 Licence Plate Mountings
12.09 Exterior Driving Mirrors

13.00 Seats & Seat Belts

13.01 Seat Runners
13.02c Seat Assemblies, front
13.27 Seat Belts, front

14.00 Pedal Box & Fascia

14.01 Pedal Box, Pedals, Throttle Control
14.05 Fascia Structure & Supporting Hardware

15.00 Interior Trim

15.05 Interior Driving Mirror & Sunvisors
15.11 Interior Trim & Stowage Provision
15.14 Interior Trims
15.19 Centre Tunnel Trim, Gear Lever Gaiters/Shrouds
15.30 Carpeting & Mats

17.00 Electrical

17.01 Harnesses, Leads
17.03 Horn, Inertia Switch, Modules, Fuses & Relays
17.05 Interior Switches, Auxiliary Power Socket
17.06 Engine Management & Sensors
17.07 Instruments, Tell Tales, & Displays
17.12 Exterior Lamps, Incl. Headlamps
17.21 Windscreen Wiper Motor, Wipers & Washers
17.31 Battery, Clamps, & Cables
17.33 Security Alarm System, Parking Sensors & Camera

18.00 Heating, Ventilation, Air Conditioning

18.13 Air Trunking, Ducts & Ventilators

19.00 Labels & Literature

19.01 Labels,Certificates, Literature etc.
19.03 Owner's Handbooks & Service Notes Manuals

30.00 Chassis

30.01 Chassis, Subframes
30.02 Seat Belt Mounting Frames, Stays

31.00 Suspension

31.01 Front Suspension, Incl. Hubs
31.03 Rear Suspension, Incl. Hubs

32.00 Steering

32.01 Rack & Pinion, & Lower Column

32.05	Upper Column, Steering Wheel

33.00 Brakes

33.01	Brake Discs, Calipers, & Parking Brake Assembly
33.03	Master Cylinder, Servo, ABS Controller, Pipes & Hoses
33.05	Parking Brake Mechanism

34.00 Wheels & Tyres

34.01	Wheels, Tyres & Valves

40.00 Engine

40.00	Engine Assemblies
40.01	Engine Block & Oil Pick up
40.01a	Engine Mounts
40.02	Gaskets & Sealants, Top Overhaul Set
40.02a	Gaskets & Sealants, Bottom Overhaul Set
40.03	Sump Assembly
40.05	Cylinder Head , Valves, Springs
40.07	Camshafts, Tappets, Cam Cover
40.09	Pistons, Con-rods, Liners
40.11	Crankshaft, Bearings, Flywheel
40.13	Water Pump Assembly, Thermostat
40.15	Lubrication System
40.17	Ignition System, Spark plugs & Plug Top Coils
40.19	Alternator and Starter Motor
40.21	Exhaust Manifold

41.00 Belts and Pulleys

41.01	Camshaft Belts, Guards & Pulleys
41.03	Auxiliary Drive Belts & Pulleys

42.00 Induction Systems

42.01	Airboxes, Trunking & Air Filters
42.04	Throttle Body, Mechanism & IAC Valve
42.05	Fuel Injection System

43.00 Emission Equipment

43.03	Vacuum System, Hoses, Pipes & Fittings

44.00 Fuel System

44.01	Fuel Tanks, Filler
44.03	Fuel Pump; Filter, Pipes
44.05	Charcoal Canister & Evaporative Loss System.

45.00 Exhaust

45.01	Exhaust System
45.05	Heatshields

46.00 Cooling

46.01	Engine Cooling System & Fan
46.03	Oil Cooler/Heat Exchanger & Pipes
46.03b	Oil Coolers, Pipes & Hoses, V8

47.00 Transmission

47.01	Clutch & Release Mechanism
47.03	Transmission Assembly
47.05	Gearchange Mechanism, External
47.06	Gear Selector Mechanism, Internal
47.07	Gears, Shafts & Bearings
47.11	Final Drive & Bearings
47.15	Driveshafts & Seals

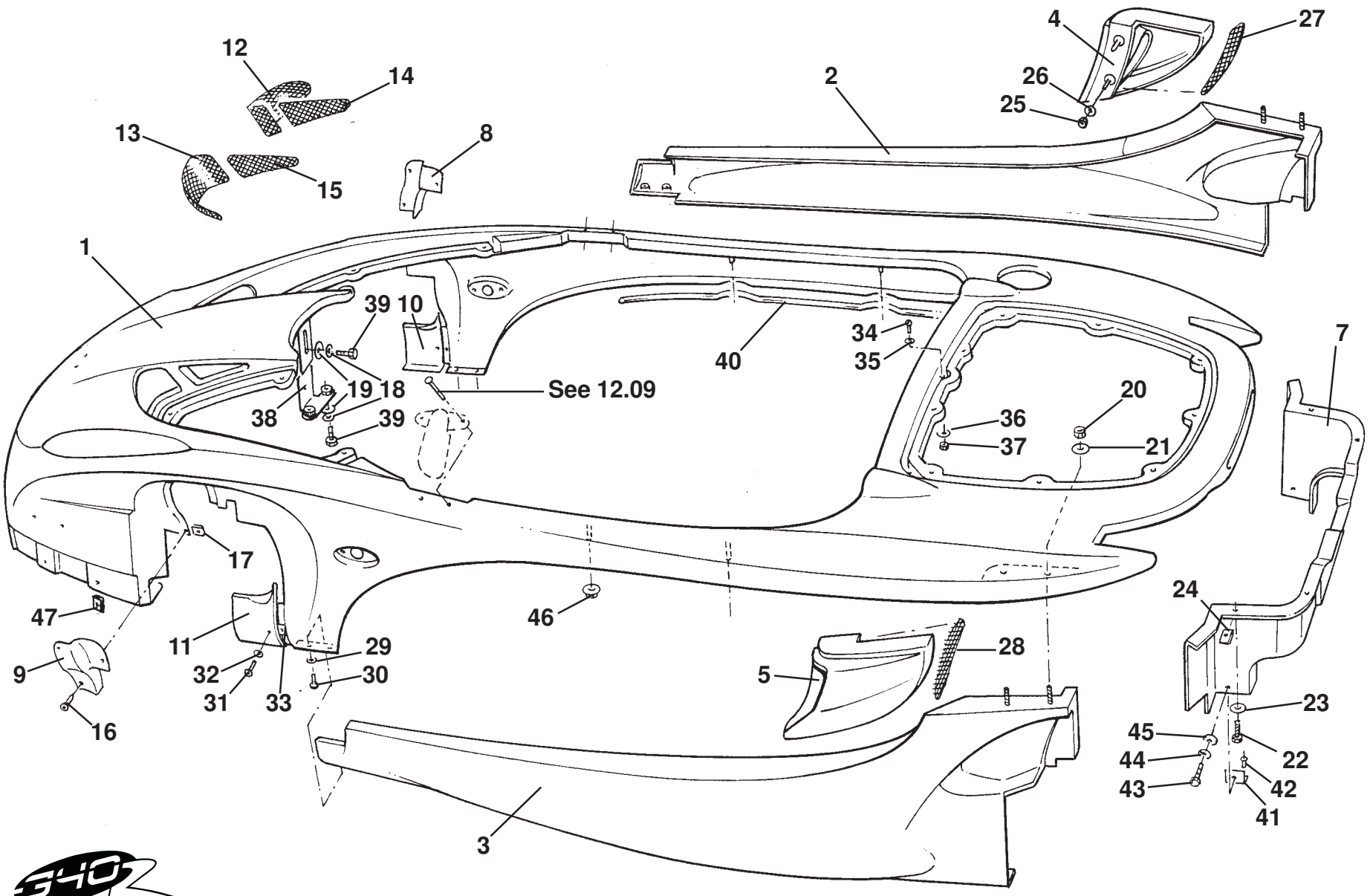
60.00 Special tools

60.01	Tool Kit
60.01a	Diagnostic Equipment

60.01b	Diagnostic Equipment, Scan lll

80.00 Bulk Items

80.20a	Touch-in Paint Pencil Range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10.01a

Function Code 10.01a Bodyshell

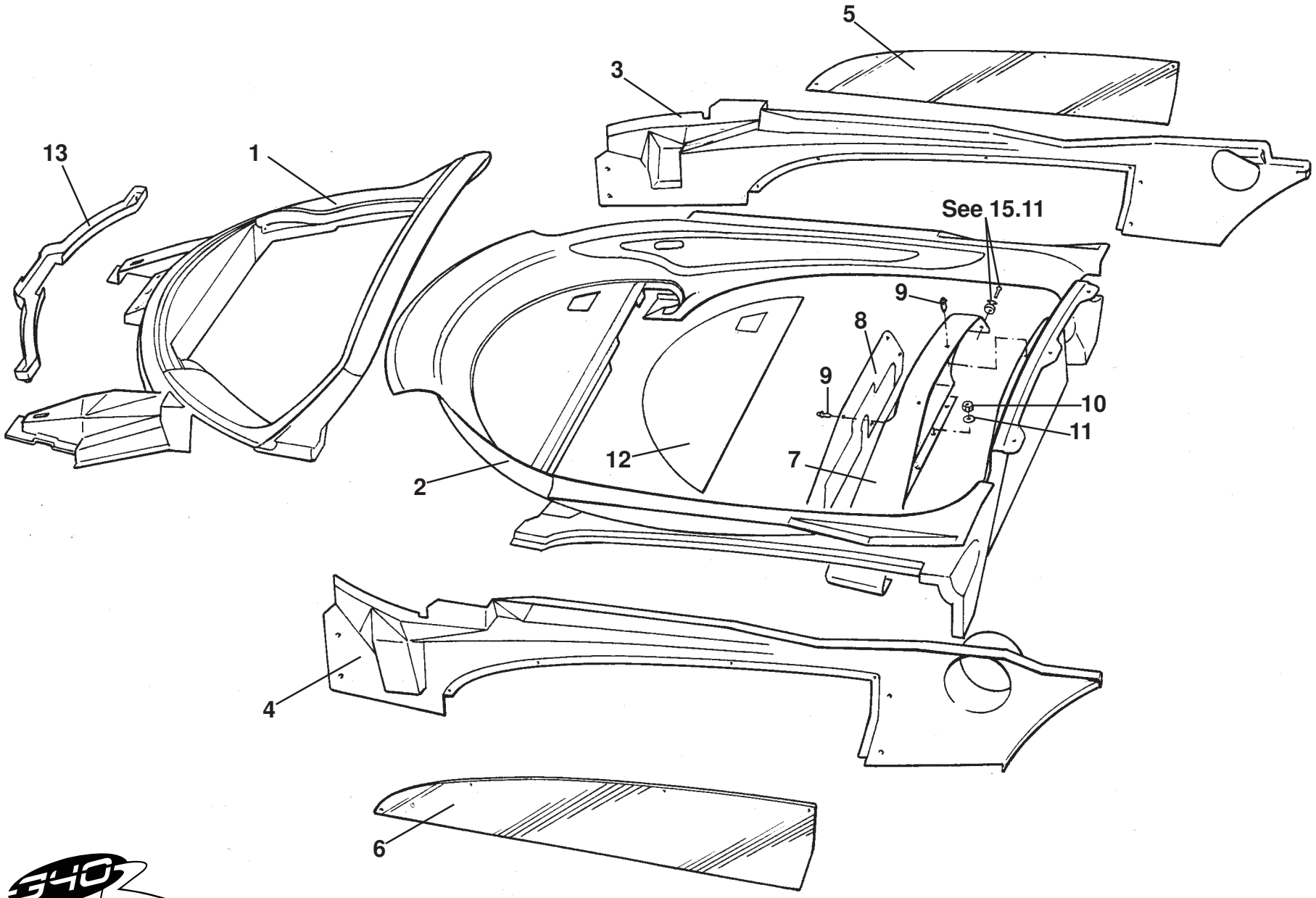
Dep	Part Description	Remarks	Option	Part Number	Qty
01	Topshell			**A340B0016J**	1
02	Sill Panel. RH			**A340B0006K**	1
03	Sill Panel. LH			**A340B0007K**	1
04	Side Intake Duct, RH			**A340B0104K**	1
05	Side Intake Duct, LH			**A340B0103K**	1
07	Rear Engine Wall			**A340B0114K**	1
08	Access Panel, bulb replacement, RH			**A340B0162K**	1
09	Access Panel, bulb replacement, LH			**A340B0161K**	1
10	Toe Panel, front topshell, RH	Bonded to chassis		**A340B0228K**	1
11	Toe Panel, front topshell, LH	Bonded to chassis		**A340B0227K**	1
12	Grille, outlet, front, RH			**A340B0140F**	1
13	Grille, outlet, front, LH			**A340B0141F**	1
14	Grille, outlet, side, RH			**A340B0138F**	1
15	Grille, outlet, side, LH			**A340B0139F**	1
16	Screw, M5, pan hd. pozi., access panel fix.			**A082W7173F**	6
17	Spirenut, M5			**B100W6372F**	6
18	Washer, shakeproof, M8			**A075W4048Z**	3
19	Washer, flat, M8			**A075W4020Z**	3

Function Code 10.01a Bodyshell

Dep	Part Description	Remarks	Option	Part Number	Qty
20	Nyloc Nut, M6, topshell to sill panel			**A075W3009Z**	4
21	Washer, flat, M6			**A075W4017Z**	4
22	Setscrew, M5 x 16. hex. hd. S/S, wall to topshell			**A111W1163F**	4
23	Washer, flat, M5,			**B075W4009Z**	4
24	Spirenut			**B100W6372F**	4
25	Nyloc Nut, M6, intake fix.			**A075W3009Z**	4
26	Washer, flat, M6			**A075W4017Z**	4
27	Grille. side intake duct. RH		A340B0144F R/B	**B340B0144F**	1
28	Grille. side intake duct. LH		A340B0145F R/B	**B340B0145F**	1
29	Screw, M5 x 20, button, skt. hd., topshell to sill			**A082W7173F**	4
30	Washer, flat, M5			**B075W4009Z**	4
31	Screw, M5 x 20, button, skt. hd., topshell to toe panel			**A082W7173F**	2
32	Washer, flat, M5 S/S			**A340W4185F**	2
33	Spirenut			**B100W6372F**	2
34	Screw, M5 x 20, button skt. hd., topshell to bulkhead			**A082W7173F**	3
35	Escutcheon, screw to topshell		B340B0123F R/B	**A340W4185F**	3
35a	Washer, self adhesive, escutcheon to topshell	Not illustrated		**A340B0136F**	3
36	Washer, flat, M5	Replaces item 35		**A340W4185F**	3
37	Nyloc Nut			**A340W3169F**	3
38	Bracket, front topshell fix.			**B340B0130F**	1
39	Screw, M8 x 25, cap, hd. bracket to topshell			**A075W7024F**	3

Function Code 10.01a Bodyshell

Dep	Part Description	Remarks	Option	Part Number	Qty
40	Edging Strip. topshell flange			**A111U6034V**	1
41	Bracket, engine wall to subframe			**A111U0167F**	2
42	Pop Rivet, bracket to subframe			**A075W6069Z**	4
43	Screw, M5 x 16 hex. hd. S/S, bracket to wall			**A111W1163F**	2
44	Washer, spring, M5			**A082W4097F**	2
45	Washer, flat, M5			**B075W4009Z**	2
46	Phyloc Nut, topshell fix.			**A340W3168F**	4
47	Spirenut, M5, topshell to front spoiler fix			**B100W6372F**	7
48	Studplate, topshell rear fixing	Bonded to topshell		**B340B0025F**	2
49	Studplate, topshell forward fixing	Bonded to topshell		**B340B0026F**	2



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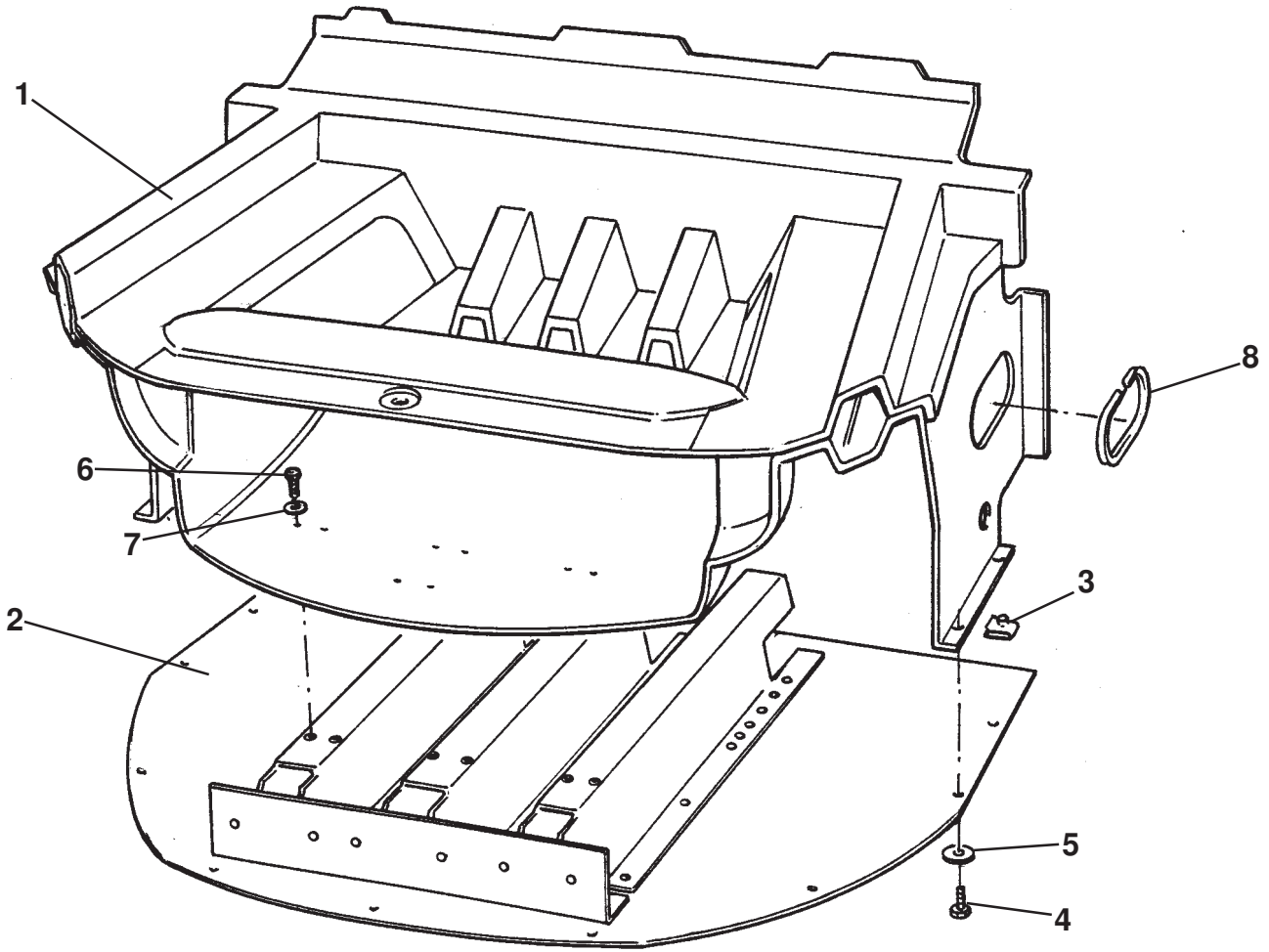
10.02b

Service Parts List

Function Code 10.02b Windscreen Frame, Cockpit Tub & Closing Panels

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Windscreen Frame			**A340B0095K**	1
02	Cockpit Tub, RHD			**A340B0709K**	1
02a	Cockpit Tub, LHD			**A340B0069K**	1
03	Side Closing Panel, RH			**A340B0120K**	1
04	Side Closing Panel, LH			**A340B0119K**	1
05	Cockpit Side Screen, RH			**A340B0066F**	1
06	Cockpit Side Screen, LH			**A340B0065F**	1
07	Rear Bulkhead Cover/Electronics Housing			**A340B0116K**	1
08	Access Lid, rear bukhead cover			**A340B0114K**	1
09	Plastic Fastener			**A111W6534F**	8
10	Nyloc Nut, M5			**A100W3113F**	4
11	Washer, flat, M5			**B075W4009Z**	4
12	Mat, fascia top, RHD			**A340V0026K**	1
12a	Mat, fascia top, LHD			**A340V0025K**	1
13	Gutter, windscreen frame			**A111B0106K**	1



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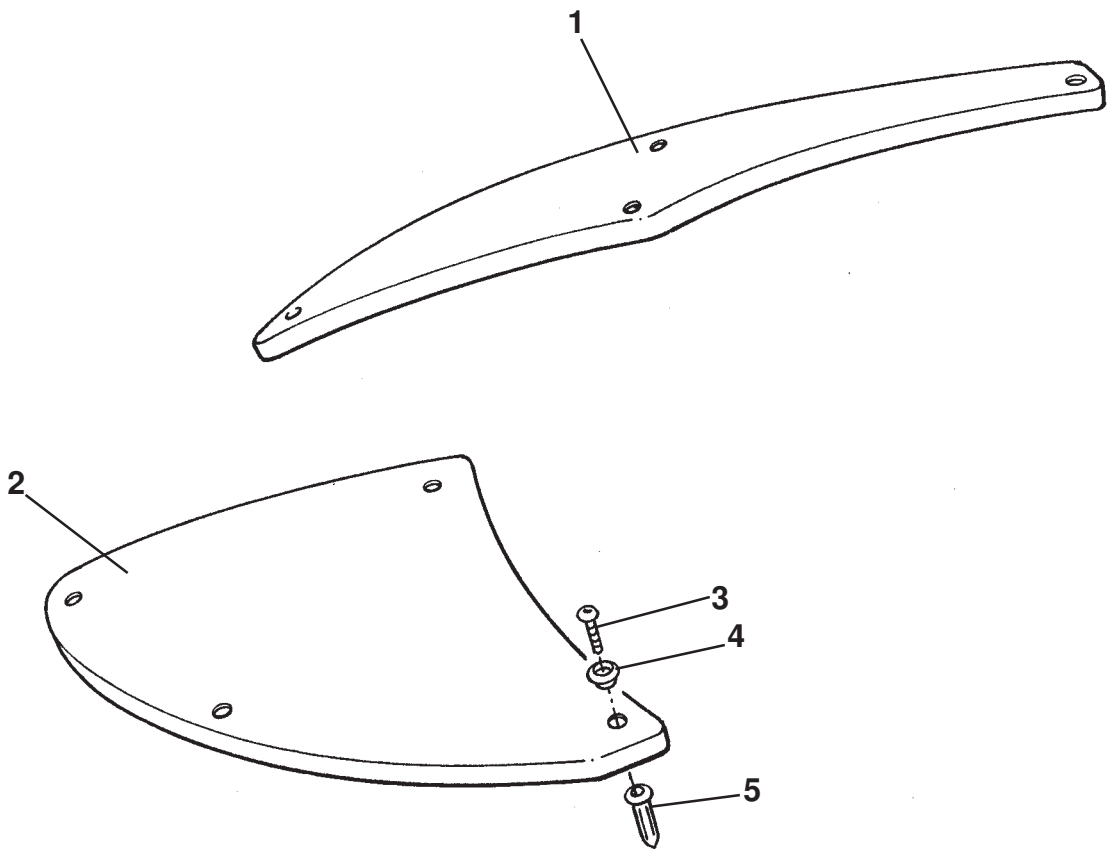
10.04

Function Code 10.04 Crash Structures

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Front Crash Structure, upper, composite			**A340B0015J**	1
02	Crash Structure Reinforcement/Front Undershield, alioy			**E340B0036F**	1
03	Spirenut, M5			**B100W6372F**	9
04	Setscrew, M5 x 25, hex. hd., crash stucture to u/shield			**A340W1168F**	9
05	Washer, flat, M5			**A340W4185F**	9
06	Setscrew, M6 x 25, hex. hd., crash stucture to u/shield			**A075W1028Z**	6
07	Washer, flat, M6			**A075W4015Z**	6
08	Edging Strip, hose protection	For two holes		**A111U6034F**	0.3m
09	Betaseal 1701, crash structure bonding	Not illustrated		**A082B6281F**	300mm



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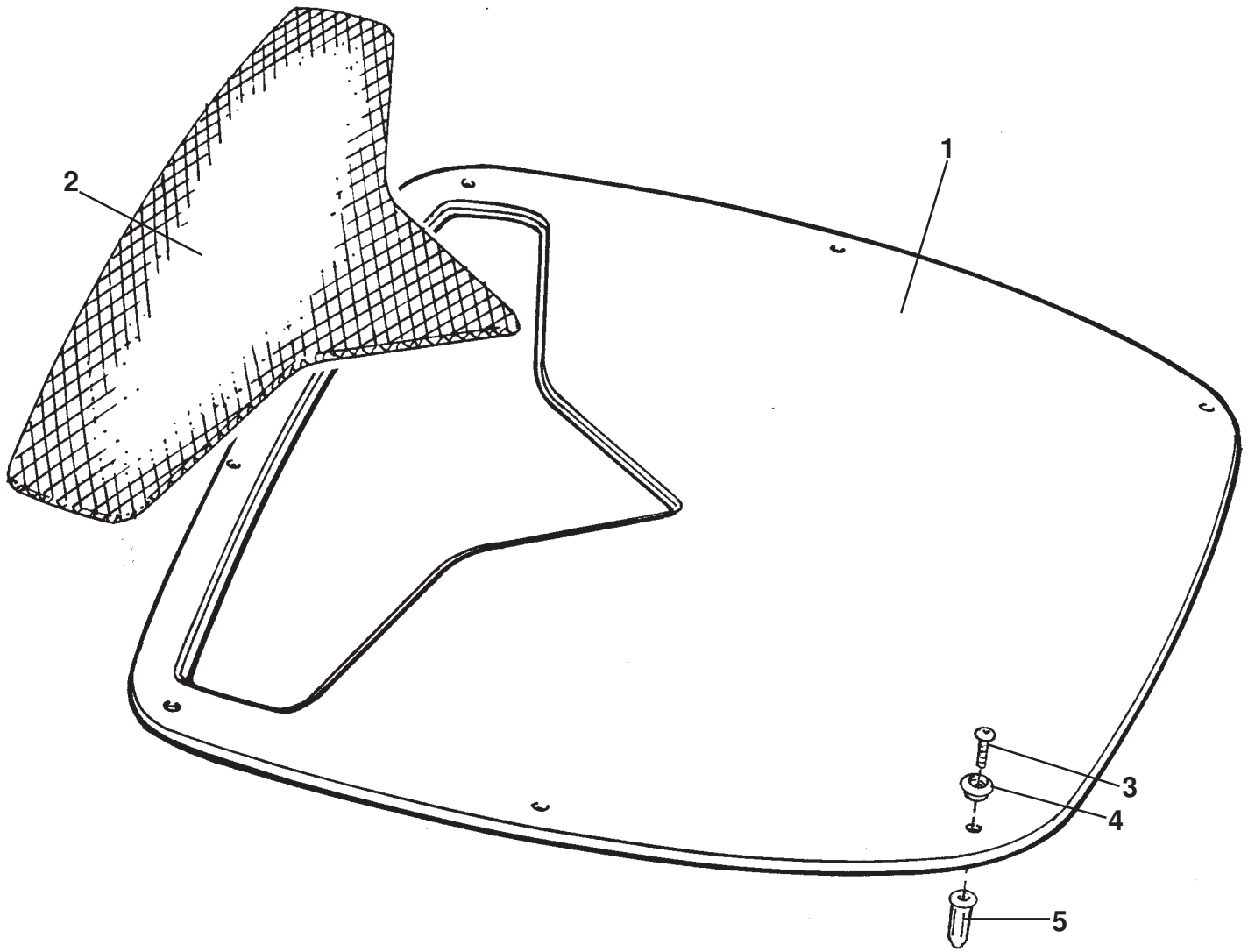
10.09a

Function Code 10.09a Front Services Access Panels

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Access Panel, front services, RH			**A340B0108K**	1
02	Access Panel, front services, LH			**A340B0107K**	1
03	Screw, M5 x 20, button. skt. hd., panel fix.			**A082W7173F**	8
04	Escutcheon, screw to panel			**B340B0123F**	8
05	Jacknut	Fitted in topshell		**A076W3043F**	8
06	Washer, retaining, screw to panel	Not illustrated		**A340W4183F**	8



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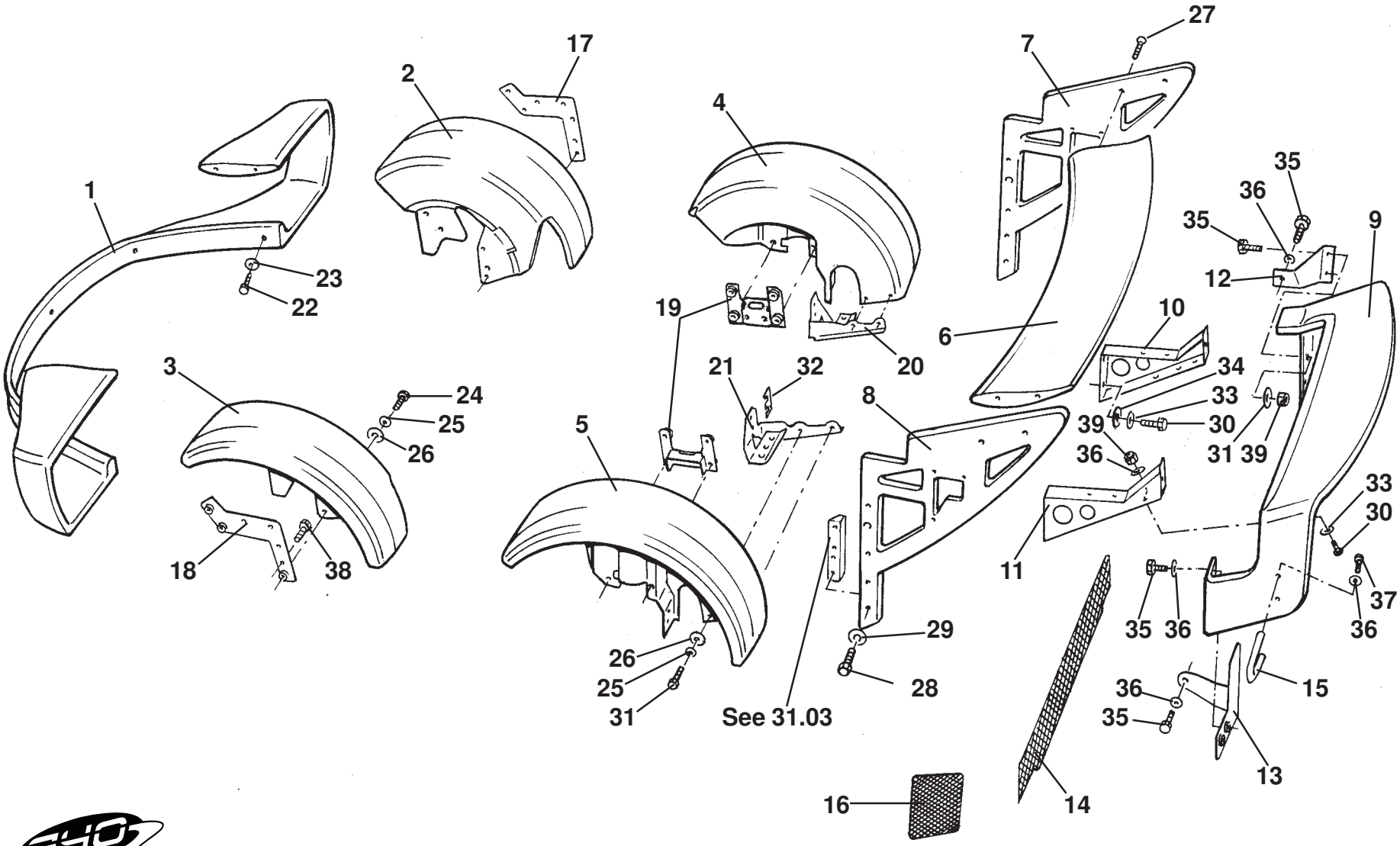
10.11b

Function Code 10.11b Engine Cover Lid

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Engine Cover Lid			**A340B0024K**	1
02	Grille, engine cover lid	Bonded to cover		**A340B0146F**	1
03	Screw, M5 x 20, button, skt. hd., engine cover fix.			**A082W7173F**	9
04	Escutcheon, screw to cover			**B340B0123F**	9
05	Jacknut	Fitted in topshell		**A076W3043F**	9
06	Washer, retaining, screw to panel	Not illustrated		**A340W4183F**	9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10.23a

Function Code 10.23a Spoilers, Aerofoils & Mudguards

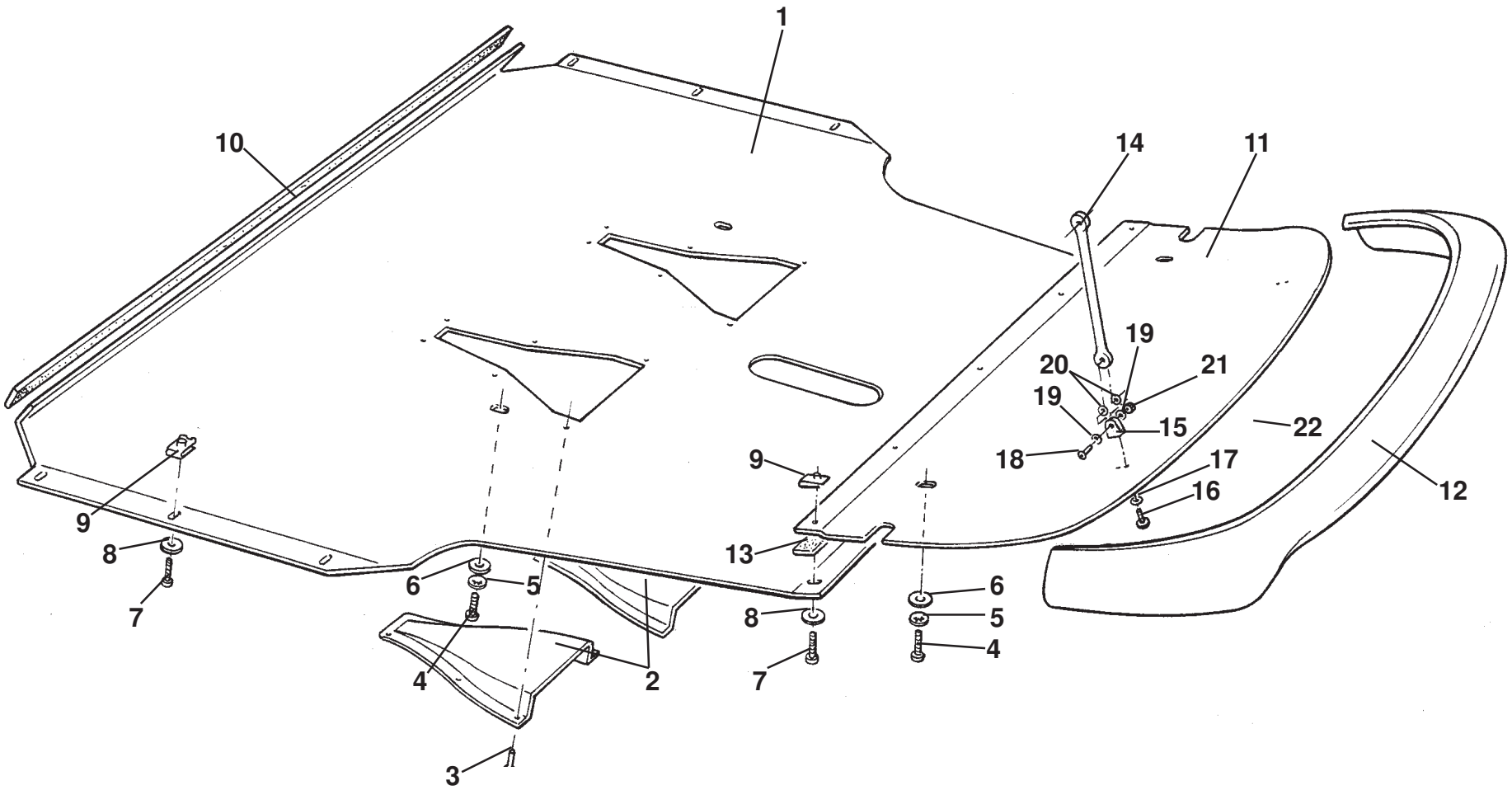
Dep	Part Description	Remarks	Option	Part Number	Qty
01	Front Spoiler/Splitter			**A340B0075K**	1
02	Front Mudguard, carbon fibre, RH			**A340B0038F**	1
02a	Front Mudguard, composite, RH		Primed	**B340B0240F**	1
03	Front Mudguard, carbon fibre, LH			**A340B0037F**	1
03a	Front Mudguard, composite, LH		Primed	**B340B0241F**	1
04	Rear Mudguard, carbon fibre, RH			**A340B0040F**	1
04a	Rear Mudguard, composite, RH		Primed	**B340B0242F**	1
05	Rear Mudguard, carbon fibre, LH			**A340B0039F**	1
05a	Rear Mudguard, composite, LH		Primed	**B340B0243F**	1
06	Rear Aerofoil			**A340B0077K**	1
07	Aerofoil Support Plate, RH			**B340B0022F**	1
08	Aerofoil Support Plate, LH			**B340B0027F**	1
09	Rear Mid-Spoiler/Shroud			**A340B0079K**	1
10	Mounting Bracket, spoiler/shroud, RH			**B340B0052F**	1
11	Mounting Bracket, spoiler/shroud, LH			**B340B0055F**	1
12	Steady Bracket, spoiler/shroud, RH			**B340B0050F**	1
13	Steady Bracket, spoiler/shroud, LH			**B340B0051F**	1
14	Guard, spoiler/shroud centre	Bonded to spoiler/shroud		**A340B0147F**	1

Function Code 10.23a Spoilers, Aerofoils & Mudguards

Dep	Part Description	Remarks	Option	Part Number	Qty
15	Guard Hoop, outer spoiler/shroud			**A340B0126F**	2
16	Guard, exhaust, LH	Bonded to spoiler/shroud		**A340B0148F**	1
17	Bracket, front mudguard mounting, RH			**A340B0044F**	1
18	Bracket, front mudguard mounting, LH			**A340B0045F**	1
19	Bracket, upper rear mudguard mounting			**B340B0043F**	2
20	Bracket, lower rear mudguard mounting, RH			**B340B0250F**	1
21	Bracket, lower rear mudguard mounting, LH			**B340B0251F**	1
22	Setscrew, M5 x 16, hex. hd. spoiler/splitter to topshell			**A111W1163F**	7
23	Washer, flat, M5			**B075W4009Z**	7
24	Setscrew, M6 x 20, hex. hd., front mudguards fix.			**A100B0854F**	6
25	Washer, spring, M6			**A075W4035Z**	22
26	Washer, flat, M6			**A075W4017Z**	22
27	Screw, M8 x 40, csk. skt. hd. spoiler to plate			**A340W7193F**	4
28	Screw, M10 x 35, hex. hd. plate to chassis			**A075W2051Z**	2
29	Washer, flat, M10			**A075W4027Z**	2
30	Setscrew, M8 x 20, hex. hd.			**A075W1038Z**	8
31	Setscrew, M6 x 18, hex. hd., rear mudguards fix.			**A075W1029Z**	16
32	Shim Plate, lower mudguard to bracket			**A340B0248F**	As req.
33	Washer, spring, M8			**A075W4036Z**	8
34	Washer, flat, M8			**A075W4020Z**	4
35	Setscrew, M6 x 25, hex. hd.			**A075W1031F**	8

Function Code 10.23a Spoilers, Aerofoils & Mudguards

Dep	Part Description	Remarks	Option	Part Number	Qty
36	Washer, flat, M6			**A075W4013Z**	8
37	Screw, M6 x 12, hex. hd. guard fix.			**A075W1027Z**	4
38	Setscrew, M6 x 25, hex. hd. bracket to hub carrier			**A075W1031F**	2
39	Nyloc Nut, M6			**A075W3009Z**	4
40	Bracket Kit, rear mudguard lower	Comprises: items 20,21, 25,26, 31, 32, see S/B 2000/15		**A340B0253S**	1



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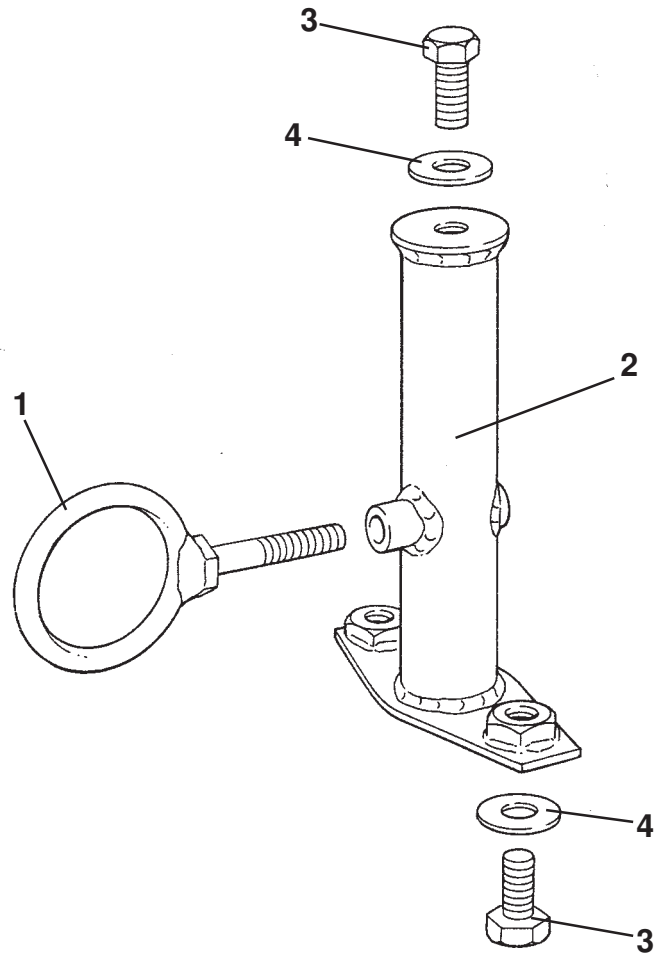
10.25

Function Code 10.25 Undertray & Diffuser

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Undertray	Without NACA ducts		**A340A0020F**	1
01a	Undertray Assembly	With NACA ducts		**B111A0220J**	1
02	NACA Duct	Part of item: 1a		**A111A0218K**	2
03	Pop rivet, duct fixing			**A075W6065Z**	12
04	Screw, M8 x 25, button hd.			**A111W7115F**	4
05	Washer, spring, M8			**A075W4036Z**	4
06	Washer, flat, M8 x 25 x 1.4			**A111W4156F**	4
07	Screw, M5 x 16, hex. hd.			**A111W1163F**	16
08	Washer, flat, M5 x 25 x 1.4			**A082W4098F**	16
09	Spire Nut, M5			**B100W6372F**	16
10	Foam Strip, self adhesive, 10mm x 6mm			**A100B0431V**	As req.
11	Diffuser			**B340A0016F**	1
11a	Diffuser Assembly	Includes item 12		**A340A0020F**	1
12	Finisher Moulding, diffuser	Bonded to diffuser		**A340B0081K**	1
13	Foam Strip, self adhesive, 19mm x 03mm			**A082U6067F**	3
14	Support Strut, diffuser			**B340A0022F**	2
15	Bracket, strut fixing			**A340A0023F**	4
16	Screw, M5 x 8, button hd., bracket fixing			**A340W7183F**	8

Function Code 10.25 Undertray & Diffuser

Dep	Part Description	Remarks	Option	Part Number	Qty
17	Washer, flat, M5			**A111W4168F**	4
18	Screw, M6 x 25, button hd., bracket to strut			**A340W7189F**	4
19	Washer, flat, M6			**A075W4015Z**	8
20	Washer, lock, M6			**A075W4046Z**	8
21	Dome Nut, M6			**A340W3167F**	4
22	Screw, no.6 x 1/4", self tapping, pan pozi.			**A075W5010Z**	5



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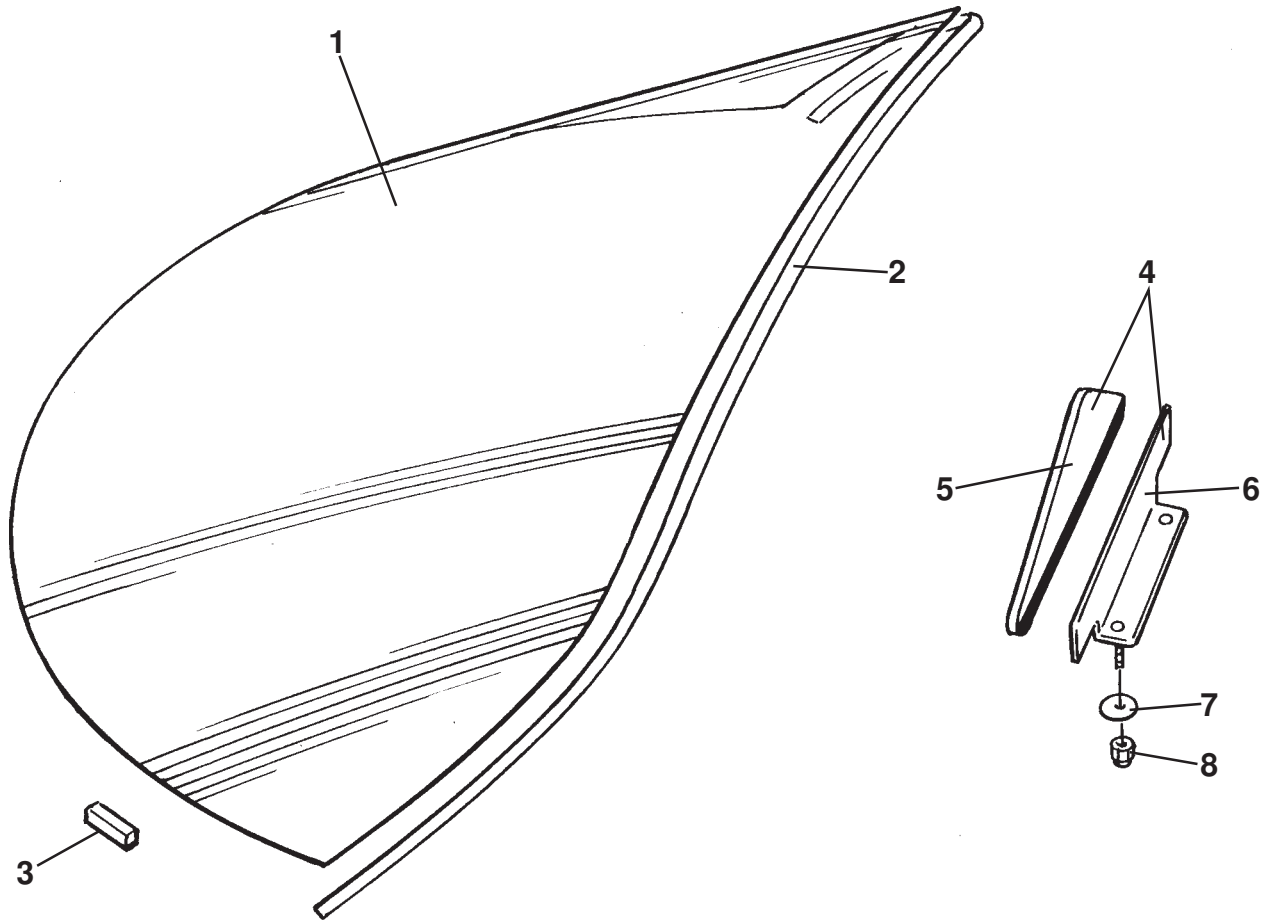
10.31

Function Code 10.31 Towing Strut/ Hook

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Towing Eye			**A111B0399F**	1
02	Mounting Strut, towing eye			**A111U0456F**	1
03	Setscrew, M8 x 35, hex. hd., grade 8.8 Zn			**A075W1035Z**	3
04	Washer, flat, M8 x 1.4 Zn			**A075W4021Z**	3



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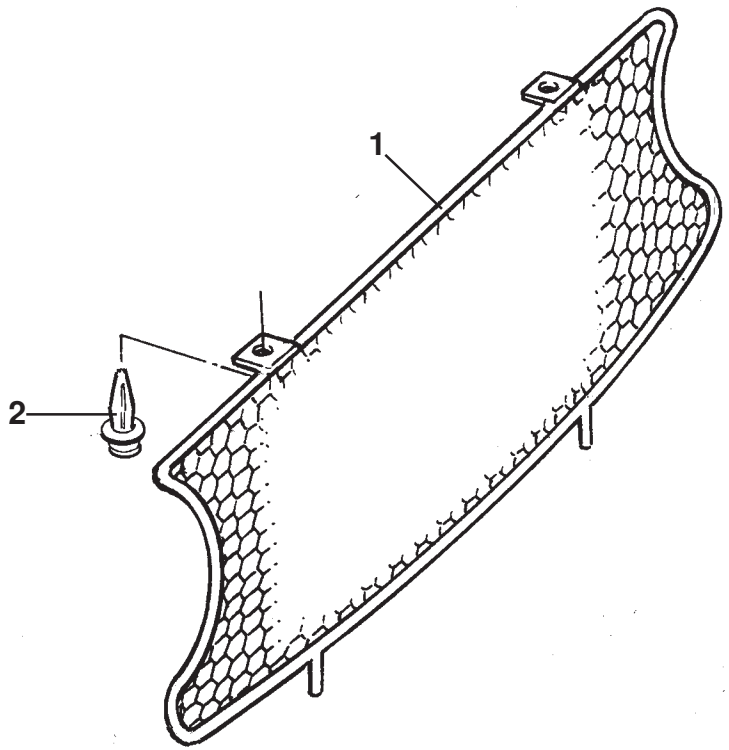
11.01a

Service Parts List

Function Code 11.01a Aeroscreen

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Windscreen			**A340B0001F**	1
02	Windscreen Finisher			**B111U0088F**	1
03	Spacer, windscreen alignment			**A075U0588Z**	7
04	Backlight Assembly			**A340B0125J**	1
05	Backlight Glass			**A340B0082F**	1
06	Bracket, backlight glass			**A340B0124F**	1
07	Washer, flat M6 x 20			**B100W4127F**	2
08	Nyloc Nut, M6			**A075W3009Z**	2



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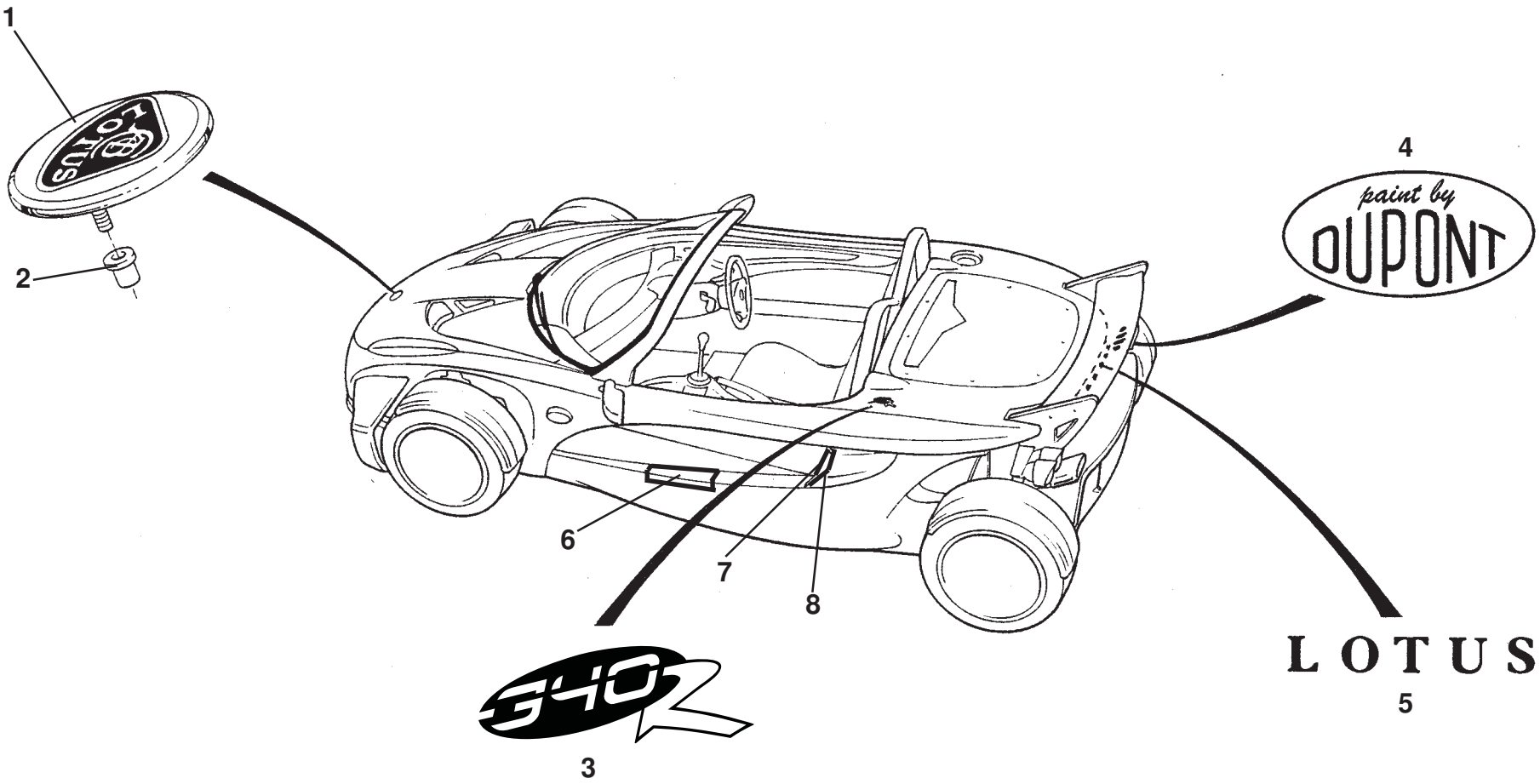
12.03

Function Code 12.03 Grilles and Louvres

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Grille. front intake			**A340B0137F**	1
02	Plastic Fastener, grille upper fix.			**A111W6534F**	2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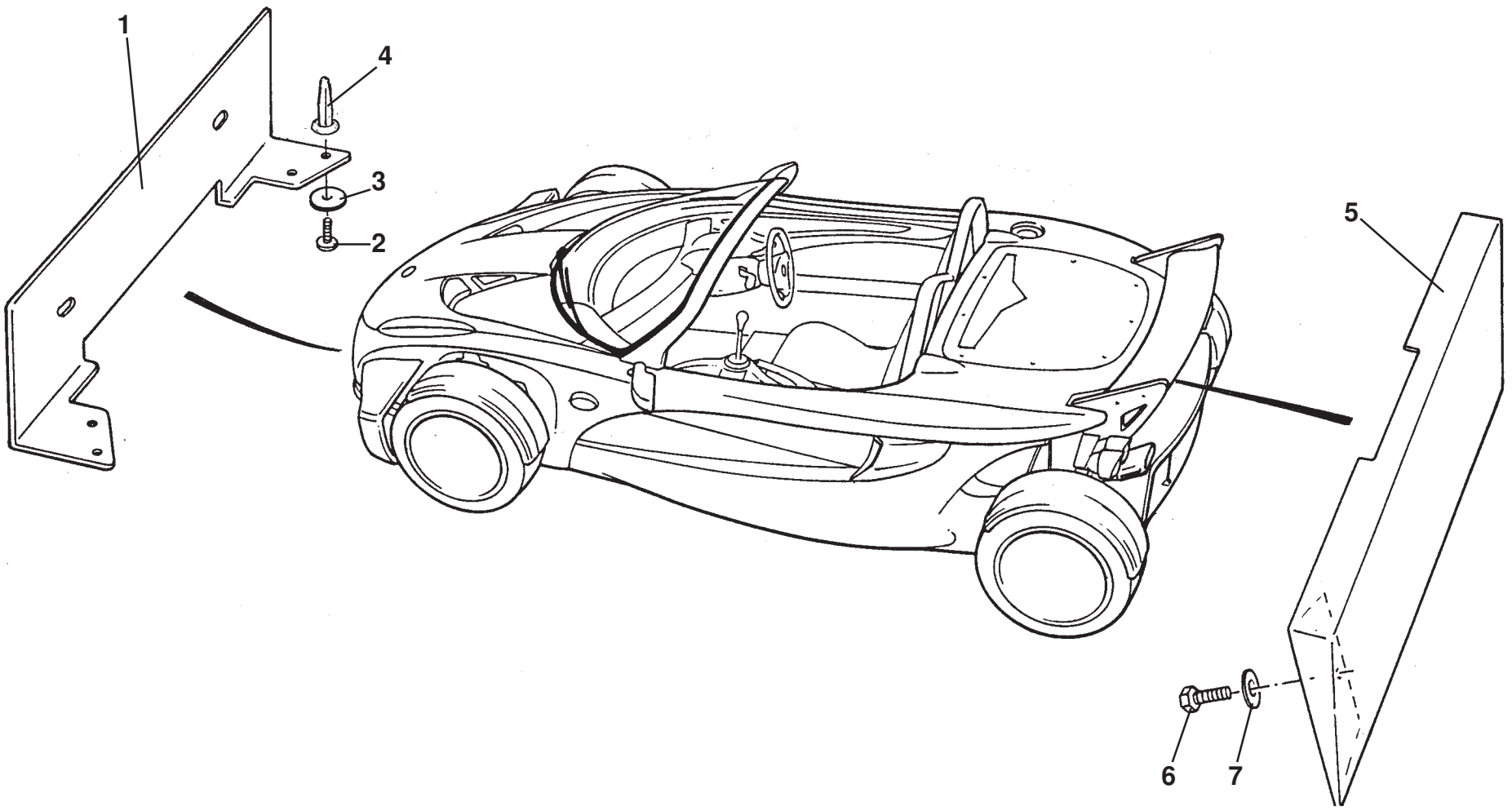
Service Parts List

Function Code 12.05 Decals, Badges & Protective Film

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Nose Badge, Lotus logo			**A089U1816F**	1
02	Rawlnut, 5mm, rubber, nose badge fix.			**A075W6074F**	2
03	Decal, 340R	LH rear topshell deck		**A340U0014F**	1
04	Decal, paint by Dupont	Rear or aerofoil		**A340U6003F**	1
05	Decal, Lotus	Rear topshell, above CHMSL		**A340U0050F**	1
06	Film, sill tread protection, LH			**A340U0021K**	1
06a	Film, sill tread protection, RH			**A340U0022K**	1
07	Film, intake protection, inner LH			**A340U0101K**	1
07a	Film, intake protection, inner RH			**A340U0102K**	1
08	Film, intake protection, outer LH			**A340U0099K**	1
08a	Film, intake protection, outer RH			**A340U0100K**	1
09	Film Set, paint protection kit	Not illustrated	Accessory only	**A340V0040S**	1
10	Film, paint protection, bulk	Not illustrated, cut to fit		**A100B2477V**	As req.



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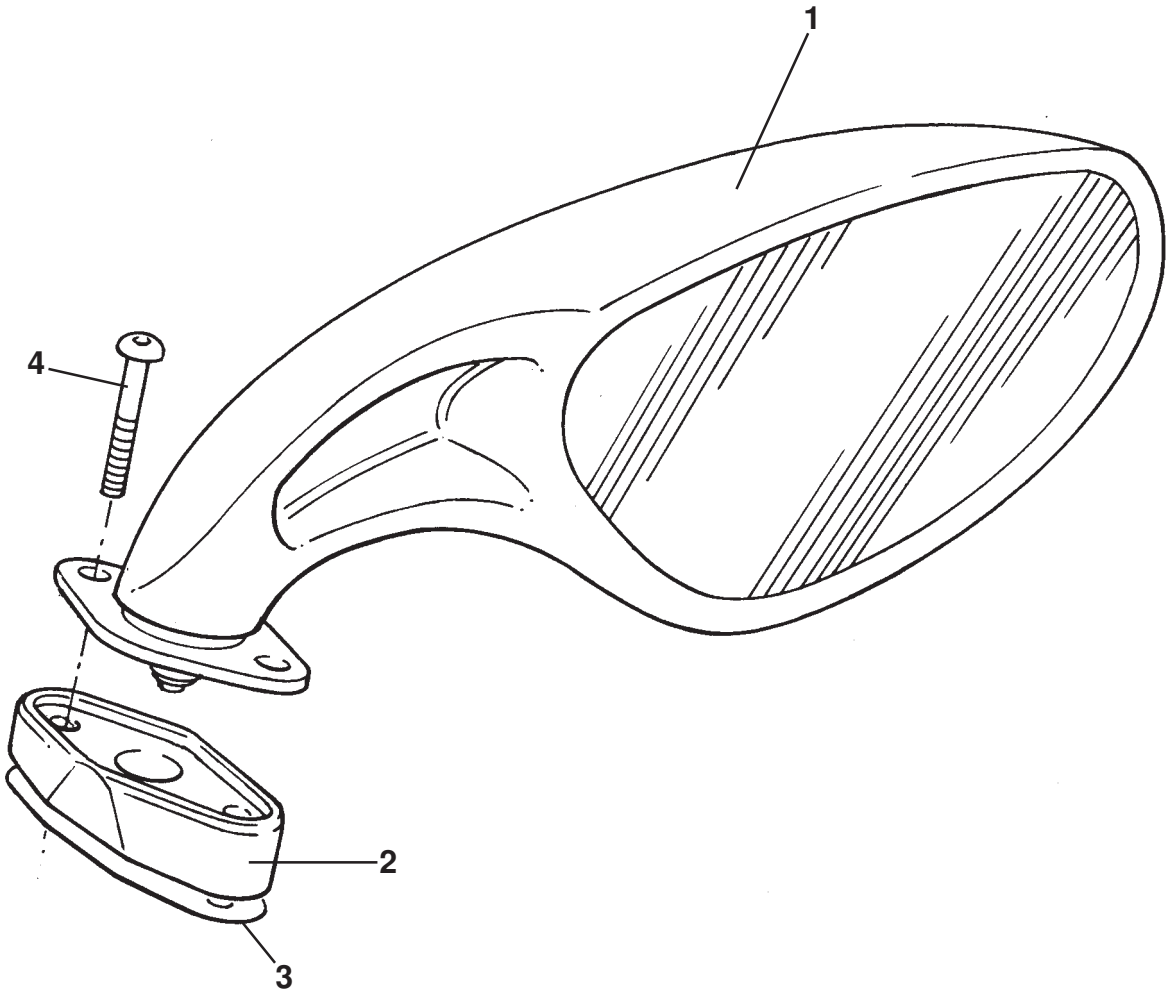
12.07

Function Code 12.07 Licence Plate Mountings

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Plinth, front license plate mounting			**A340B0088F**	1
02	Screw, M5 x 20, button hd.			**A075W5084F**	4
03	Washer, spring, M5			**A082W4130F**	4
04	Washer, flat, M5			**A075W4011Z**	4
05	Rawnut, M5			**A075W6074F**	4
06	Plinth, rear license plate mounting			**A340B0230F**	1
07	Setscrew, M6 x 20, hex. hd			**A082W7041F**	2
08	Washer, flat, M6			**A082W4143F**	2



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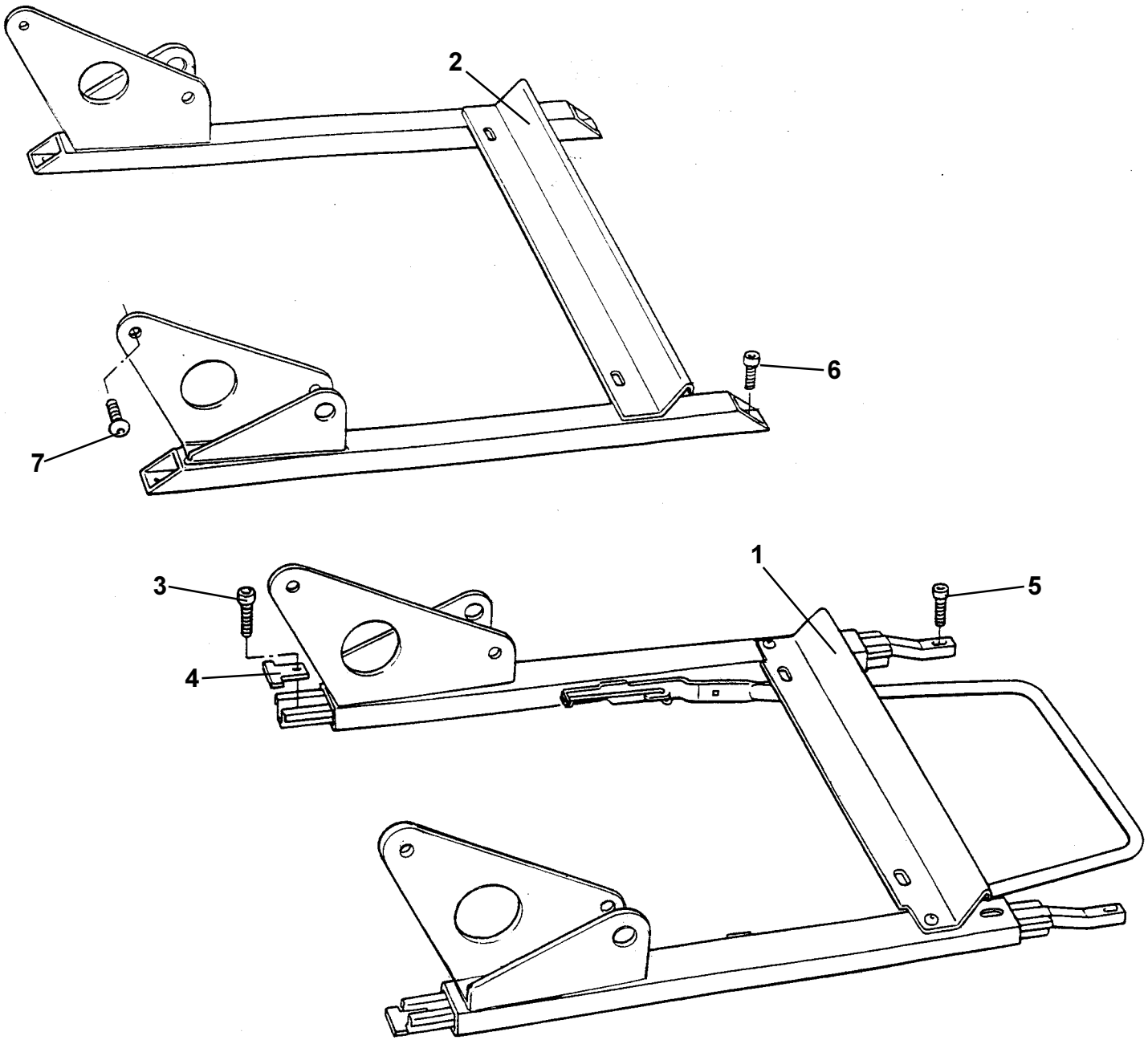
12.09

Function Code 12.09 Exterior Driving Mirrors

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Mirror Assembly, RH			**A340U6000F**	1
01a	Mirror Assembly, LH			**A340U6001F**	1
02	Plinth, mirror mounting			**A340B0049F**	2
03	Gasket, plinth to topshell			**A340B0175F**	2
04	Bolt. M6 x 40, button. skt. hd. S/S, mirror fix.	Also topshell fixing		**A082W7104F**	4
05	Spacer, 10.5mm	Not illustrated, fitted between topshell and screen frame		**A340B0029F**	As req.
05a	Spacer, 9.5mm	Not illustrated, fitted between topshell and screen frame		**A340B0021F**	As req.
05b	Spacer, 8.5mm	Not illustrated, fitted between topshell and screen frame		**A340B0012F**	As req.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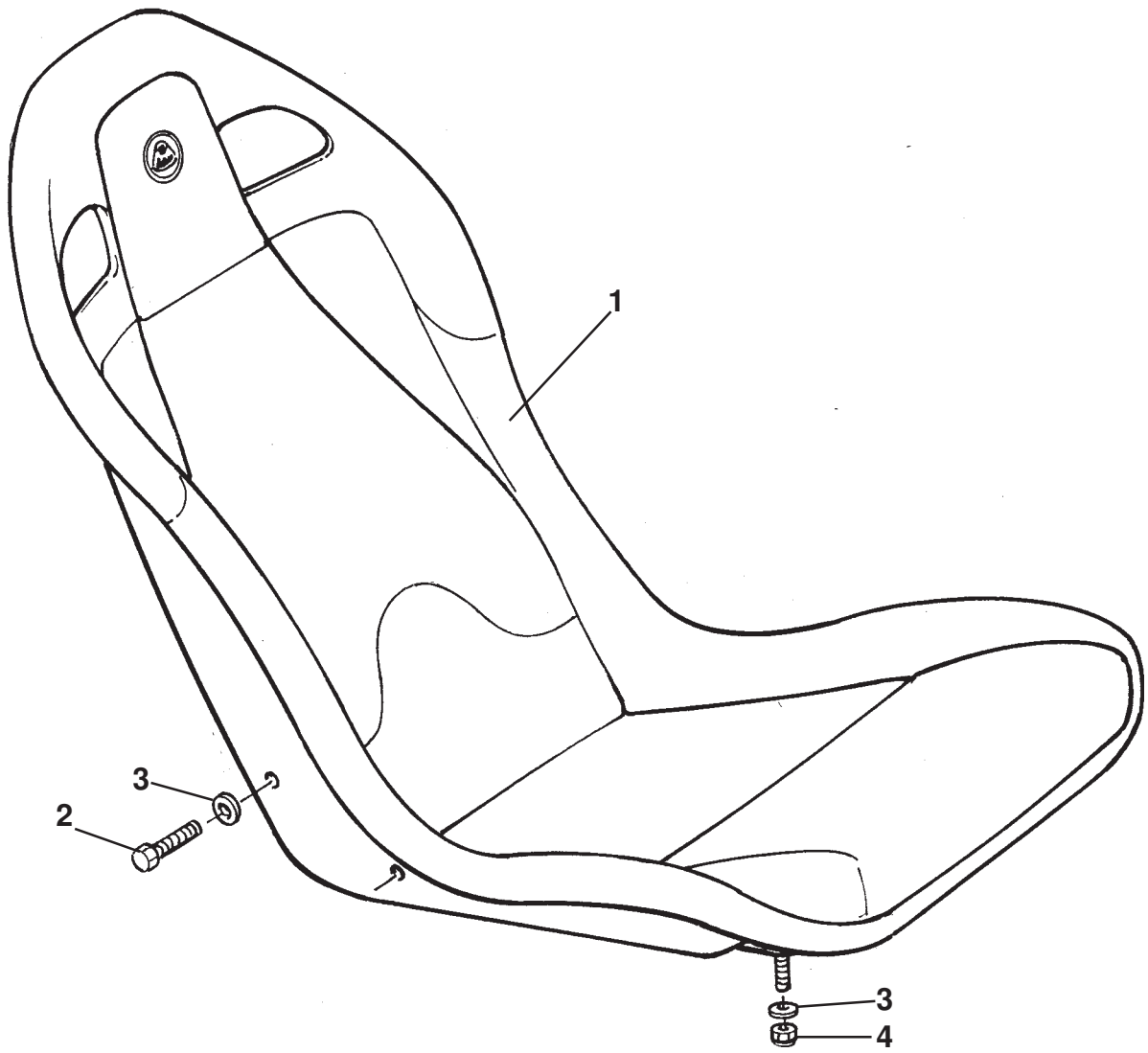
Function Code 13.01 Seat Runners

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Seat Runners, driver, RHD			**A340V0009J**	1
01a	Seat Runners, driver, LHD			**A340V0010J**	1
02	Seat Mounting Frame, passenger, RHD			**A340V0007F**	1
02a	Seat Mounting Frame, passenger, LHD			**A340V0008F**	1
03	Screw, M8 x 20, cap hd.	Runner rear fix.		**A111W7130F**	2
04	Stop, seat runner			**B111V0017F**	2
05	Screw, M8 x 25, cap hd.	Runner front fix.		**A111W7115F**	2
06	Screw, M8 x 16, cap hd.	Mounting frame fix.		**A111W7125F**	4
07	Screw, M8 x 12, button hd.	Side brackets to seat fix.		**A111W7131F**	4



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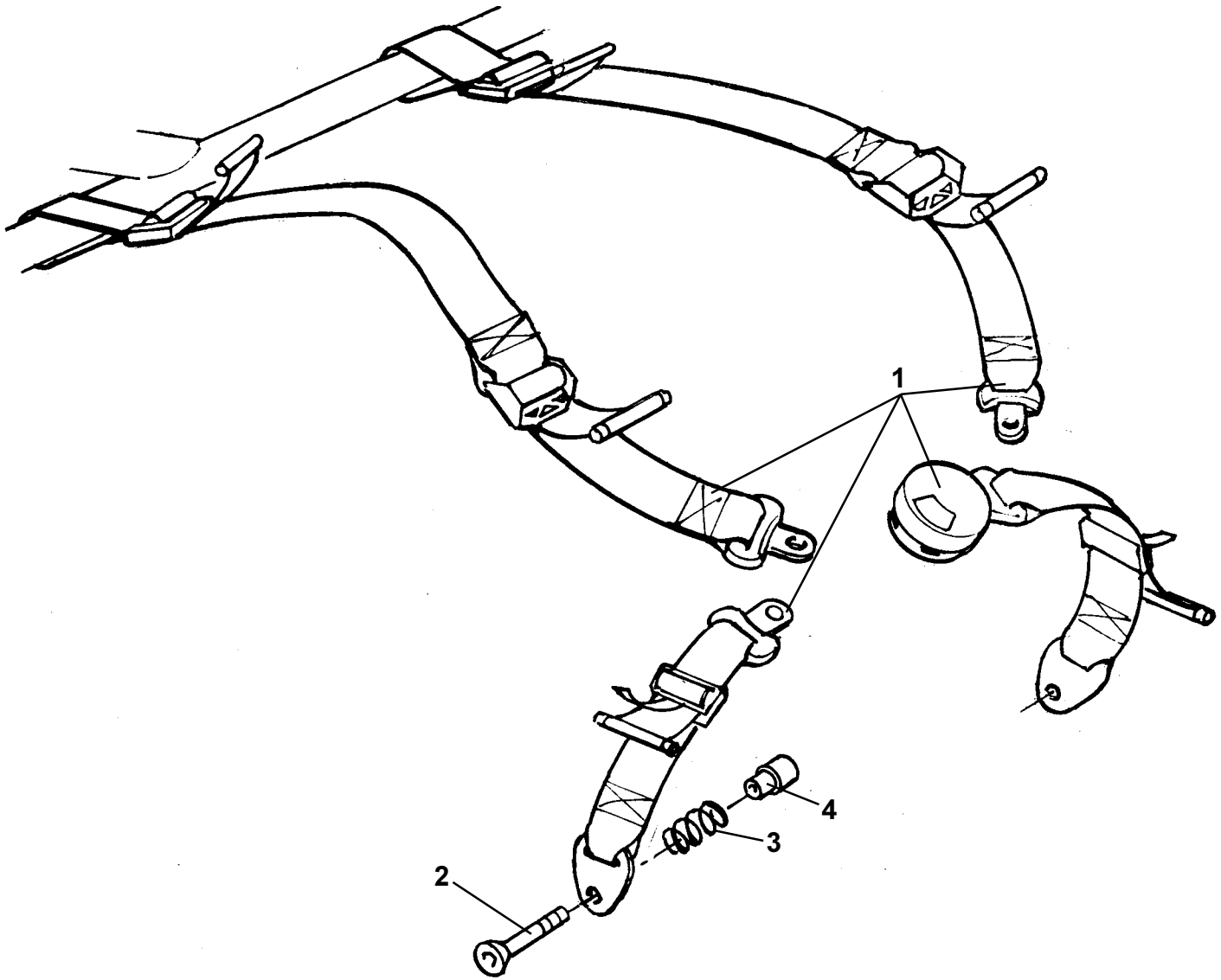
13.02c

Function Code 13.02c Seat Assemblies, front

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Seat Assembly		Common	**A340V0038K**	2
02	Screw, M8 x 25, big hd.			**A111W6532F**	4
03	Washer, flat, M8 x 17 x 1.6			**A075W4020Z**	8
04	Nyloc Nut, M8			**A075W3010Z**	4



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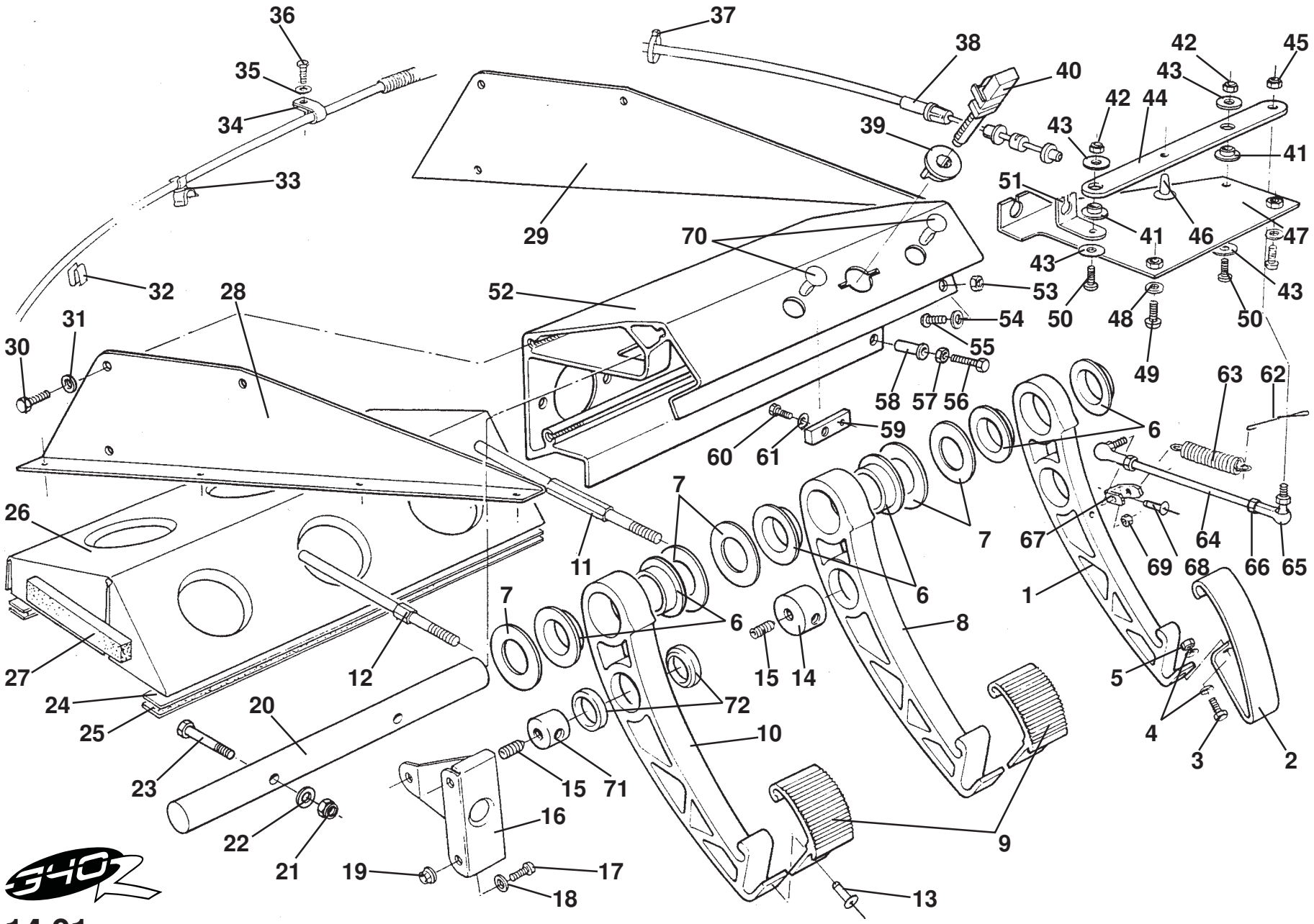
13.27

Function Code 13.27 Seat Belts, front

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Four Point Harness, RH			**A340U6008F**	1
01a	Four Point Harness, LH			**A340U6009F**	1
02	Bolt. special, 7/16" x 1.75" UNF, csk. hd., belt to seat			**A340U0103F**	2
03	Spring, buckle to seat			**A111U6016F**	2
04	Spacer			**A111U0017F**	2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14.01

Service Parts List

Function Code 14.01 Pedal Box, Pedals, Throttle Control

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Throttle Pedal			**C111J0018F**	1
01a	Throttle Pedal Assembly			**C111J0016F**	1
02	Pad. throttle pedal			**A111J0081F**	1
03	Setscrew. m5 x 16, pad to arm retention			**A075W1085F**	1
04	Washer, M5 x 10 x 1.0, pad to arm retention			**A075W4011Z**	2
05	Nyloc Nut, M5			**A075W3008Z**	1
06	Bearing, pedal pivots			**A111J6018F**	6
07	Thrust Washer, pedal pivots			**A111J6019F**	5
08	Brake Pedal			**B111J0069F**	1
08a	Brake Pedal Assembly			**B111J0070F**	1
09	Pad, brake & clutch pedals			**C111J0019F**	2
10	Clutch Pedal,			**C111J0017F**	1
11	Push Rod, brake master cylinder			**A111j0041F**	1
12	Push Rod, clutch master cylinder			**A111J0042F**	1
13	Pop Rivet, 5/32"x 1/2", pad fix.			**A075W6068Z**	2
14	Trunnion, brake pedal			**A1111J0039F**	2
15	Grubscrew, M6 x 6, push rod locking			**A111W7147F**	2
16	Driver Footrest, RHD			**A111A0103F**	1

Function Code 14.01 Pedal Box, Pedals, Throttle Control

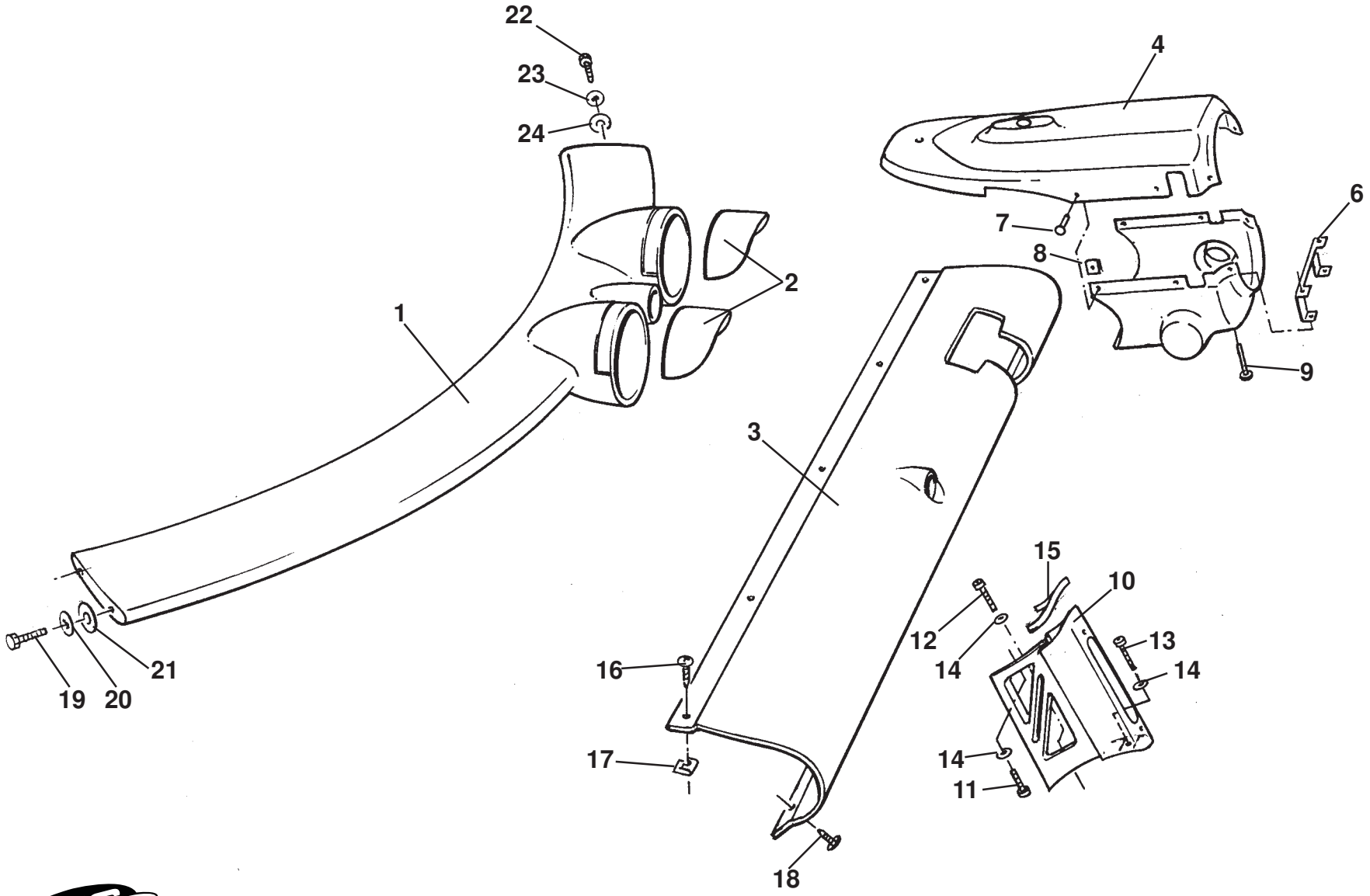
Dep	Part Description	Remarks	Option	Part Number	Qty
16a	Driver Footrest, LHD			**A111A0104F**	1
17	Screw, M6 x 16, pozi, footrest fix.			**A076W5090F**	3
18	Washer, shakeproof, M6, footrest fix.			**A075W4046Z**	3
19	Locknut, M6, footrest fix.			**A100W3108F**	3
20	Pedal Shaft			**B111J0038F**	1
21	Nyloc Nut, M6. shaft fix.			**A075W3009Z**	2
22	Washer, flat, M6, shaft fix.			**A075W4013Z**	2
23	Screw, M6 x 35, hex. hd., shaft fix.			**A075W1033Z**	2
24	Grip-Lock, self adhesive hook			**A111V6020V**	0.6M
25	Grip-Lock, self adhesive loop			**A111V6019V**	0.6M
26	Passenger Footrest Assembly, RHD			**B111A0101J**	1
26a	Passenger Footrest Assembly, LHD			**B111A0102J**	1
27	Foam Seal, 25 x 12.5			**A082U6065V**	As req.
28	Side Plate, pedal box, LH			**B111J0033F**	1
29	Side Plate, pedal box, RH			**B111J0034F**	1
30	Screw, M6 x 20, hex. hd., side plate fix.			**A111W1155F**	6
31	Washer, spring, M6			**A075W4035Z**	6
32	Clip, throttle cable to manifold fix.			**A082W6370F**	1
33	Clip, throttle cable to canister pipe fix.			**A089W6268F**	1
34	'P' Clip, throttle cable to sump			**A111W6611F**	1
35	Washer, shakeproof, M8, 'P' clip to sump			**A075W4048Z**	1

Function Code 14.01 Pedal Box, Pedals, Throttle Control

Dep	Part Description	Remarks	Option	Part Number	Qty
36	Setscrew, M8 x 20, 'P' clip to sump			**A075W1038Z**	1
37	Tie Wrap, throttle cable fix.			**A082W6324F**	1
38	Throttle Cable		A340E0031F R/B	**A340E0037F**	1
39	Collar, brake light switch fix.			**A089M6020F**	1
40	Brake Light Switch			**A089M6019F**	1
41	Bush, nylon, relay lever			**A111J6017J**	1
42	Nyloc Nut, M4			**A075W3049F**	1
43	Thrust Washer, nylon, relay lever			**A111J6016F**	1
44	Relay Lever, throttle linkage			**B111J0045F**	1
45	Nyloc Nut, M5			**A100W3113F**	2
46	Slider Button, relay lever			**A111J6020F**	1
47	Base Plate, relay lever, RHD			**C111J0048F**	1
47a	Base Plate, relay lever, LHD		C111J0047F R/B	**D111J0047F**	1
48	Washer, shakeproof, M5, base plate fix.			**A075W4045Z**	2
49	Screw, M5 x 10, pozi., base plate fix.			**A082W5097F**	2
50	Screw, M4 x 16, pozi., swivel fix.			**A100W5133F**	2
51	Swivel, throttle linkage			**A111J0043F**	1
52	Pedal Box Extrusion			**D1110021F**	1
53	Nyloc Nut, M5			**A075W3008Z**	1
54	Washer, flat, M5 x 10 x 0,8			**A111W4168F**	1
55	Screw, M5 x 12, button hd.			**A111W7138F**	1

Function Code 14.01 Pedal Box, Pedals, Throttle Control

Dep	Part Description	Remarks	Option	Part Number	Qty
56	Setscrew, M6 x 35, throttle pedal stop			**A075W1033Z**	1
57	Nyloc Nut, M6, throttle pedal stop			**A082W3085F**	1
58	Pulsert, M6 x 1.0			**A079W6156F**	1
59	Nut Plate, pedal box			**A111J0083F**	1
60	Setscrew, M5 x 12, hex. hd.			**A075W1021Z**	1
61	Washer, flat, M5 x 10 x 1.0			**A075W4011Z**	1
62	Link, throttle spring, RHD			**A111J0096F**	1
62a	Link, throttle spring, LHD			**A111J0097F**	1
63	Throttle Return Spring			**A075J6029Z**	1
64	Pull Rod, throttle linkage	Rod only		**A111J0044F**	1
65	Ball Joint, pull rod			**A111J6015F**	2
66	Locknut, M5, Locknut, M5, ball joint/pull rod			**A082W3088F**	2
67	Bracket, throttle to pull rod		B111J0046F R/B	**C111J0046F**	1
68	Pop Rivet, 3/16", bracket to throttle pedal			**A075W6087Z**	1
69	Nyloc Nut, M5, throttle pedal link fix.			**A100W3113F**	2
70	Blanking Plug			**A111J6020F**	2
71	Trunnion, clutch pedal			**A111J0155F**	1
72	Bush, synthetic, clutch pedal trunnion			**A111J6036F**	2
73	Grease, molycote DC33 medium, pedal bush lube	Not illustrated		**A111F6016V**	As req.



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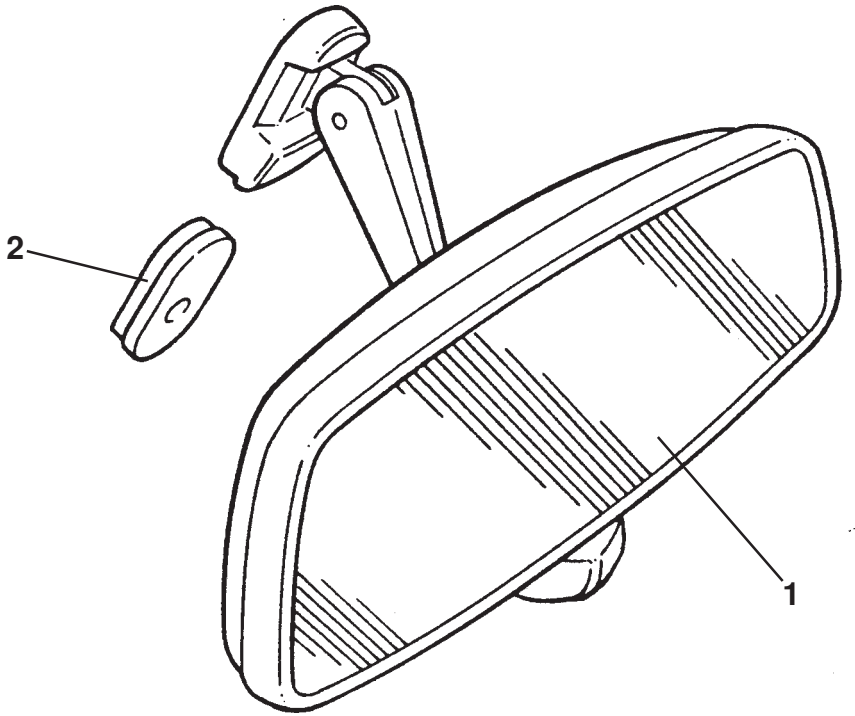
14.05

Function Code 14.05 Fascia Structure & Supporting Hardware

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Rail, instrument housing, RHD			**A340B0072K**	1
01a	Rail, instrument housing, LHD			**A340B0073K**	1
02	Shroud, instrument housing			**A340U0078K**	2
03	Fascia Panel. RHD			**A340B0214K**	1
03a	Fascia Panel. LHD			**A340B0216K**	1
04	Column Shroud, upper			**A340U0087K**	1
05	Column Shroud, lower			**A340U0090K**	1
06	Spacer Bracket, shroud to column front	Replaced by spacers: items 25, 26		**A340U0059F**	1
07	Screw, No.8 x 0.75", csk. hd. pozi., upper to lower shroud			**A075W5012F**	6
08	Spire Nut, M6			**A079W6024F**	6
09	Screw, No.8 x 0.75". pan hd. pozi., shroud to column LH			**A340W5230F**	1
09a	Screw, No.8 x 1.0". pan hd. pozi., shroud to column RH	Not illustrated		**A340W5231F**	1
10	Switch Panel Mounting Strut			**B340U0004F**	1
11	Screw, M5 x 30, S/S, cap. hd., strut to chassis			**A340W7191F**	1
12	Screw, M5 x 20, S/S, cap. hd., strut to tunnel trim			**A082W7173F**	1
13	Screw, M3 x 12, S/S, cap. hd., strut to tunnel trim			**A340W7187F**	1
14	Washer, flat, M5 x 10			**A075W4011Z**	2
15	Edging Strip. strut assy.			**A085U6080V**	184mm

Function Code 14.05 Fascia Structure & Supporting Hardware

Dep	Part Description	Remarks	Option	Part Number	Qty
16	Screw. No.6 x 0.5", flg, hd pozi., panel fixing, upper			**A075W5014Z**	5
17	Spire Nut, No.6			**A075W6024F**	5
18	Screw, No.6 x 0.75", pan hd. pozi., panel fixing, lower			**A075W5026Z**	6
19	Setscrew, M5 x 25, hex. hd., rail to tub	Passenger's side		**A082W1121F**	2
20	Washer, shakeproof, M5			**A075W4045Z**	2
21	Washer, flat, M5			**A075W4011Z**	2
22	Setscrew, M6 x 30, hex. hd., rail to tub	Driver's side		**A075W4032Z**	1
23	Washer, shakeproof, M6			**A075W4046Z**	1
24	Washer, flat, M6			**A075W4013Z**	1
25	Spacer, 15mm, shroud to column	Replaces bracket: item 6		**A340W6652F**	1
26	Spacer, 10mm, shroud to column	Replaces bracket: item 6		**A340W6651F**	1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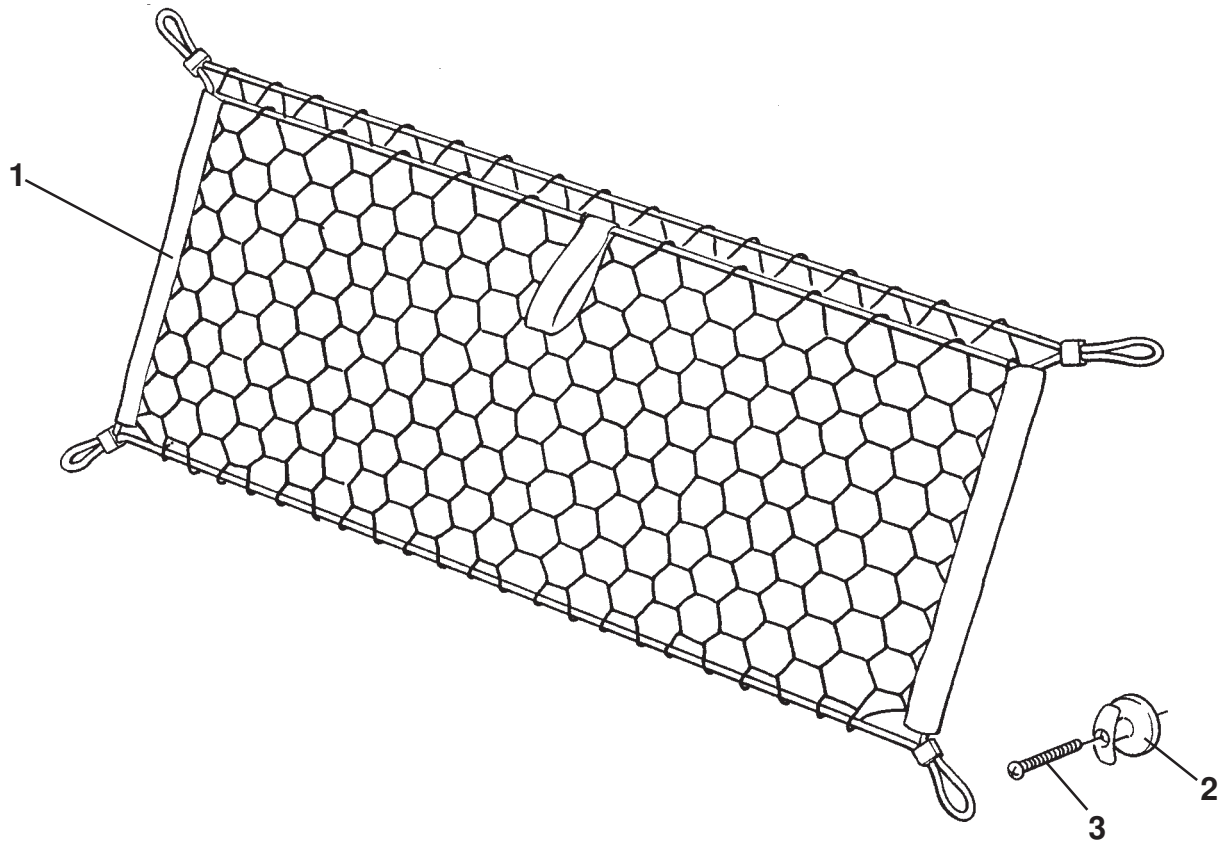
Function Code 15.05 Interior Driving Mirror & Sunvisors

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Mirror, interior rear view			**A111U6001F**	1
02	Mounting Plinth, interior mirror			**A111U6026F**	1
03	Adhesive Kit, mirror mounting plinth	Not illustrated		**A100B6230S**	1



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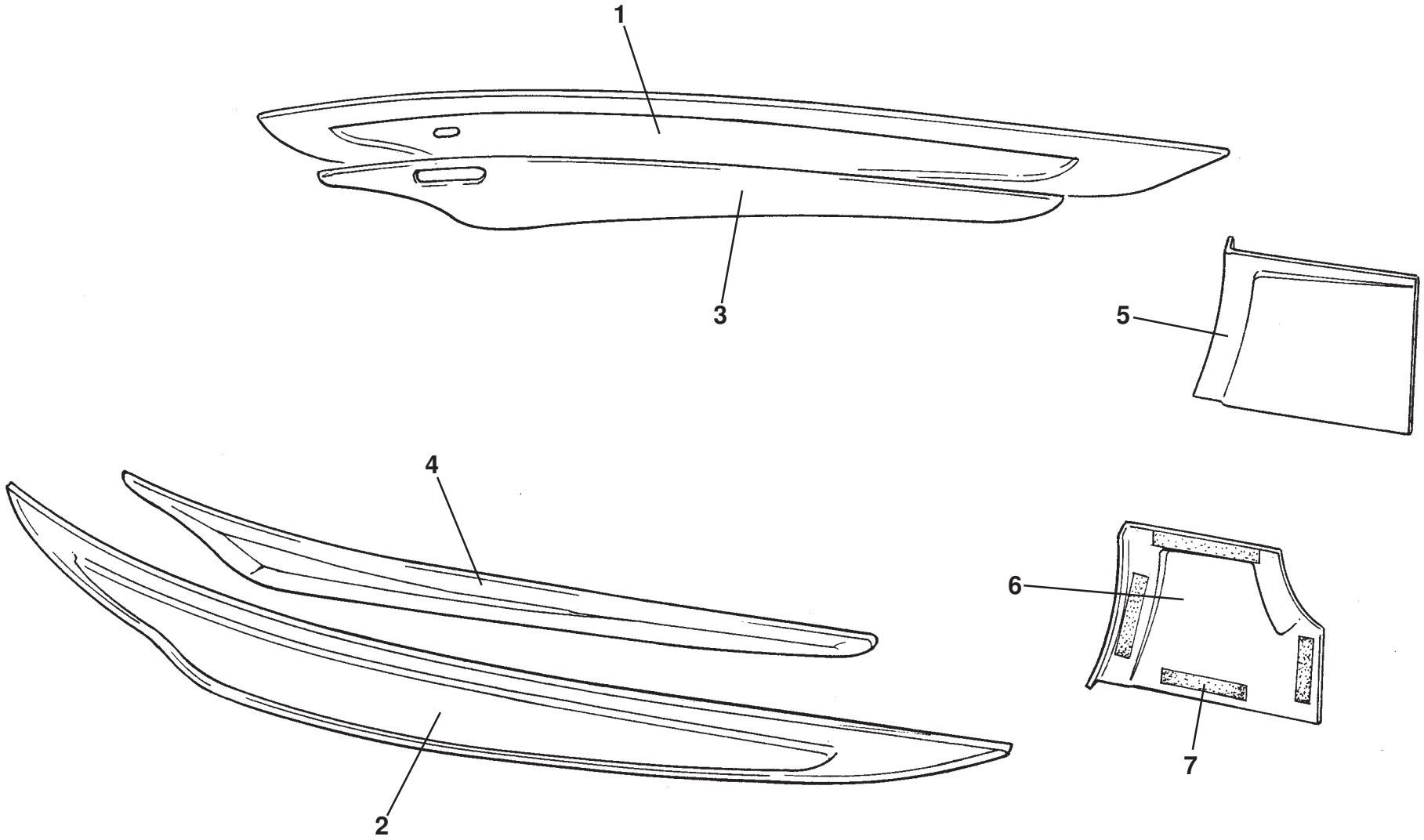
15.11

Function Code 15.11 Interior Trim & Stowage Provision

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Stowage Net			**A111V6008F**	1
02	'T' Anchor, stowage net retention			**A111V6009F**	4
03	Screw, M4 x 30 pan hd. pozi.			**A111W5222F**	4



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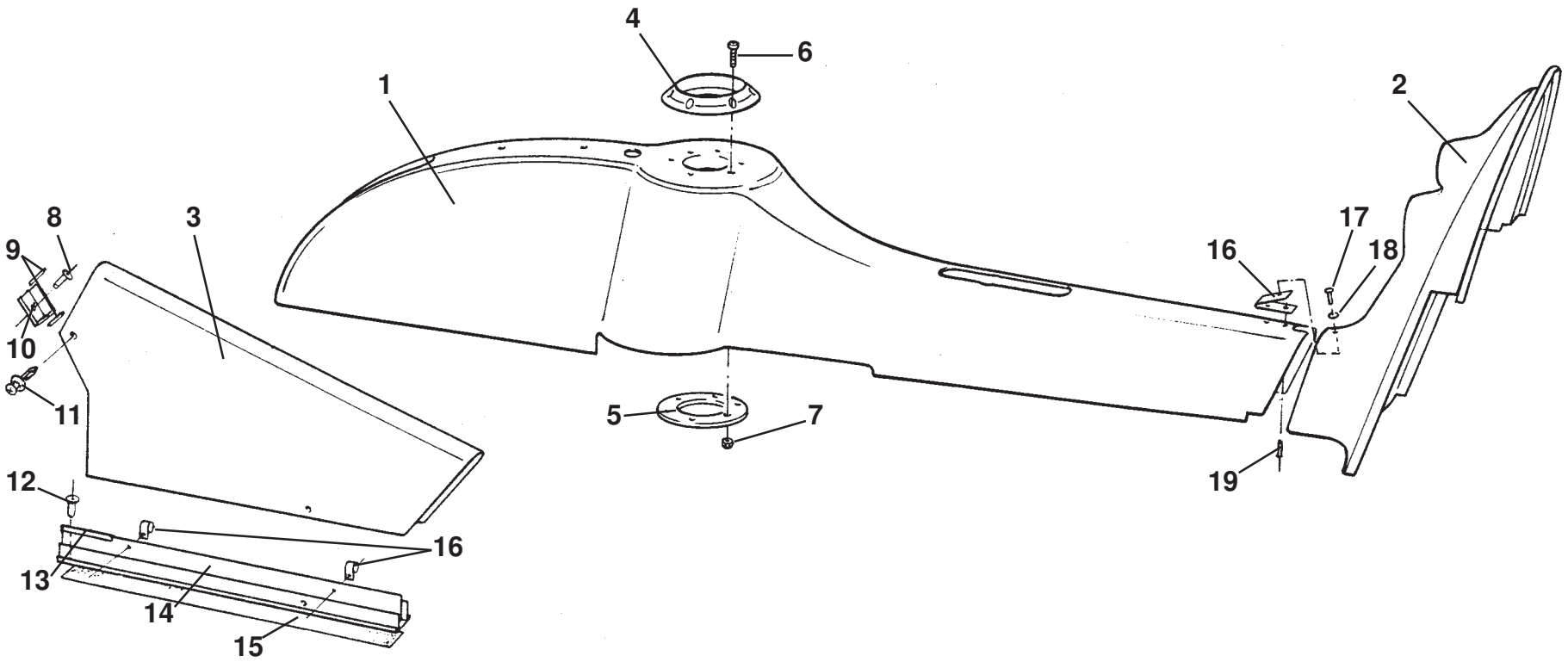
15.14

Function Code 15.14 Interior Trims

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Trim Panel, cockpit sides, RH			**A340U0068K**	1
02	Trim Panel, cockpit sides, LH			**A340U0067K**	1
03	Trim Insert, cockpit sides, RH			**A340U0038J**	1
04	Trim Insert, cockpit sides, LH			**A340U0037J**	1
05	Trim Panel, cockpit rear quarter, RH			**A340U0066J**	1
06	Trim Panel, cockpit rear quarter, LH			**A340U0065J**	1
07	Grip-Lock, self adhesive, loop	On trim panel		**A111V6019V**	0.84m
08	Grip-Lock, self adhesive, hook	Not illustrated, on cockpit sides		**A111V6020V**	0.84M



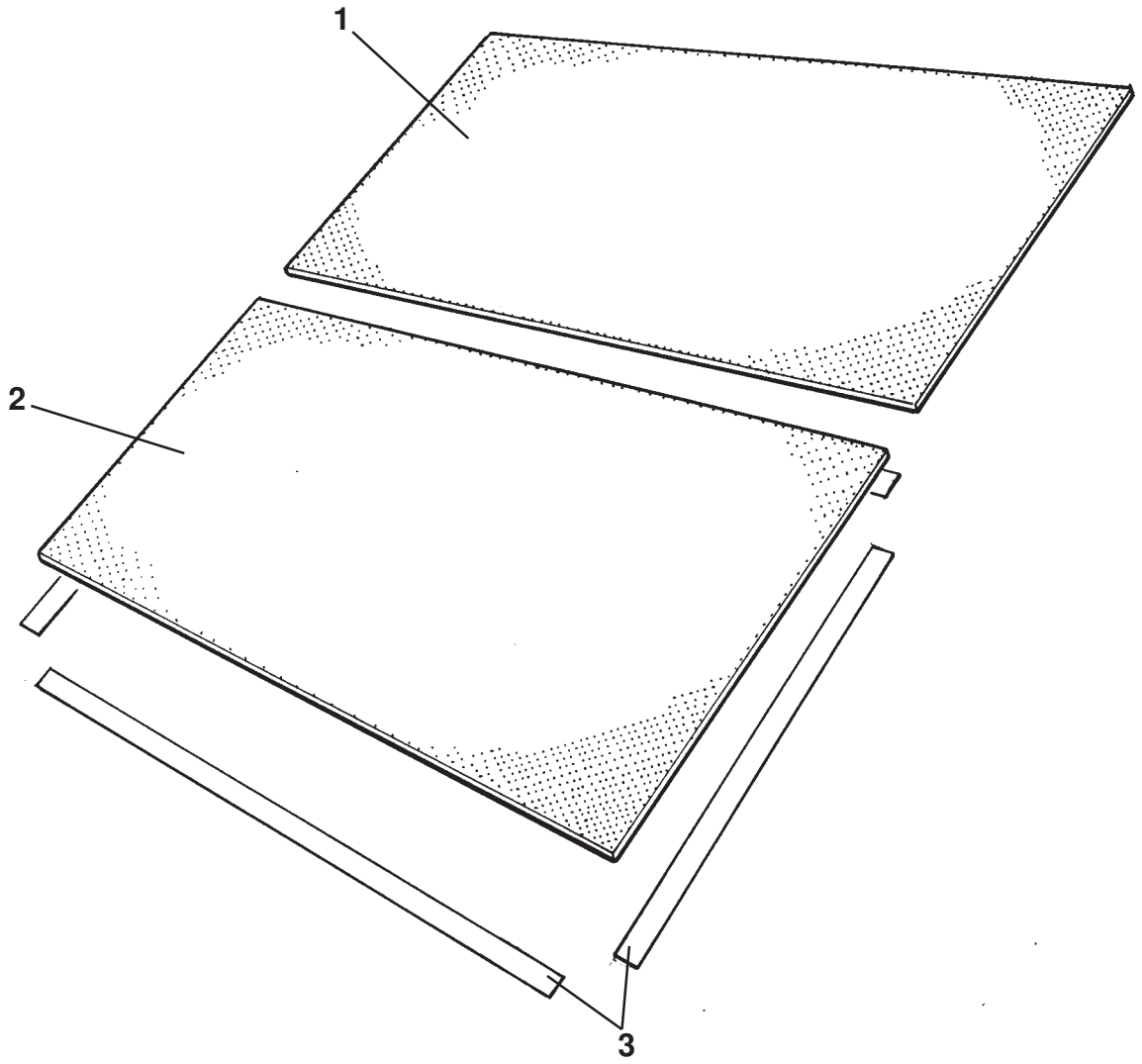
15.19

Function Code 15.19 Centre Tunnel Trim, Gear Lever Gaiters/Shrouds

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Cover, gear lever/centre tunnel, RHD			**A340U0112S**	1
01a	Cover, gear lever/centre tunnel, LHD			**A340U0113S**	1
02	Cover/Auxiliary Socket Housing			**A340U0032K**	1
03	Cover, tunnel front, RHD	Alloy		**B111A0068F**	1
03a	Cover, tunnel front, LHD	Alloy		**A111A0106F**	1
04	Gear Lever Finisher Ring			**A340U0008F**	1
05	Retainer, finisher ring			**A340U0015F**	1
06	Setscrew, M5 x 12, cap hd. finisher to retainer			**A340W7185F**	6
07	Nyloc Nut, M6			**A100W3113F**	6
08	Pop Rivet, 3/16" x 9/16", bracket fix.			**A082W6243F**	1
09	Edging Strip, harness protection			**B075U6054V**	0.16M
10	Mounting Bracket, front tunnel to toeboard			**B111A0069F**	1
11	Plastic Fastener, tunnel fix.			**A082W6505F**	7
12	Blind Rivet, tunnel mount fix.			**A111W6613F**	4
13	Edging Strip, harness protection			**B075U6054V**	0.16M
14	Mounting Bracket, front tunnel to floor		C111A0067F R/B	**D111A0067F**	1
15	Tape, double sided, tunnel mount to floor			**B075U6070V**	0.55M
16	Clip, harness retention			**A082W5457F**	2

Function Code 15.19 Centre Tunnel Trim, Gear Lever Gaiters/Shrouds

Dep	Part Description	Remarks	Option	Part Number	Qty
17	Bracket, rear cover fix.			**A340B0083F**	1
18	Pop Rivet, bracket to tunnel cover			**A082W6524F**	2
19	Screw, No. 6 x 0.5", flg. hd. pozi.			**A089W5138F**	1
20	Spirenut, No. 6			**A075W6014Z**	1



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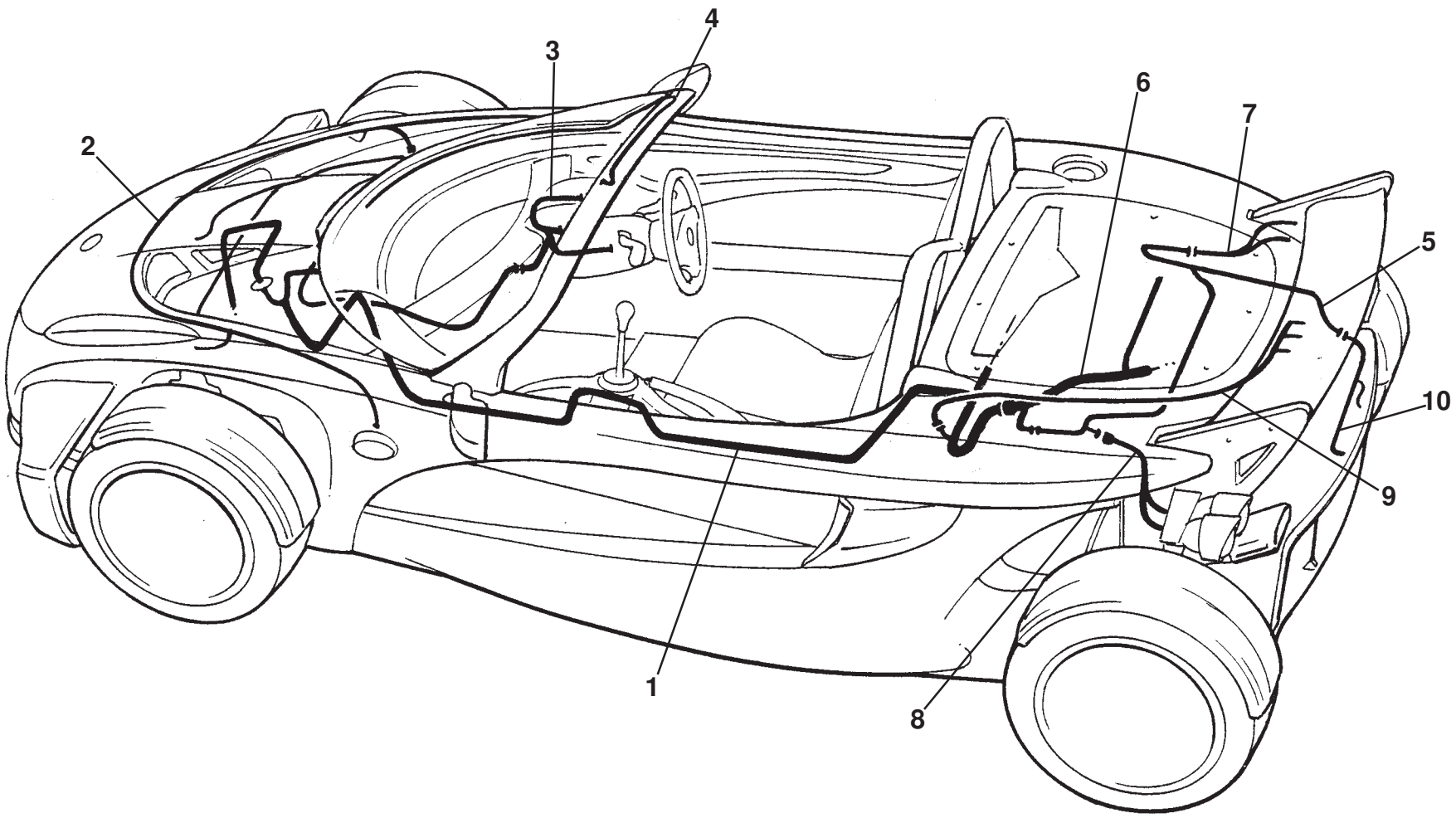
15.30

Function Code 15.30 Carpeting & Mats

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Floor Mat, RH, RHD			**A111V0046K**	1
01a	Floor Mat, RH, LHD			**A111V0048K**	1
02	Floor Mat, LH, RHD			**A111V0047K**	1
02a	Floor Mat, LH, LHD			**A111V0049K**	1
03	Double sided tape. 25mm width			**B075U6070V**	7.5m



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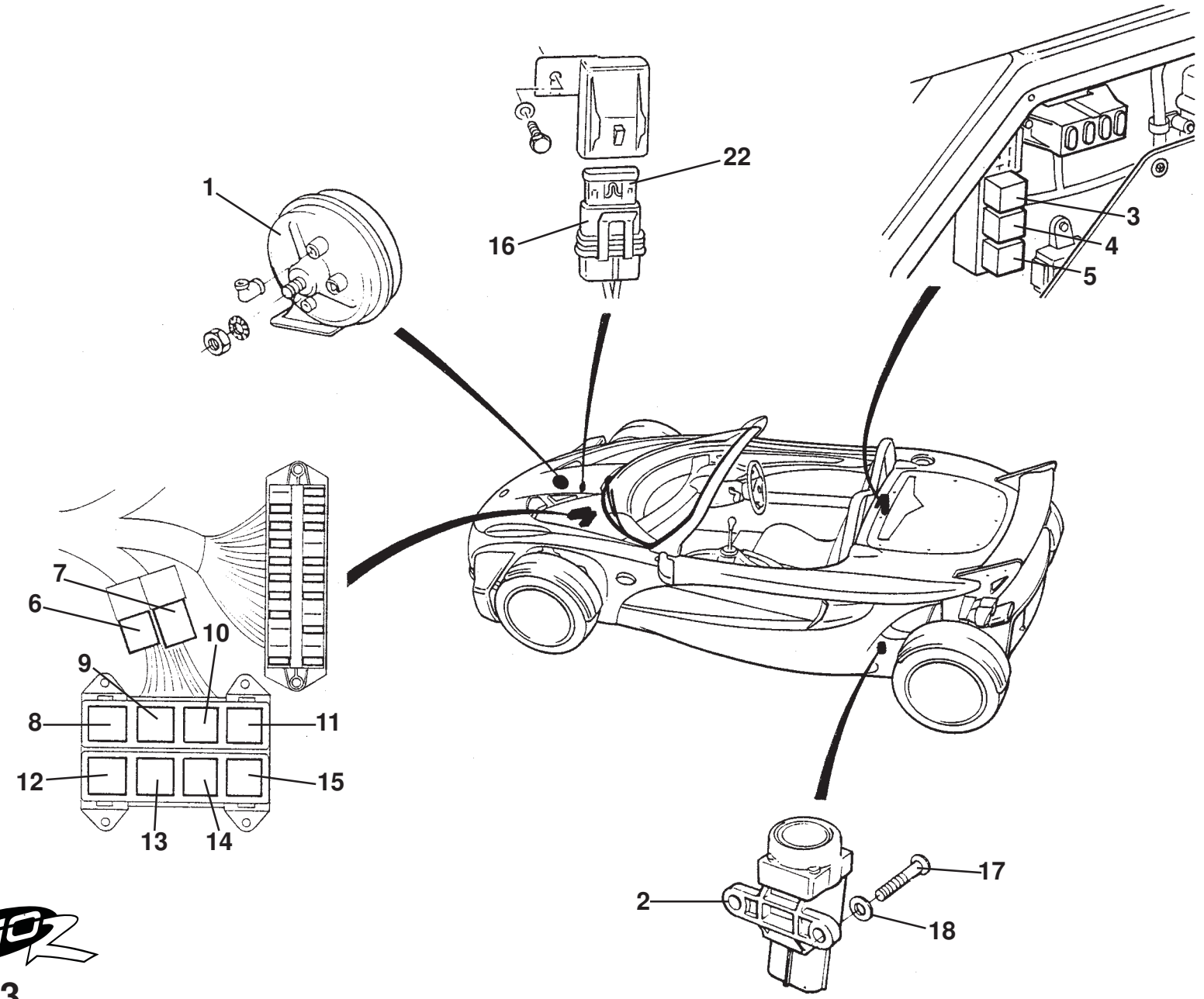
17.01

Function Code 17.01 Harnesses, Leads

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Harness, main			**A340M0001F**	1
02	Harness, front	Fitted to topshell		**A340M0004F**	1
03	Harness, fascia/instruments			**A340N0005S**	1
04	Harness, heated front windscreen			**A340M0018F**	1
05	Harness, rear			**A340M0005F**	1
06	Harness, engine			**A340M0002F**	1
07	Harness, rear lighting, RH			**A340M0009F**	1
08	Harness, rear lighting, LH			**A340M0007F**	1
09	Harness, CHMSL	Fitted to topshell		**A340M0003F**	1
10	Harness, rear fog lamp			**A340M0019F**	1
11	Ferrite Ring, fascia harness	Not illustrated		**A340M6040F**	3



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17.03

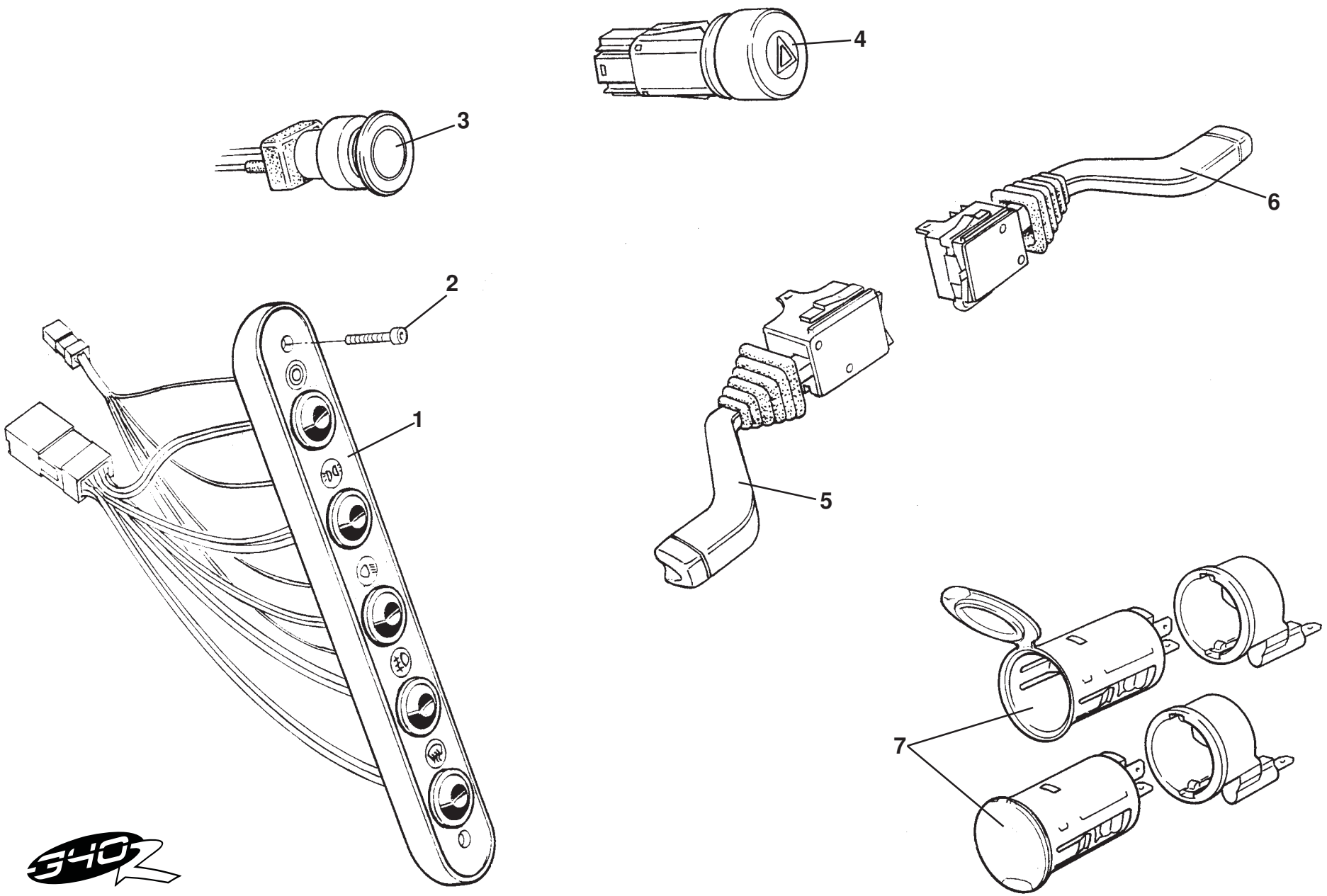
Service Parts List

Function Code 17.03 Horn, Inertia Switch, Modules, Fuses & Relays

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Horn, 'low note'			**A100M6031F**	1
02	Inertia Switch			**A082M6598F**	1
03	Relay, engine management ignition supply			**C079M6141F**	1
04	Relay, starter solenoid			**C079M6141F**	1
05	Relay, fuel pump, injectors			**C079M6141F**	1
06	Relay, hazard/turn			**A083M6303F**	1
07	Relay, wipe/wash			**C079M6141F**	1
08	Relay, horn			**C079M6141F**	1
09	Relay, rad. fan			**C079M6141F**	1
10	Relay, dip beam			**C079M6141F**	1
11	Relay, main beam			**C079M6141F**	1
12	Relay, auxiliary			**C079M6141F**	1
13	Relay, rear fog			**C079M6141F**	1
14	Relay, heated screen			**C079M6141F**	1
15	Relay, sidelamps			**C079M6141F**	1
16	Fuse Holder, security alarm fuse				1
17	Screw, M5 x 16, pan hd. pozi.			**A082W5107F**	2
18	Washer, flat, M5 x 10 x 1.0			**A075W4011Z**	2

Function Code 17.03 Horn, Inertia Switch, Modules, Fuses & Relays

Dep	Part Description	Remarks	Option	Part Number	Qty
19	Fuse, 3A, voilet			**A082M6243F**	4
20	Fuse, 5A, orange			**A082M6245F**	2
21	Fuse, 7.5A, brown			**A082M6246F**	8
22	Fuse, 10A, red			**A082M6247F**	2
23	Fuse, 15A, light blue			**A082M6248F**	2
24	Fuse, 20A, yellow			**A082M6249F**	1
25	Fuse, 25A, clear			**A082M6250F**	2
26	Fuse, 30A, green			**A082M6251F**	1



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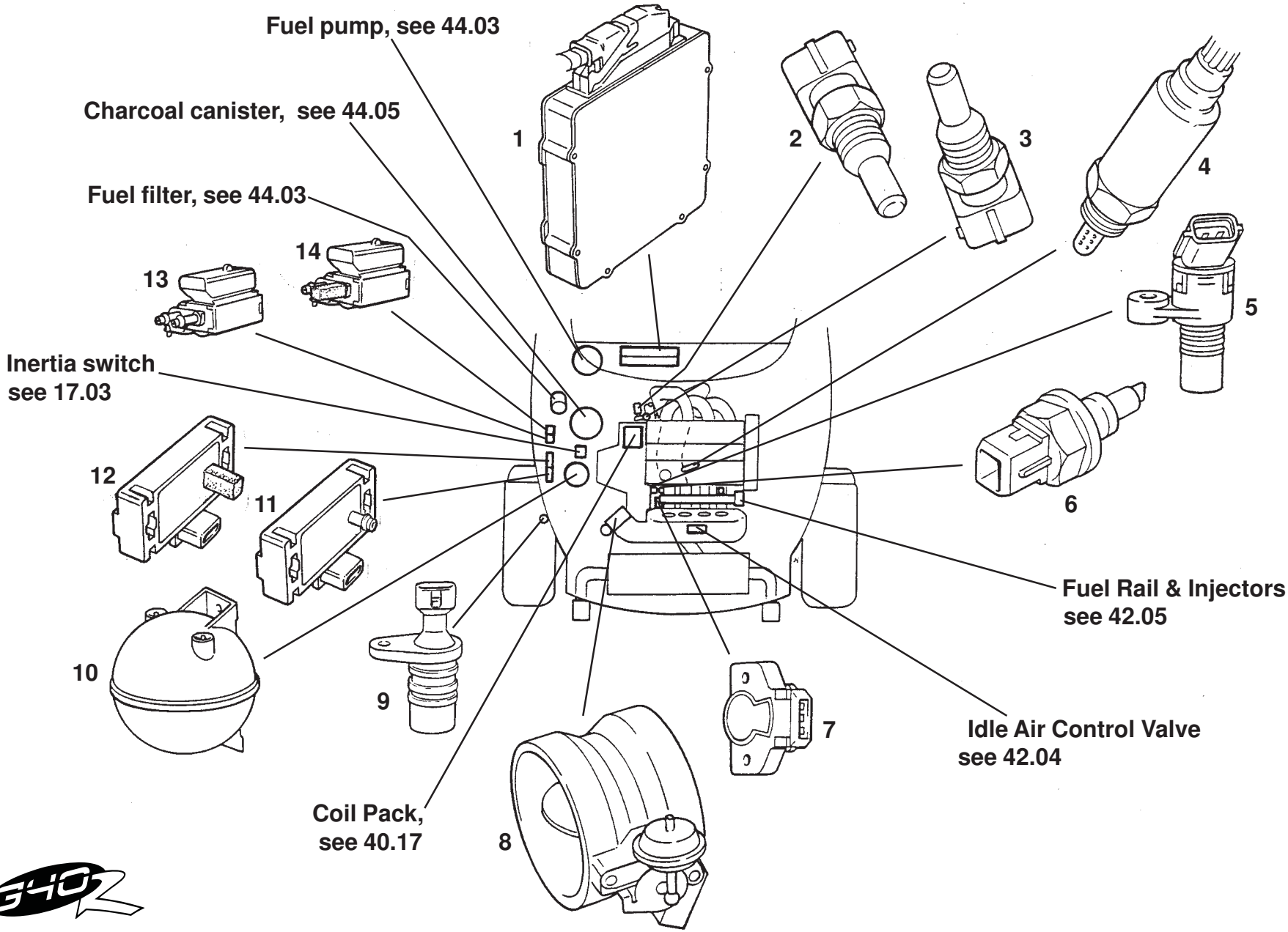
17.05

Function Code 17.05 Interior Switches, Auxiliary Power Socket

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Switch Console Assembly			**A340M0027F**	1
02	Screw, M3 x 12, cap hd. console to mounting strut			**A340W7187F**	2
03	Switch, starter, push button			**A340M6022F**	1
04	Switch, hazard lamps			**A340M6016F**	1
05	Column Switch, LH, indicators/dip/flash			**A100M6048F**	1
06	Column Switch, RH, windscreen wipe/wash			**A100M6049F**	1
07	Auxiliary Power Socket	On rear of tunnel trim		**A340M6013F**	2


Fuel pump, see 44.03
Charcoal canister, see 44.05
Fuel filter, see 44.03
Inertia switch
see 17.03
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Fuel Rail & Injectors
see 42.05
Idle Air Control Valve
see 42.04
Coil Pack,
see 40.17

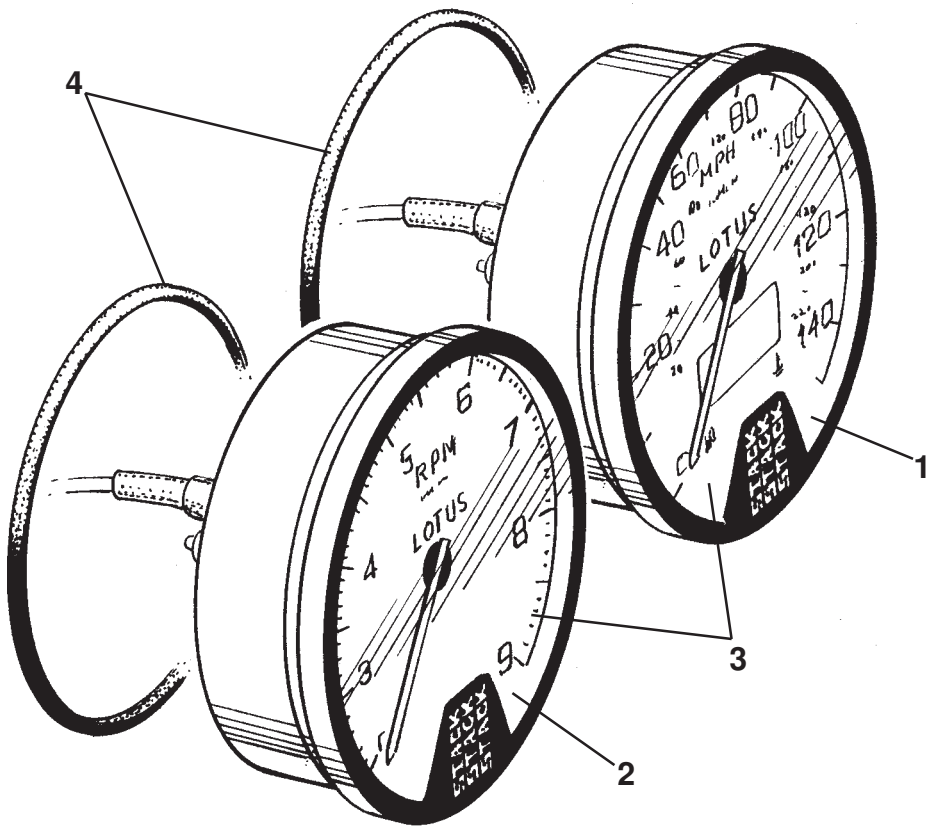
Service Parts List

Function Code 17.06 Engine Management & Sensors

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Electronic Control Module (ECM)		Standard	**A340M6000K**	1
01a	Electronic Control Module (ECM), 190	Part of 190 conversion kit	Track only	**A340M6026S**	1
02	Engine Coolant Temperature Sensor (horizontal)	Brown housing		**A111E6046S**	1
03	Water Temperature Gauge Sensor (vertical)	Blue housing		**A111E6047S**	1
04	Oxygen Sensor (O2 sensor)			**A111E6059S**	1
05	Crankshaft Position sensor			**A111E6063S**	1
06	Intake Air Temperature Sensor	Green housing		**A111E6061S**	1
07	Throttle Position Sensor			**A111E6064S**	1
08	Resonator Valve			**A340E6007F**	1
09	Vehicle Speed Sensor		A910E6939F R/B	**A910E6080F**	1
10	Vacuum Reservoir			**A100P6018F**	1
11	Manifold Air Pressure (MAP) Sensor			**A910E6934F**	1
12	Barometric Pressure (BARO) Sensor			**A918E6081F**	1
13	Solenoid Valve, vacuum locking			**A082M6420F**	1
14	Solenoid Valve, vacuum charging			**A082M6421F**	1
15	Bolt, M5 x 30, pan hd. pozi. black, ECM fixing	Not illustrated		**A082W5142Z**	4
16	Washer, flat, M5, ECM fixing	Not illustrated		**A075W4011Z**	5
17	Washer, M5, nylon, ECM fixing	Not illustrated		**A082W4115F**	2

Function Code 17.06 Engine Management & Sensors

Dep	Part Description	Remarks	Option	Part Number	Qty
18	Washer, spacer, M5, nylon, ECM fixing	Not illustrated		**A111U6035F**	2
19	'P' Clip, harness retention	Not illustrated		**A075W6230F**	3
20	Nyloc nut, M5	Not illustrated		**A075W3008Z**	1
21	Screw, M5 x 16, pan hd, pozi., solenoid fixing	Not illustrated		**A082W5184F**	2
22	Washer. flat, M5 x 19 x 1.4, solenoid fixing	Not illustrated		**B075W4009Z**	2
23	Nut, M5, big hd., solenoid fixing	Not illustrated		**A082U6264F**	2
24	Seal, oxygen sensor	Not illustrated		**A910E7001F**	1
25	Bracket, reservoir to stay	Not illustrated		**A340E0028F**	1
26	Hose Clip. bracket to stay	Not illustrated		**A0796019F**	2
27	Nyloc Nut, M6, reservoir to bracket	Not illustrated		**A907E6285F**	2
28	Washer, flat, M6	Not illustrated		**A075W4013Z**	2
29	Blanking Cap, vacuum locking solenoid	Not illustrated		**A340E6018F**	1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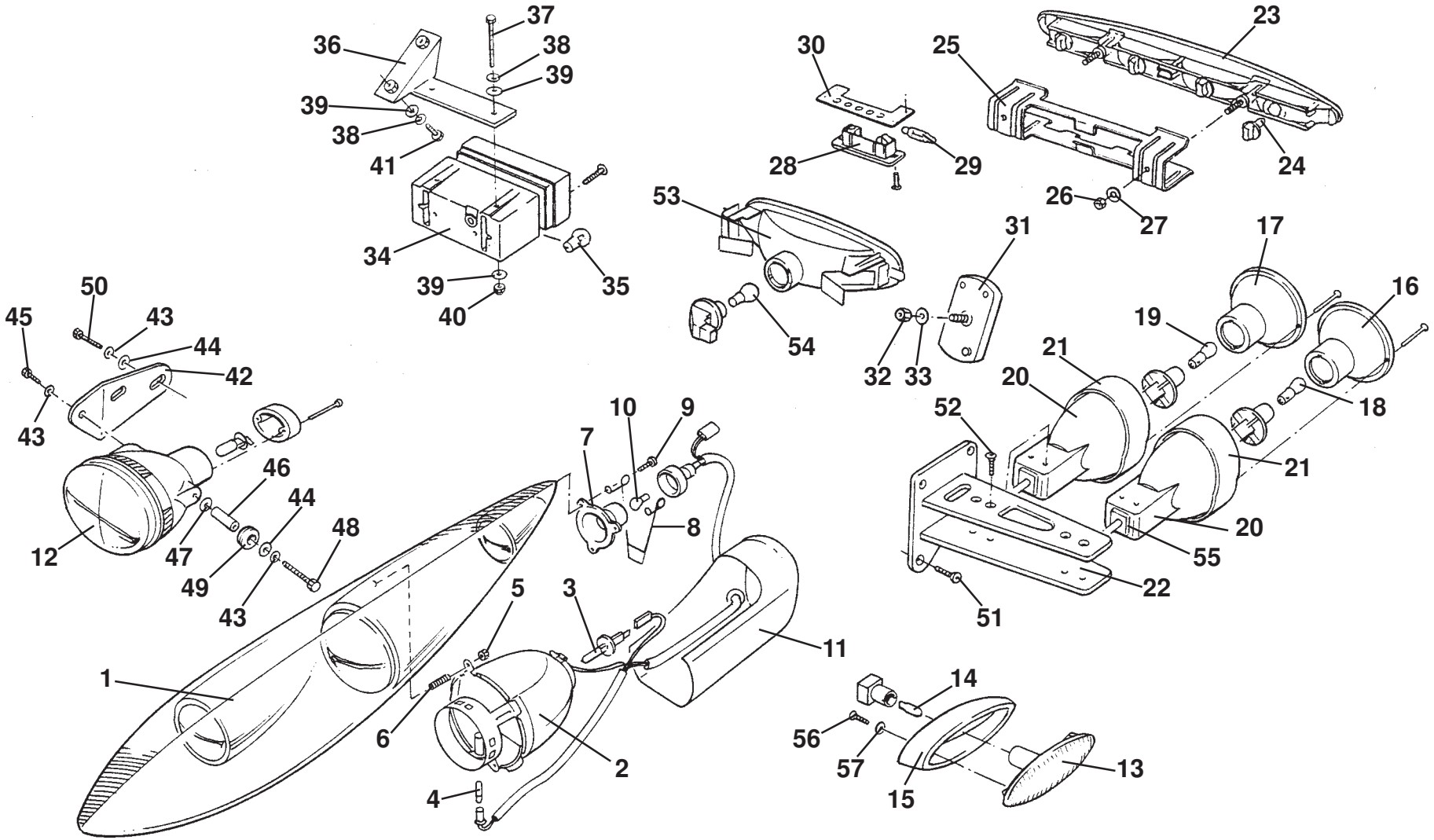
Service Parts List

Function Code 17.07 Instruments, Tell Tales, & Displays

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Speedometer MPH			**A340N0002F**	1
01a	Speedometer KPH			**A340N0001F**	1
02	Tachometer			**A340N0003F**	1
03	Speedometer MPH/Tachometer Kit			**A340N0007F**	1
03a	Speedometer KPH/Tachometer Kit			**A340N0008F**	1
04	Sealing Ring, instrument mounting			**A340N6001F**	2
05	Controller, instruments	Not illustrated		**A340N0004S**	1
06	Harness, instruments	Not illustrated		**A340N0005S**	1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17.12

Function Code 17.12 Exterior Lamps, Incl. Headlamps

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Headlamp Lens/Cover Assembly, LH, RHD			**A340M0043S**	1
01a	Headlamp Lens/Cover Assembly, RH, RHD			**A340M0044S**	1
01b	Headlamp Lens/Cover Assembly, LH, LHD			**A340M0059S**	1
01c	Headlamp Lens/Cover Assembly, RH, LHD			**A340M0060S**	1
02	Headlamp & Sidelamp Assembly, LH, RHD			**A340M0049S**	1
02a	Headlamp & Sidelamp Assembly, RH, RHD			**A340M0050S**	1
02b	Headlamp & Sidelamp Assembly, LH, LHD			**A340M0047S**	1
02c	Headlamp & Sidelamp Assembly, RH, LHD			**A340M0048S**	1
03	Bulb, dip beam			**A075M6126F**	2
04	Bulb, sidelamp, 21W			**A340M6042S**	2
05	Nut, headlamp retaining			**A340M0057S**	4
06	Spring, headlamp retaining			**A340M0056S**	4
07	Lamp, direction indicator, LH			**A340M0045S**	1
07a	Lamp, direction indicator, RH			**A340M0046S**	1
08	Spring Clip, cover retaining, LH			**A340M0055S**	1
08a	Spring Clip, cover retaining, RH			**A340M0054S**	1
09	Screw, lamp & clip retaining			**A340M0058S**	6
10	Bulb, front indicator			**A111M6091S**	2

Function Code 17.12 Exterior Lamps, Incl. Headlamps

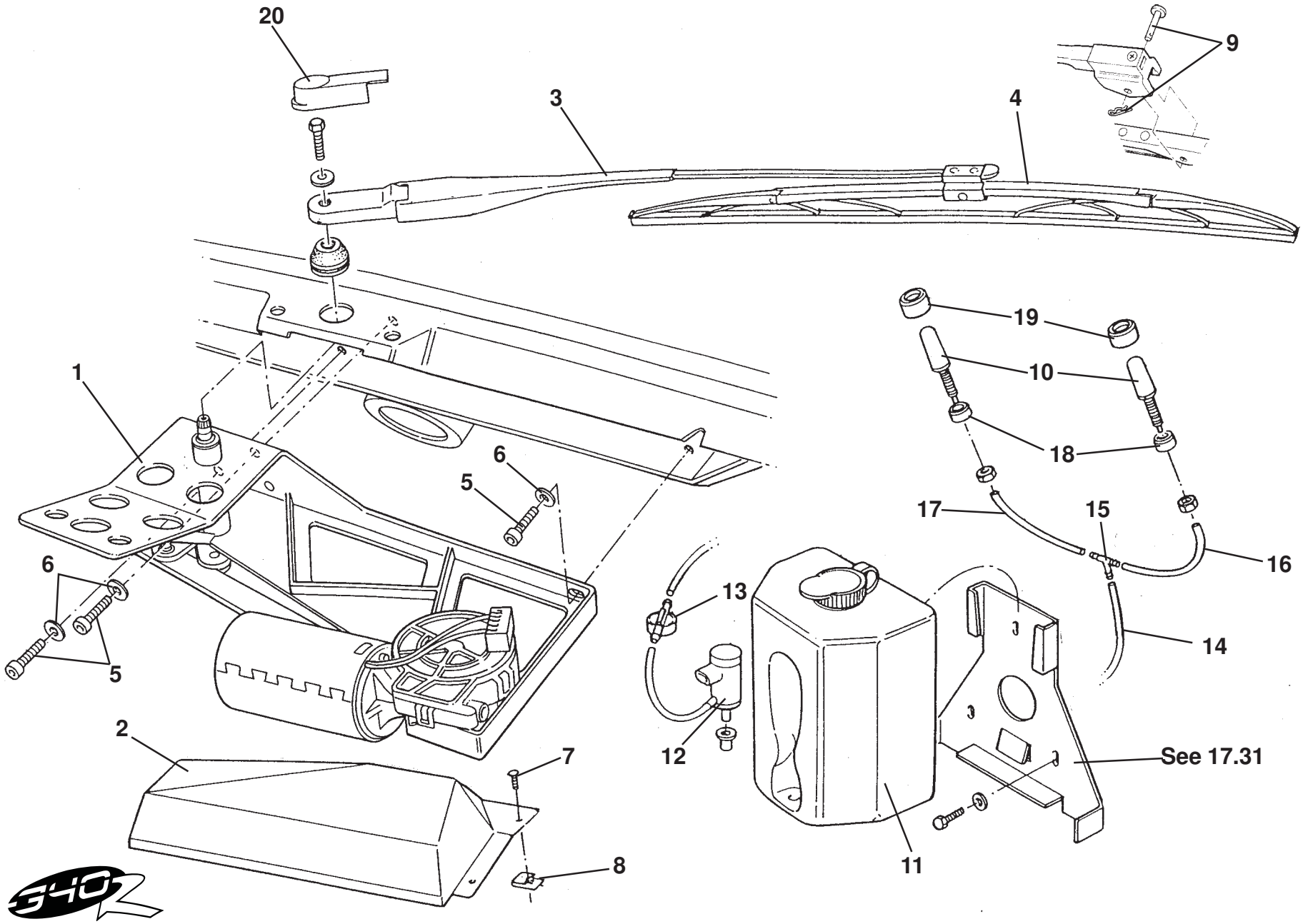
Dep	Part Description	Remarks	Option	Part Number	Qty
11	Cover/Harness Assembly, LH			**A340M0051S**	1
11a	Cover/Harness Assembly, RH			**A340M0052S**	1
12	Driving Lamp			**A340M6005F**	2
13	Lamp, side repeater			**A340M6001F**	2
14	Bulb, side repeater			**A082M6342F**	2
15	Plinth, side repeater mounting			**A340M0037F**	2
16	Lamp, direction indicator, rear			**A340M6002F**	2
17	Lamp, stop/tail			**A340M6003F**	2
18	Bulb, direction indicator, rear			**A036M6329F**	2
19	Bulb, stop/tail			**A036M6331F**	2
20	Lamp Housing, stop/tail & indicators			**A340U0009F**	4
20a	Insert, M5, brass	Not illus. part of item 20		**A079W6226F**	16
21	Rear Lamp Bezel			**A340U0010F**	4
22	Bracket, rear lamps mounting, LH			**A340U0007F**	1
22a	Bracket, rear lamps mounting, RH			**A340U0006F**	1
23	Lamp, CHMSL			**A111M6006F**	1
24	Bulb, 12v, 5w, CHMSL			**A082M6342F**	4
25	Bracket, CHMSL fixing			**A111M6034F**	1
26	Nyloc Nut, M8, CHMSL fixing			**A075W3010Z**	2
27	Washer, flat, M8, CHMSL fixing			**A075W4020Z**	2
28	Lamp, license plate illumination			**A111M6002F**	2

Function Code 17.12 Exterior Lamps, Incl. Headlamps

Dep	Part Description	Remarks	Option	Part Number	Qty
29	Bulb, 12v, 5w, license plate lamp			**A083M6292F**	2
30	Mounting Plate, license plate lamp	Bonded to topshell		**A111M0048F**	2
31	Rear reflector, LH			**A340M6014F**	1
31a	Rear reflector, RH			**A340M6006F**	1
32	Nyloc Nut, M6, reflector to mid-spoiler			**A075W3009Z**	2
33	Washer, flat, M6 x 15 x 1.5, reflector to mid-spoiler			**A075W4015Z**	2
34	Lamp, reversing			**A111M6003F**	1
35	Bulb, 12v, 21w, reversing lamp			**A111M6012F**	1
36	Mounting Bracket, reversing lamp			**A340B0096F**	1
37	Screw, M6 x 55, hex. hd., lamp to bracket			**A075W2034Z**	2
38	Washer, spring, M6			**A075W4035Z**	2
39	Washer, flat, M6			**A075W4015Z**	6
40	Nut, M6			**A075W3020Z**	2
41	Screw, M6 x 16, hex. hd., bracket fix.			**A075W1028Z**	2
42	Bracket, driving lamp fix./adjusting, LH			**B340M0033F**	1
42a	Bracket, driving lamp fix./adjusting, RH			**B340M0034F**	1
43	Washer, shakeproof, M5			**A075W4045Z**	8
44	Washer, flat, M5			**B075W4009Z**	6
45	Screw, M5 x 10, hex. hd., bracket to lamp			**A100W1105F**	2
46	Spacer, driving lamp fix.			**A340M0036F**	2
47	Washer, flat, M5			**A075W4011Z**	2

Function Code 17.12 Exterior Lamps, Incl. Headlamps

Dep	Part Description	Remarks	Option	Part Number	Qty
48	Screw, M5 x 35, hex. hd. spacer to lamp			**A082W1122F**	2
49	Grommet, spacer locating			**A036L6004Z**	2
50	Screw, M5 x 20, hex. hd., bracket to crash structure			**A075W1025F**	4
51	Screw, M5 x 12, csk. hd., tail lamp bracket to plate			**A340W7192F**	6
52	Screw, M5 x 12, csk. hd., tail lamp to bracket			**A340W7192F**	16
53	Rear Fog Lamp			**A340M6004F**	1
53a	Cover, ABS, rear fog lamp	Not illus. bonded into mid-spoiler		**A340B0122K**	1
54	Bulb, rear fog lamp			**A111M6012F**	1
55	Rear Lamp Pod Insert, rubber			**A340M6039F**	4
56	Screw, M4 x 20, pan pozi., repeater lamp fix.			**A340W1107F**	4
57	Washer, flat, M4, repeater lamp fix.			**A100W4120F**	4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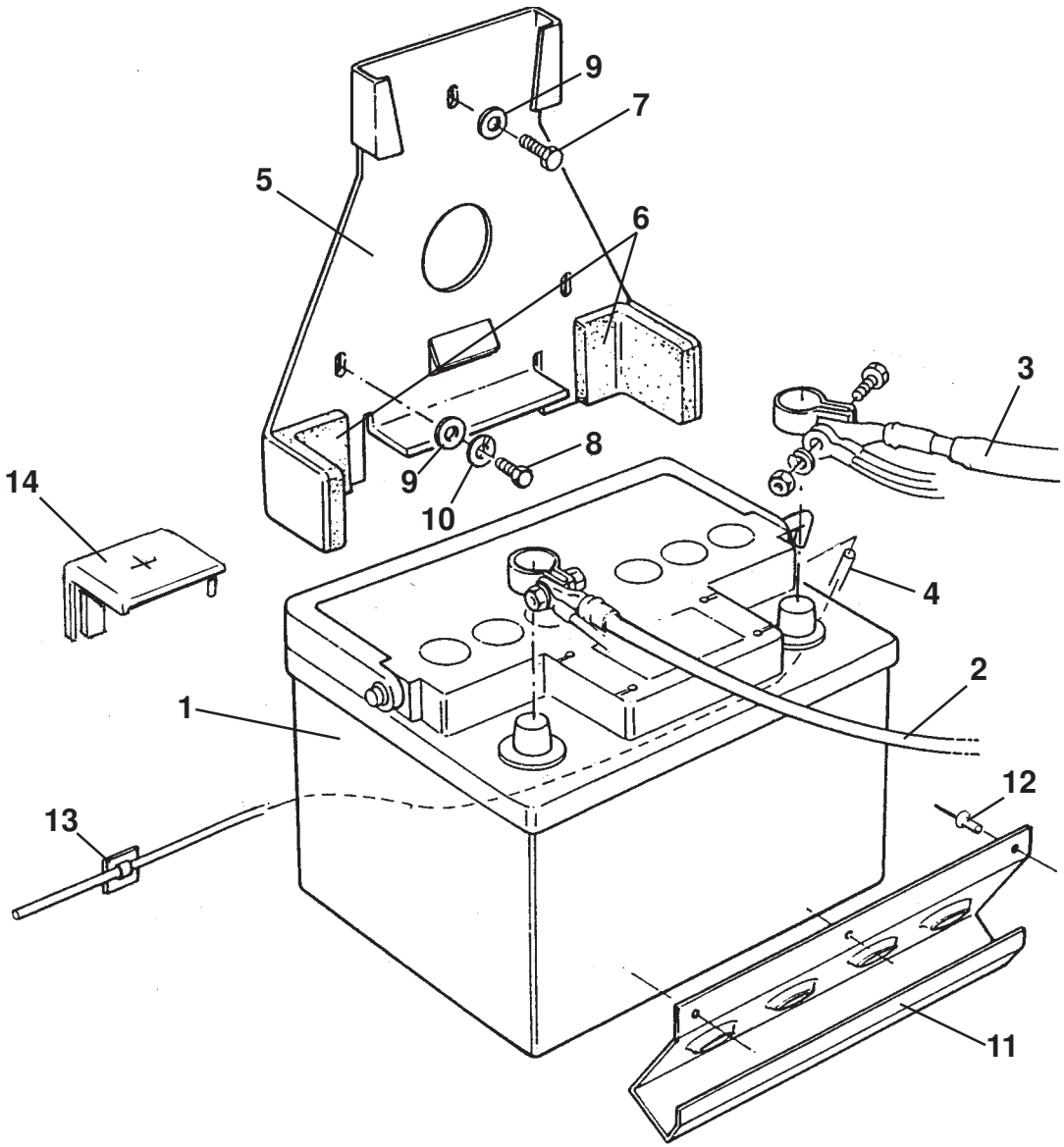
Service Parts List

Function Code 17.21 Windscreen Wiper Motor, Wipers & Washers

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Wiper Drive assembly, RHD	See 01b		**C111M0034F**	1
01a	Wiper Drive Assembly, LHD	See 01c		**B111M0033F**	1
01b	Wiper Drive Assembly kit, RHD	Kit to replace wiper drive with fabricated bracket		**A117M0104S**	1
01c	Wiper Drive Assembly kit, LHD	Kit to replace wiper drive with fabricated bracket		**A117M0103S**	1
02	Cover, wiper motor, RHD			**A111U0172K**	1
02a	Cover, wiper motor, LHD			**A111U0173K**	1
03	Wiper Arm Assembly			**B340M0023F**	1
04	Wiper blade Assembly		A111M6031F R/B	**A111M6125F**	1
05	Screw, M8 x 20, cap hd., bracket to scuttle			**A111W7141F**	3
06	Washer, M8, spring S/C light			**A075W4036Z**	3
07	Screw, No.10 x 1/2", pozi., cover fix			**A075W5040Z**	2
08	Spire Nut No. 8, wiper motor fix.			**A075W6016Z**	2
09	Pin and Clip Set, wiper blade to arm			**A111M6107S**	1
10	Windscreen Washer Jet			**A082M6369F**	2
11	Washer Bottle and Pump Assembly		A111M6029F R/B	**A111M6066F**	1
12	Washer Pump			**A111M6047S**	1
13	Non Return Valve, washer fluid			**A100M6062H**	1

Function Code 17.21 Windscreen Wiper Motor, Wipers & Washers

Dep	Part Description	Remarks	Option	Part Number	Qty
14	Hose, bottle to 'T' piece			**B111M0054K**	1
15	'T' piece, washers			**A111M6045K**	1
16	Tube, 'T' piece to washer jet		B111M0056K R/B	**A050M6164V**	As req.
17	Tube, 'T' piece to washer jet		B111M0055K R/B	**A050M6164V**	As req.
18	Spacer, washer jet			**A111M6046K**	2
19	Sleeve, washer jet	Bonded over Jet & Spacer		**A111M0065F**	2
20	Pivot Cover, wiper arm			**A082M6380F**	1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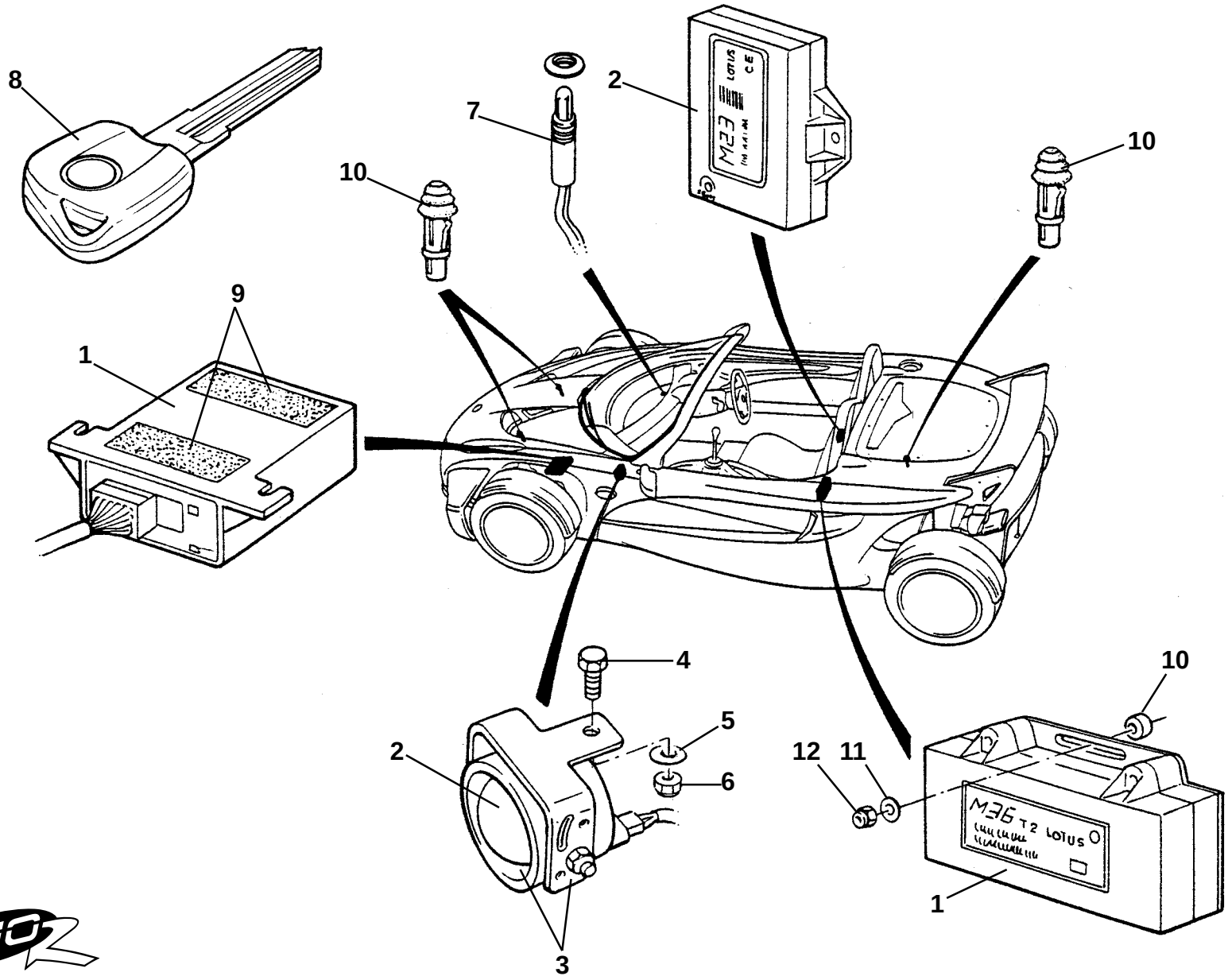
Function Code 17.31 Battery, Clamps, & Cables

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Standard Battery, Tungstone 063			**A111M6007F**	1
02	Battery Cable, VE front, RHD			**A111M0019F**	1
02a	Battery Cable, VE front, LHD			**A111M0015F**	1
03	Cable, battery, VE positive			**A340M0006F**	1
04	Vent, battery fumes		A111M0104K	**A100M6072V**	1
05	Battery Clamp/Washer Bottle Bracket		C111M0025F R/B	**D111M0025F**	1
06	Foam Seal, battery clamp			**A082U6067F**	140mm
07	Setscrew, M6 x 16, hex. hd. thin			**A075W1082Z**	1
08	Setscrew, M6 x 16, hex. hd., battery clamp to chassis			**A075W1082Z**	2
09	Washer, flat, M6 x 18, battery clamp to chassis			**B082W4018F**	3
10	Washer, spring, M6, battery clamp to chassis			**A075W4035Z**	2
11	Locating Bracket			**A111M0032F**	1
12	Pop Rivet, bracket to chassis			**A075W6087Z**	3
13	Clip, self adhesive, pipe securing			**A100W6376F**	1
14	Protective Cover, positive terminal			**A111M6079F**	1
15	Battery Management Charger, (optional)	Not illustrated	UK	**A340M6012S**	1
15a	Battery Management Charger, (optional)	Not illustrated	Europe	**A340M6015S**	1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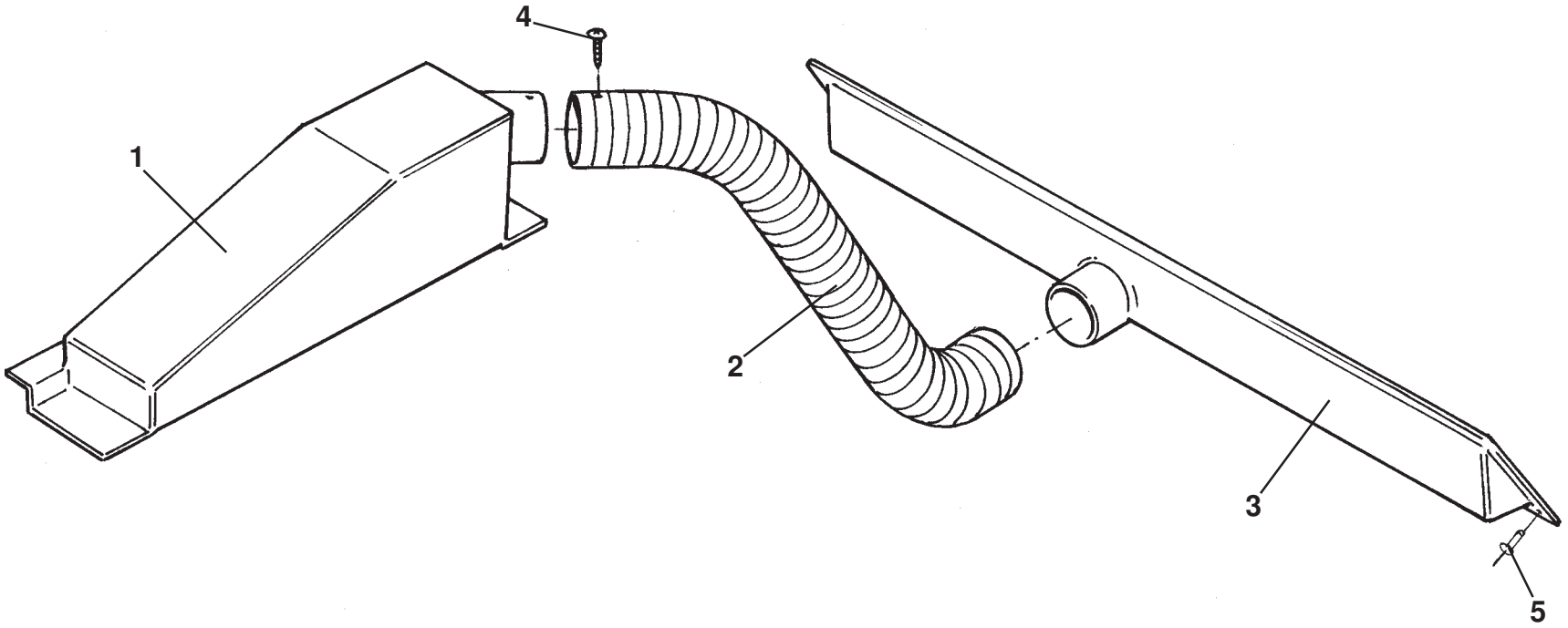
Function Code 17.33 Security Alarm System, Parking Sensors & Camera

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Alarm Controller/Immobiliser Kit	Includes keys	A340M6008F R/B (when nil)	**A117M6013F**	1
02	Microwave Sensor & Siren Kit		Optional upgrade	**A117M6016F**	1
03	Siren & Bracket Assembly			**A340M6027S**	1
04	Setscrew. M6 x 16, hex. hd., bracket fix.			**A075W1028Z**	1
05	Washer, flat, M6, bracket fix.			**A075W4015Z**	1
06	Nyloc Nut, M6, bracket fix.			**A075W3009Z**	1
07	Alarm Tell-Tale LED	Includes leads & connector		**A111M6117S**	1
08	Transmitter Key, programmed, blank blade	Order using LSL419, faxed to ASO		**A340M6041S**	1
08a	Transmitter Key, un-programmed, blank blade			**A340M6043S**	1
09	Fastener, dual lock acrylic,			**A340M6032F**	4
10	Microswitch, alarm activation	Front access panels/engine cover		**A111M6037F**	3
11	Washer, flat, M4 x 9 x 0.8			**A082U4099F**	2
12	Nyloc Nut, immobiliser fix.			**A075W3049F**	2
13	Bracket, microswitch mounting	Not illustrated, bonded to topshell		**B340M0022F**	3
14	Harness, alarm	Not illustrated		**A340M0008F**	1



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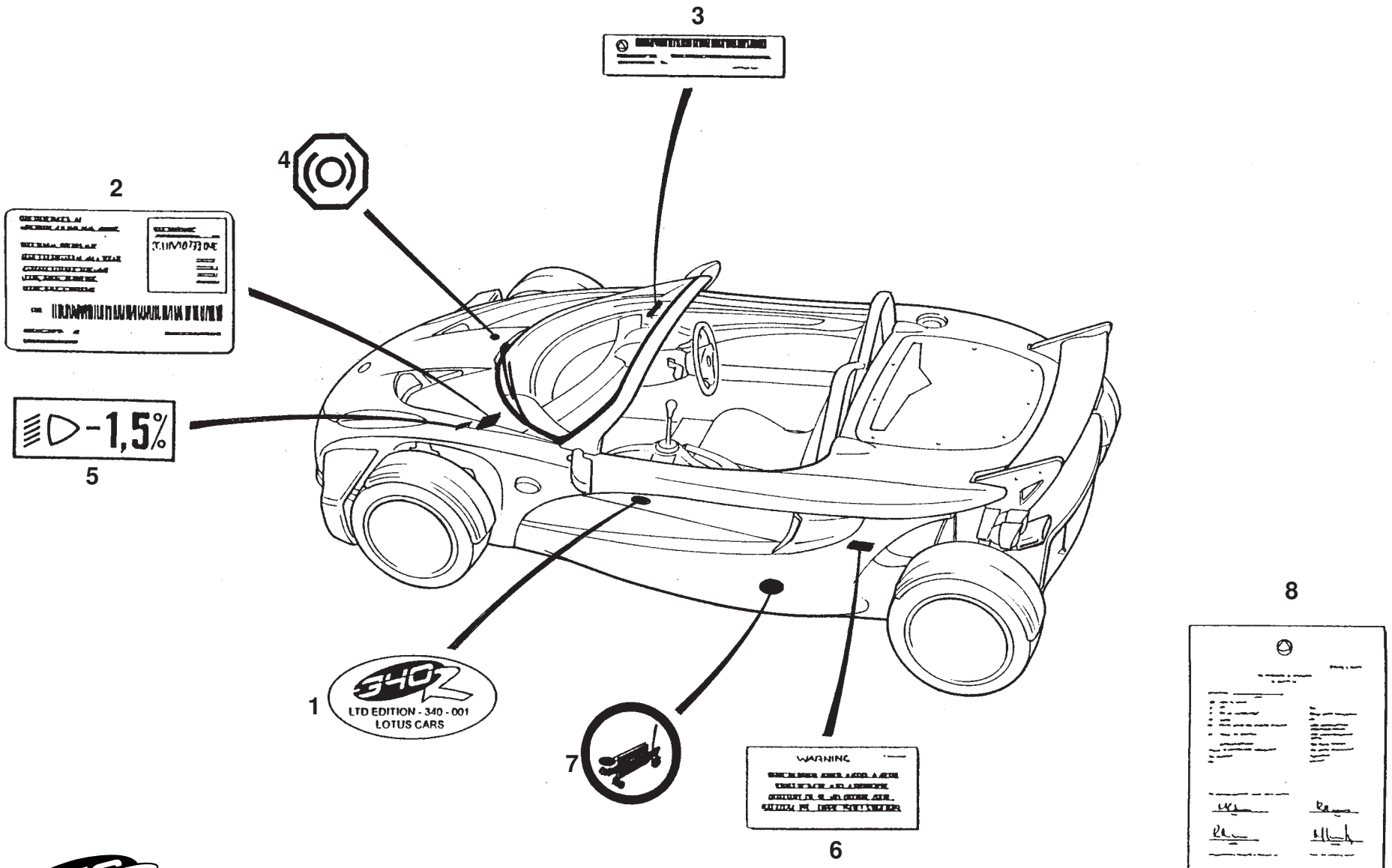
18.13

Function Code 18.13 Air Trunking, Ducts & Ventilators

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Ducting, radiator to trunking			**A340B0064J**	1
02	Trunking, duct to vent			**A340P6000K**	0.65m
03	Ventilator, cockpit footwell			**A340B0099K**	1
04	Screw, pan hd. pozi., trunking to duct				1
05	Pop Rivet, vent to footwell			**A085W6259F**	6
07	Tape, double sided			**C075U6071V**	0.6m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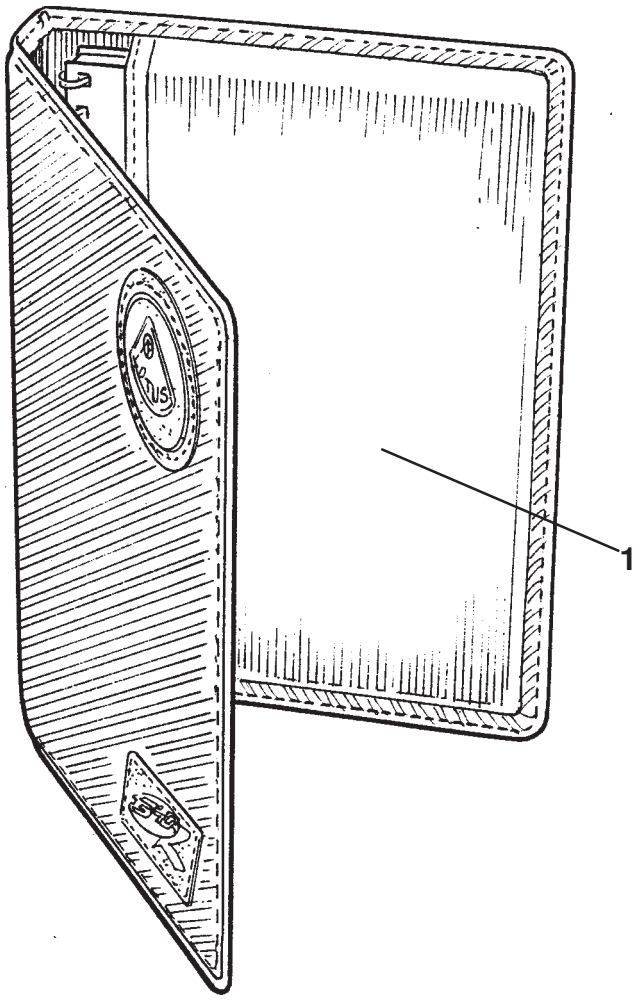
Service Parts List

Function Code 19.01 Labels,Certificates, Literature etc.

Dep	Part Description	Remarks	Option	Part Number	Qty
01	340R Limited Edition Plate	In cockpit, top of passenger side chassis rail		**B340U0013F**	1
02	Label, VIN (special order only)	In services bay		**L111U0005K**	1
03	Label, VIN	On windscreen		**B079U4666K**	1
04	Label, brake fluid warning			**A082U7623F**	1
05	Label, headlamp levelling, 1.5%			**B082U7039F**	1
06	Label, shear panel warning			**A111A0213F**	2
07	Label, jacking point			**A111U0239F**	2
08	Certificate of Conformity	Contact Lotus Type Approval	All models/markets	**Not listed**	1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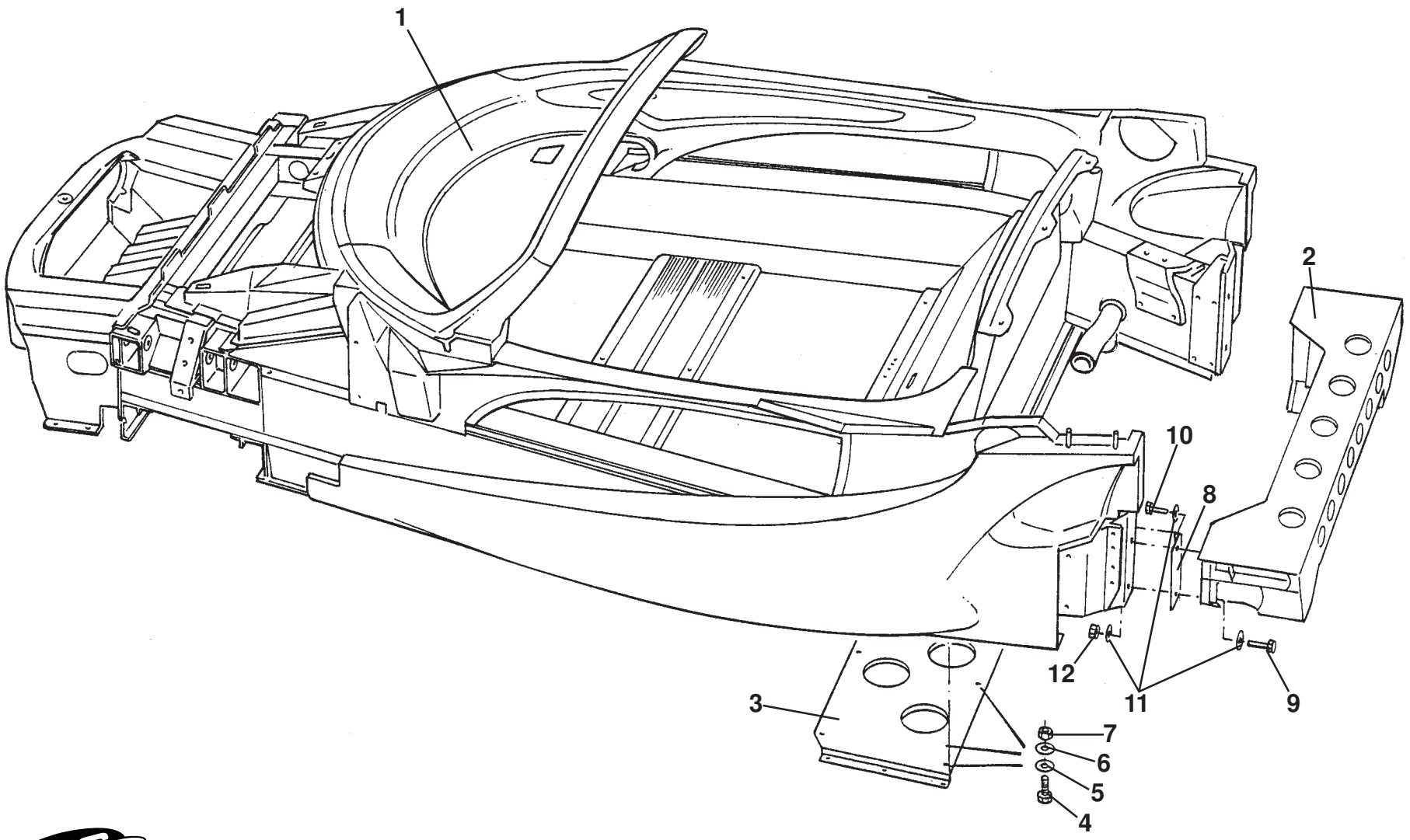
Service Parts List

Function Code 19.03 Owner's Handbooks & Service Notes Manuals

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Owners Handbook		340R	**A340T0324J**	1
02	Service Notes, (Elise)	Not illustrated, 340R supplement in Elise book	Elise & 340R	**A111T0327J**	1
03	Service Parts List	Not illustrated	340R	**A340T0325J**	1
04	Service Labour Time Schedule (Elise)	Not illustrated, incl. in Elise book	Elise, 340R & Exige	**D111T0328J**	1
05	Maintenance Schedule	Not illustrated, 6.000 mile intervals		**B111T0324/2**	1



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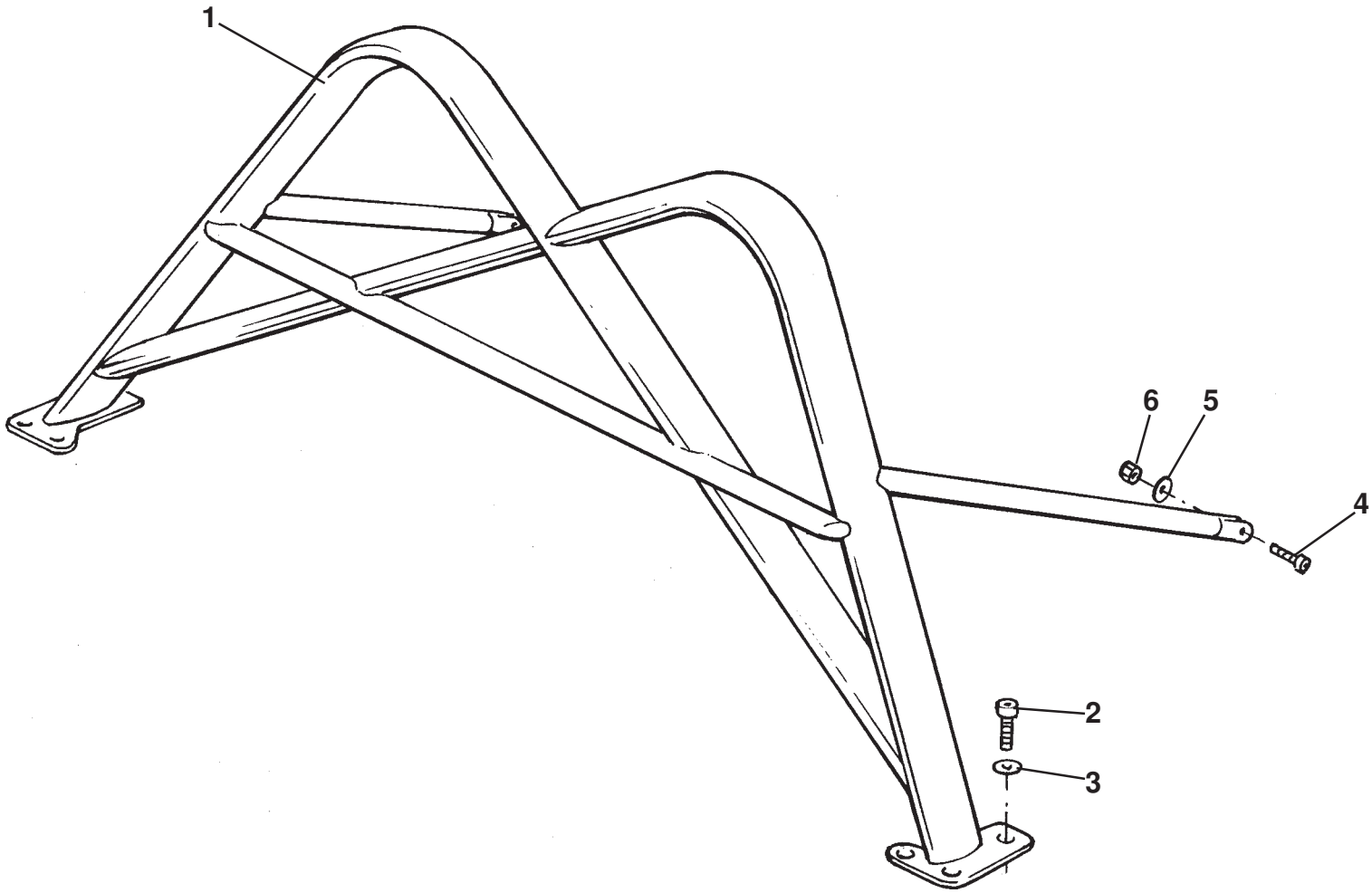
30.01

Service Parts List

Function Code 30.01 Chassis, Subframes

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Partial Body Assembly, RHD			**A340A0048S**	1
01a	Partial Body Assembly, LHD			**A340A0049S**	1
02	Rear Subframe, galvanised		C111A0057F R/B	**F111A0057F**	1
03	Shear Panel, fuel tank bay closing panel		C111A0065F R/B	**D111A0065F**	1
04	Screw, M8 x 25, hex. hd., shear panel fix			**A111W1156F**	10
05	Washer, flat, M8 x 21 x 1.6			**A111W4159F**	10
06	Washer, flat, M8 x 16.6 x 1.4			**A111W4164F**	5
07	Nut, nyloc, M8			**A907E6284F**	5
08	Shim, chassis to subframe, LH			**A111A0217F**	1
08a	Shim, chassis to subframe, RH			**A111A0216F**	1
09	Bolt, M10 x 55, hex. hd.			**A111W2181F**	2
10	Screw, M10 x 25, hex. hd.			**A111W1157F**	2
11	Washer, flat, M10 x 20.5 x 1.8			**A075W4024Z**	8
12	Nut, M10, flg. hd.			**A111W3151F**	4



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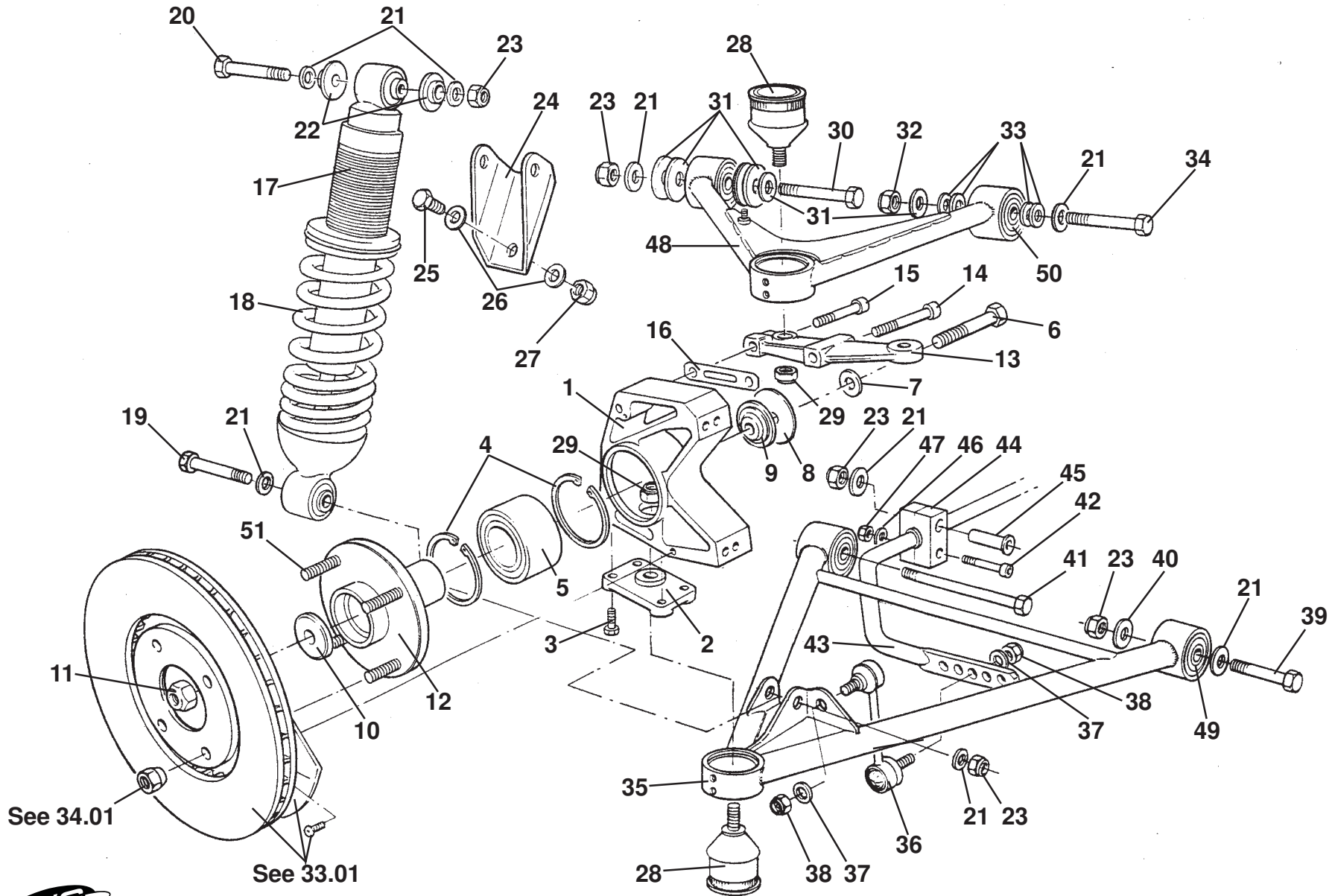
30.02

Function Code 30.02 Seat Belt Mounting Frames, Stays

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Roll-Over Bar			**A340A0028F**	1
02	Screw, M8 x 25, cap hd., bar to chassis			**A111W7132F**	6
03	Washer, flat, M8 x 16.6 x 1.4			**A075W4020Z**	6
04	Setscrew, M10 x 45, cap hd. rear stay fixing			**A111W7155F**	2
05	Washer, flat, M10 x 21 x 2			**A075W4024Z**	2
06	Nyloc Nut, M10			**A100W3112F**	2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31.01

Function Code 31.01 Front Suspension, Incl. Hubs

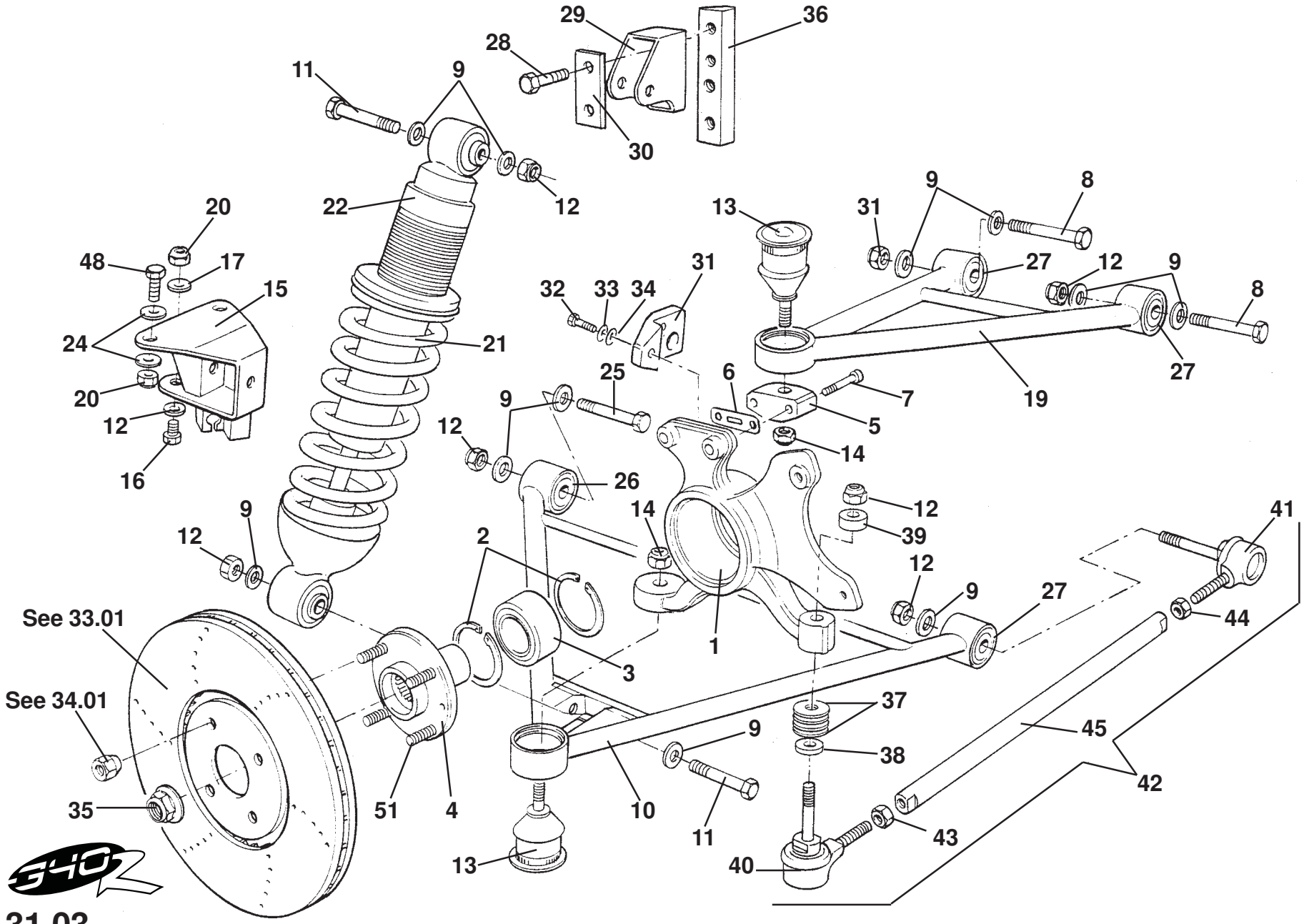
Dep	Part Description	Remarks	Option	Part Number	Qty
01	Hub Carrier Assembly, LH	Including bearing	H111C0029K R/B	**A111C0141J**	1
01a	Hub Carrier Assembly, RH	Including bearing	H111C0030K R/B	**A111C0142J**	1
02	Ball Joint Carrier, lower LH			**A340C0015F**	1
02a	Ball Joint Carrier, lower RH			**A340C0016F**	1
03	Screw, M10 x 30, hex. hd., grade 8.8			**A111W1158F**	8
04	Circlip, dia. 68mm, bearing retention			**A111C6016F**	4
05	Bearing, double taper roller			**A111C6002F**	2
06	Bolt, M16 x 100, hex. hd., hub retention			**A111W2185F**	2
07	Washer, flat, M16 x 30 x 2, hub retention			**A111W4171F**	2
08	Dust Shield, hub bearing			**B111CC0076F**	2
09	Thrust Washer, inner, hub retention			**A111C0118F**	2
10	Thrust Washer, outer, hub retention			**A111C0177F**	2
11	Nyloc Nut, M16, hub retention			**A111W3159F**	2
12	Hub Assembly	Including studs, item 51		**A340C0017F**	2
13	Steering Arm, LH			**A340C0007F**	1
13a	Steering Arm, RH			**A340C0006F**	1
14	Bolt, M10 x 65, cap hd., Steering arm to hub carrier			**A111W7144F**	2
15	Bolt, M10 x 50, cap hd., Steering arm to hub carrier			**A111W7145F**	2

Function Code 31.01 Front Suspension, Incl. Hubs

Dep	Part Description	Remarks	Option	Part Number	Qty
16	Shim, 3mm, camber adjustment			**C111C0064F**	As req.
17	Damper		B111C0116S R/B	**C111C0116S**	2
18	Road Spring			**A111C0136F**	2
19	Bolt, M10 x 55, hex. hd., damper bottom fix.			**A079W2057F**	2
20	Bolt, M10 x 70, hex. hd., damper top fix.			**A075W2058Z**	2
21	Washer, flat, M10 20.5 x 1.8			**A075W4024Z**	22
22	Spacer, damper to top mounting bracket			**A111C0061F**	4
23	Nyloc Nut, M10			**A100W3112F**	12
24	Damper Mounting Bracket, LH			**B111C0033F**	1
24a	Damper Mounting Bracket, RH			**B111C0034F**	1
25	Bolt. M8 x 25, hex. hd., bracket to chassis			**A111W1156F**	4
26	Washer, flat, M8 x 16.6, bracket to chassis			**A111W4164F**	4
27	Nyloc Nut, M8, bracket to chassis			**A075W3010Z**	4
28	Ball Joint	Includes nyloc nut, item 29		**B111C6012F**	4
29	Nyloc Nut, ball joint fix.			**A111C6019S**	4
30	Pivot Bolt, M10 x 80, hex. hd., wishbone to chassis			**A075W2061Z**	2
31	Shim, castor adjustment			**A111C0077F**	6
32	Snubber Washer, rubber coated, upper wishbone			**A111C0081F**	2
33	Shim, castor adjustment, small			**A111C0080F**	8
34	Pivot Bolt, wishbone to chassis			**A075W2059Z**	2
35	Wishbone Assembly, lower, LH			**A340C0021J**	1

Function Code 31.01 Front Suspension, Incl. Hubs

Dep	Part Description	Remarks	Option	Part Number	Qty
35a	Wishbone Assembly, lower, RH			**A340C0020J**	1
36	Anti-Roll Bar Drop Link			**A111C0063F**	2
37	Washer, flat, M10 x 24 x 1.5			**A075W4023F**	2
38	Nyloc Nut, M10 x 1.25, drop link fix.			**A111W3152F**	2
39	Pivot Bolt, M10 x 85., hex. hd., wishbone to chassis			**A079W2063F**	2
40	Washer, flat, M10		A111W4163F R/B	**B111W4163F**	6
41	Pivot Bolt, M10 x 130, hex. hd.			**A075W2065F**	2
42	Bolt, M5 x 45, cap hd., pivot block fix.			**A082W2106F**	2
43	Anti-Roll Bar, adjustable			**A111C0134S**	1
44	Mounting Clamp, nylon, A/R bar			**B111C0052F**	2
45	Bush, 'top hat'. A/R bar pivot block			**A111C0060F**	2
46	Washer, flat M5 x 10 x 1			**A075W4011Z**	2
47	Nyloc Nut, M5, pivot block fix.			**A100W3113F**	2
48	Wishbone Assembly, upper, LH			**A340C0023J**	1
48a	Wishbone Assembly, upper, RH			**A340C0022J**	1
49	Bush, lower wishbone/upper wishbone front pivots			**A111C0075F**	6
50	Bush, upper wishbone rear pivots			**A111C0108F**	2
51	Wheel Stud, 42mm protrusion	For 340R wheels only, part of hub, item 12		**A340C6009S**	8
52	Duralec Jointing Compound	Not illustrated, applied to wheel mounting face of hub		**A111C6017S**	125Ml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31.03

Function Code 31.03 Rear Suspension, Incl. Hubs

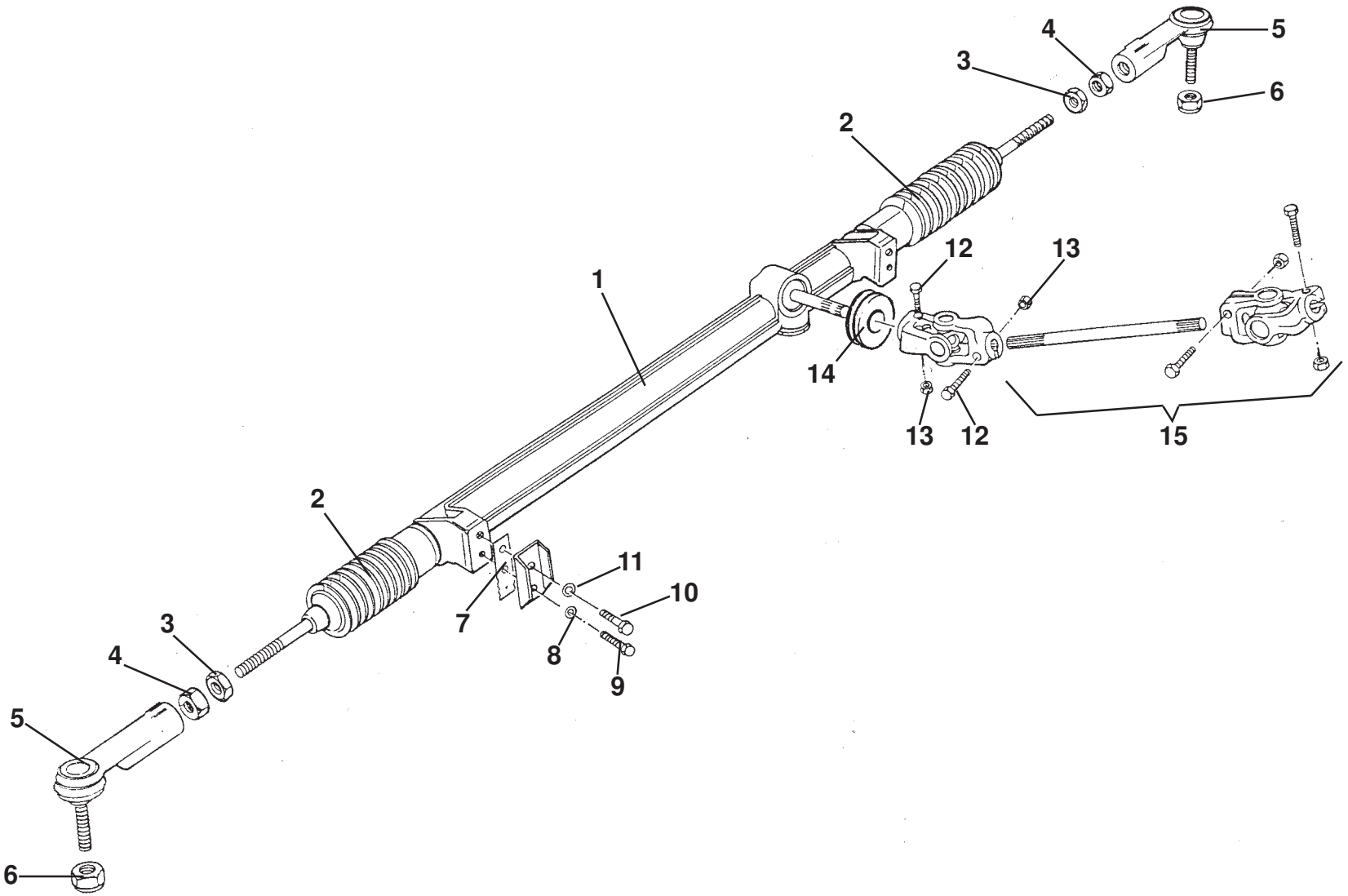
Dep	Part Description	Remarks	Option	Part Number	Qty
01	Hub Carrier, LH	Excluding bearings		**A111D0143K**	1
01a	Hub Carrier, RH	Excluding bearings	A111D0142K R/B	**B111D0142K**	1
02	Circlip			**A111C6016F**	4
03	Bearing			**A111C6002F**	2
04	Hub Assembly	Including studs, item 46		**A340C0017F**	2
05	Ball Joint Carrier, upper			**A340D0005F**	2
06	Shim, camber adjustment			**D111D0052F**	As req.
07	Bolt, M10 x 50, cap hd., ball joint carrier to hub carrier			**A111W7145F**	4
08	Pivot Bolt, M10 x 55, hex. hd., upper wishbone F & R			**A079W2057F**	4
09	Washer, flat, M10 x 20.5	Zinc finish		**A075W4024Z**	22
10	Lower Wishbone Assembly, LH	Includes balljoint & bushes		**A340D0013J**	1
10a	Lower Wishbone Assembly, RH	Includes balljoint & bushes		**A340D0012J**	1
11	Bolt, M10 x 55, hex. hd., spring/damper fixing			**A079W2057F**	4
12	Nyloc Nut, M10			**A100W3112F**	14
13	Ball Joint	Includes nyloc nut		**B111C6012F**	4
14	Nyloc Nut, ball joint			**A111C6019S**	4
15	Bracket, lower wishbone to chassis, LH			**B111D0027F**	1
15a	Bracket, lower wishbone to chassis, RH			**B111D0026F**	1

Function Code 31.03 Rear Suspension, Incl. Hubs

Dep	Part Description	Remarks	Option	Part Number	Qty
16	Bolt, M8, bracket to chassis			**A111W1156F**	2
17	Washer, flat, upper, M8 x 20.5 x 1.5 S/S			**A111W4176F**	2
18	Washer, flat, lower, M8 x 16.6 x 1.4			**A111W4164F**	2
19	Upper Wishbone Assembly, LH	Includes balljoint & bushes		**A340D0015J**	1
19a	Upper Wishbone Assembly, RH	Includes balljoint & bushes		**A340D0014J**	1
20	Nyloc Nut, M8			**A907E6284F**	2
21	Road Spring			**A111D0132F**	2
22	Damper			**B111D0089F**	2
23	Screw, M10 x 25, hex. hd., bracket to chassis			**A111W1157F**	2
24	Washer, flat, M10		A111W4163F R/B	**B111W4163F**	4
25	Pivot Bolt, M10 x 65, hex. hd., lower wishbone front			**A075W2056F**	2
26	Bush, lower wishbone front pivot (short)			**A111D0061F**	4
27	Bush, lower wishbone rear / upper wishbones			**A111C0075F**	6
28	Bolt, M10 x 35, hex. hd., damper bracket to chassis			**A075W2051Z**	4
29	Bracket, damper top mount			**A111D0076F**	2
30	Spreader Plate, damper bracket			**A111D0125F**	2
31	Speed Sensor Mounting Bracket		A111D0148F R/B	**B111D0148F**	1
32	Setscrew, M6 x 25, bracket fix.			**A075W1031Z**	1
33	Washer, spring, M6			**A075W4035Z**	1
34	Washer, flat, M6			**A075W4013Z**	1
35	Flange Nut, hub securing			**A100R6002F**	2

Function Code 31.03 Rear Suspension, Incl. Hubs

Dep	Part Description	Remarks	Option	Part Number	Qty
36	Tapping Block, bracket mounting	Also for aerofoil support plate lower fix.	A340A0042F R/B	**B340A0042F**	2
37	Shim, 1mm, bump steer adjustment			**A111D0044F**	8
38	Spacer, 3mm, toe link to hub carrier			**A111D0146F**	2
39	Spacer, 10mm, toe link stud to nut			**A111D0147F**	2
40	Ball Joint, outer, RH thread			**A111D0134F**	2
41	Ball Joint, inner, LH thread			**A111D0135F**	2
42	Toe Link Assembly			**A340D0008J**	2
43	Locknut, M12, RH thread, ball joint to rod,			**A111W3150F**	2
44	Locknut, M12, LH thread, ball joint to rod			**A111W3149F**	2
45	Toe Link Rod			**A340D0007F**	2
46	Wheel Stud, 42mm protrusion	For 340R wheels only, part of hub, item 4		**A340C6009S**	8
47	Duralec Jointing Compound	Not illustrated, applied to wheel mounting face of hub		**A111C6017S**	125Ml



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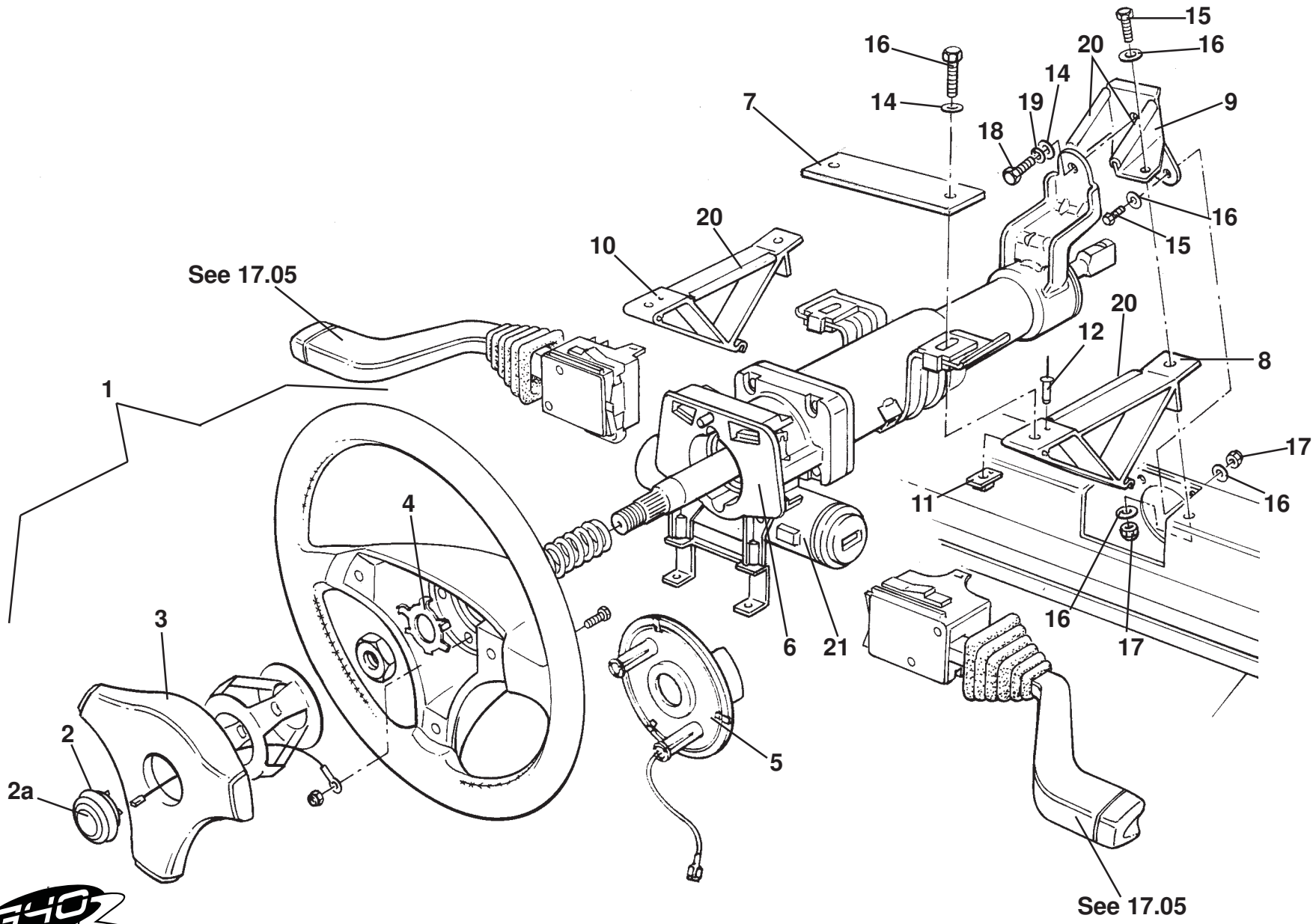
32.01

Service Parts List

Function Code 32.01 Rack & Pinion, & Lower Column

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Steering Rack Assembly, RHD		C111H0010F R/B	**E111H0010F**	1
01a	Steering Rack Assembly, LHD		C111H0009F R/B	**E111H0009F**	1
02	Gaiter, steering rack		A111H6016F R/B	**B111H6016S**	2
03	Lock Nut, half nut, M12, track rod end to track rod			**A111W3150F**	2
04	Lock Nut, M12, track rod end to track rod			**A111W3124F**	2
05	Track Rod End/Ball Joint	Includes nut, item: 6		**A111H6015F**	2
06	Nyloc Nut, M10, track rod end to steering arm			**A111W3157F**	2
07	Adjuster Plate, rack height setting (10 notch)			**A111H0021F**	2
08	Washer, flat, M8, rack mounting			**A075W4020Z**	2
09	Setscrew, M8 x 25, hex. hd., rack mounting			**A082W1110F**	2
10	Setscrew. M10 x 30, hex. hd., rack mounting			**A100A6028F**	2
11	Washer, flat, M10, rack mounting			**A075W4024Z**	2
12	Bolt, M8 x 40, hex. hd., 10.9 grade, steering shaft U/J			**A918E2171F**	4
13	Nyloc Nut, M8, steering shaft to U/J			**A075W3010Z**	4
14	Grommet, steering shaft thro' bulkhead			**A082H6046F**	1
15	Intermediate Steering Shaft Assembly			**B111H0003F**	1



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32.05

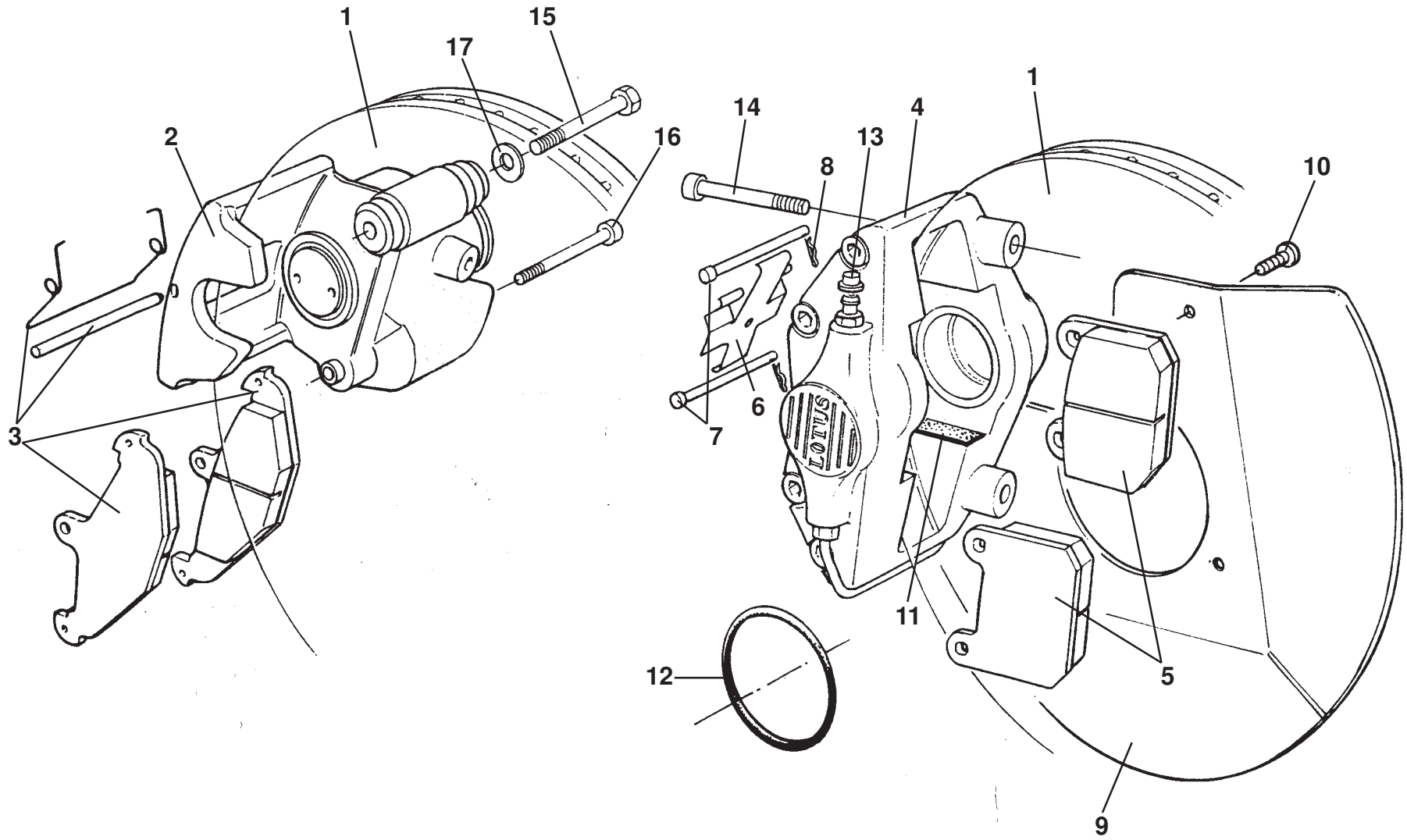
Service Parts List

Function Code 32.05 Upper Column, Steering Wheel

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Steering Wheel Assembly			**A340H0002K**	1
02	Horn Push, (less badge)			**A111H6021H**	1
02a	Horn Badge, Lotus logo			**A111H6023H**	1
03	Crash Pad			**A111H6020H**	1
04	Lock Plate, steering wheel			**A111H6009F**	1
05	Horn Contact Plate			**A111H6008F**	1
06	Upper Steering Column	Includes ign. switch/steering lock		**A111H6007F**	1
07	Bracket, upper steering column			**B340H0001F**	1
08	Column Mounting Bracket, RH			**A111A0098F**	1
09	Bracket, forward column mounting			**B111H0004F**	1
10	Column Mounting Bracket, LH			**A111A0097F**	1
11	Nutplate, upper column support			**B111H0007F**	2
12	Pop Rivet, nutplate to bracket			**A111W6586F**	2
13	Bolt, M8 x 35, hex. hd., column to bracket			**A075W2038D**	2
14	Washer, flat, M8 x 20 x 2.5			**A079W4019F**	3
15	Setscrew, M6 x 16, side to forward brk./chassis			**A075W1028Z**	4
16	Washer, flat, M6 x 12.1 x 1.4			**A075W4013Z**	8
17	Nyloc Nut, M6			**A907E6258F**	4

Function Code 32.05 Upper Column, Steering Wheel

Dep	Part Description	Remarks	Option	Part Number	Qty
18	Setscrew, M8 x 16 hex.hd., front mounting			**A075W1036Z**	1
19	Washer, spring, M8			**A075W4036Z**	1
20	Rubber Beading, bracket edge protection			**B075U6054V**	0.3M
21	Steering Lock Housing	Excluding lock barrel		**A111H6003S**	1
22	Shear Bolt, steering lock	Not illustrated		**A111H6026S**	2
23	Splined Hub, steering wheel	Not illustrated, part of item 1		**A111H6018S**	1



340R

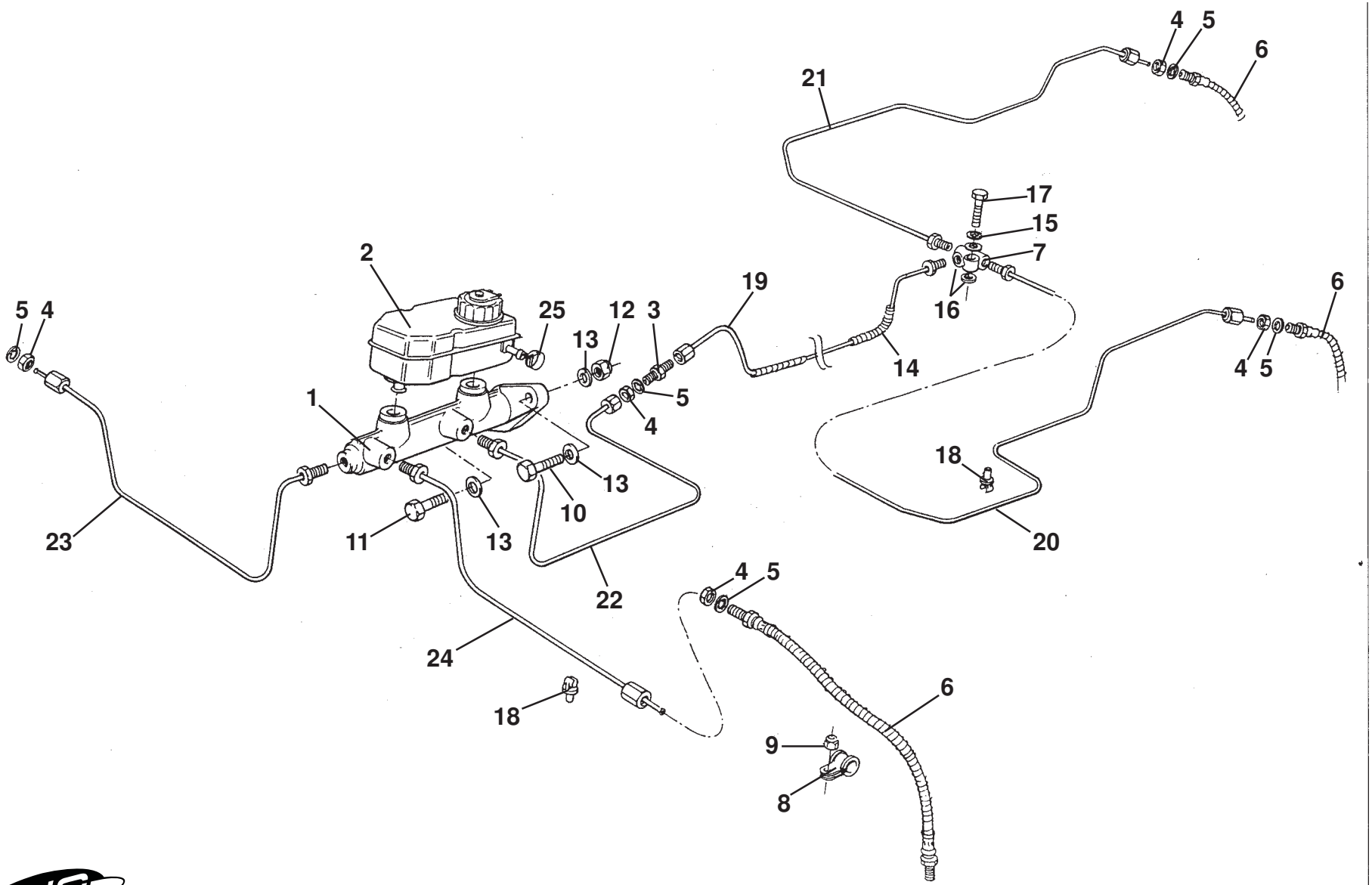
33.01

Function Code 33.01 Brake Discs, Calipers, & Parking Brake Assembly

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Brake Disc, iron, cross drilled			**A111J0141F**	4
02	Brake Caliper, rear, RH			**A111J0148F**	1
02a	Brake Caliper, rear, LH			**A111J0149F**	1
03	Brake Pad Set, rear			**A111J0154S**	1
04	Brake Caliper front, RH			**A111J0120F**	1
04a	Brake Caliper front, LH			**A111J0119F**	1
05	Brake Pad Set, front			**B117J0084S**	1
06	Anti-Rattle Spring, front brake pads			**A111J0098F**	2
07	Pin, front pad retaining		A111J0101S R/B	**A111J0123F**	4
08	'R' Clip, pin retention			**A075W6175F**	4
09	Brake Disc Shield, front, RH			**A111J0126F**	1
09a	Brake Disc Shield, front, LH			**A111J0125F**	1
10	Setscrew, M5 x 16, button hd., shield fixing			**A111W7156F**	6
11	Buffer, front brake pads			**A111J6030S**	4
12	'O' Ring, brake disc to hub			**A111J6024F**	4
13	Nipple Cover, front brake bleed			**A111J6029F**	2
14	Bolt. M10 x 75, cap hd., front caliper fixing			**A111W7140F**	4
15	Bolt, M10 x 80, hex. hd., rear caliper fixing			**B082W1113F**	2

Function Code 33.01 Brake Discs, Calipers, & Parking Brake Assembly

Dep	Part Description	Remarks	Option	Part Number	Qty
16	Bolt, M8 x 60, cap hd., rear caliper fixing	Black finish	B082W1114F R/B	**A111W1166F**	2
17	Washer, flat, M10 x 20.5, rear caliper upper fixing bolt			**A075W4024Z**	2
18	Sliding Pin Bush Kit, rear calipers	Includes sleeves, boots & seals		**A082J6162S**	2
19	Piston Retraction Tool, rear calipers	Not illustrated		**T000T1242F**	1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33.03

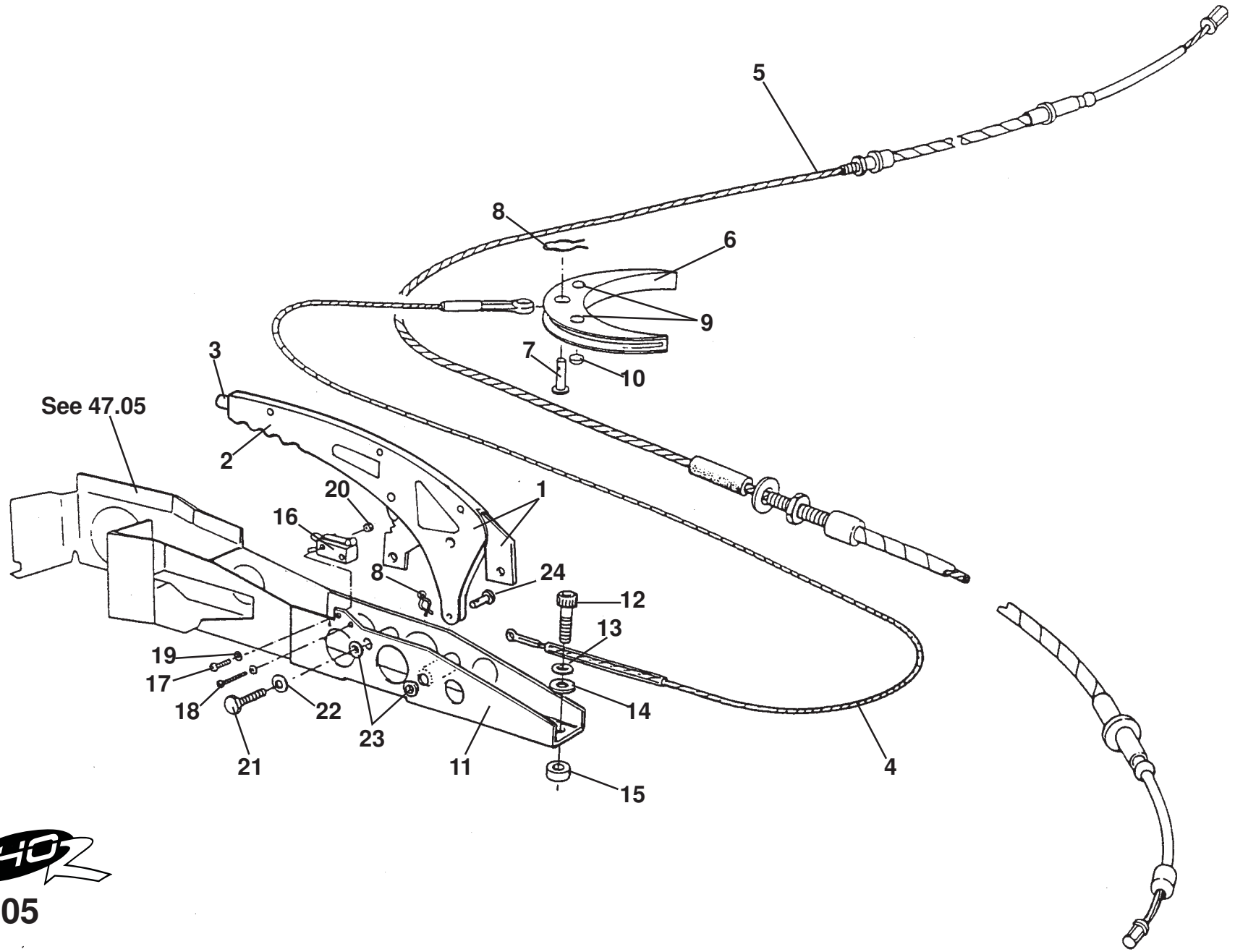
Service Parts List

Function Code 33.03 Master Cylinder, Servo, ABS Controller, Pipes & Hoses

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Tandem Master Cylinder		A111J0079F R/B	**A111J6001L**	1
02	Reservoir		A111J6002F R/B	**B111J6002F**	1
03	Bulkhead Connector			**A089J6013F**	1
04	Nut, M10 x 1.0, thin Zn			**A075J6017Z**	4
05	Washer, M10, internal shakeproof			**A075W4049Z**	4
06	Brake Hose, pipe to caliper, front & rear			**A082J4390F**	4
07	Connector Three Way, brakepipes			**B075J6019F**	1
08	Clip, 10dia. x 15 wide, hose retention	Upper front, lower rear wishbones		**A111W6595F**	4
09	Dome Nut, M6, clip to upper front wishbone			**A340W3167F**	2
09a	Nyloc Nut, M6, thin Zn, clip to lower rear wishbone	Not illustrated		**A907E6285F**	2
10	Setscrew, M8 x 25, master cylinder to pedal box			**A075W1039Z**	1
11	Setscrew, M8 x 20, master cylinder to pedal Box			**A075W1038Z**	1
12	Nyloc Nut, M8 , master cylinder to pedal pox			**A111W3126F**	1
13	Washer, flat, M8			**A075W4020Z**	3
14	Spirathene Protector, front to rear pipe			**A111J6023V**	800mm
15	Washer, spring, M6			**A075W4035Z**	1
16	Washer, flat M6 x 12.1 x 1.4			**A075W4013Z**	2
17	Bolt, M6 x 30, long hex. hd.			**A075W2028Z**	1

Function Code 33.03 Master Cylinder, Servo, ABS Controller, Pipes & Hoses

Dep	Part Description	Remarks	Option	Part Number	Qty
18	Nylon Clip			**A075J6027Z**	11
19	Brake Pipe, front to rear			**A111J0059F**	1
20	Brake Pipe, rear LH		C111J0057K R/B	**C111J0071F**	1
21	Brake Pipe, rear RH		A111J0058K R/B	**C111J0071F**	1
22	Brake Pipe, front main RHD		B111J0060K R/B	**A111J0088K**	1
22a	Brake Pipe, front main LHD			**B111J0061K**	1
23	Brake Pipe, front RH, RHD			**A111J0062F**	1
23a	Brake Pipe, front RH, LHD			**A111J0064F**	1
24	Brake Pipe, front LH,RHD			**A111J0063F**	1
24a	Brake Pipe, front LH, LHD			**B111J0065F**	1
25	Hose Clip, reservoir to clutch master cyl. pipe			**TBA**	1



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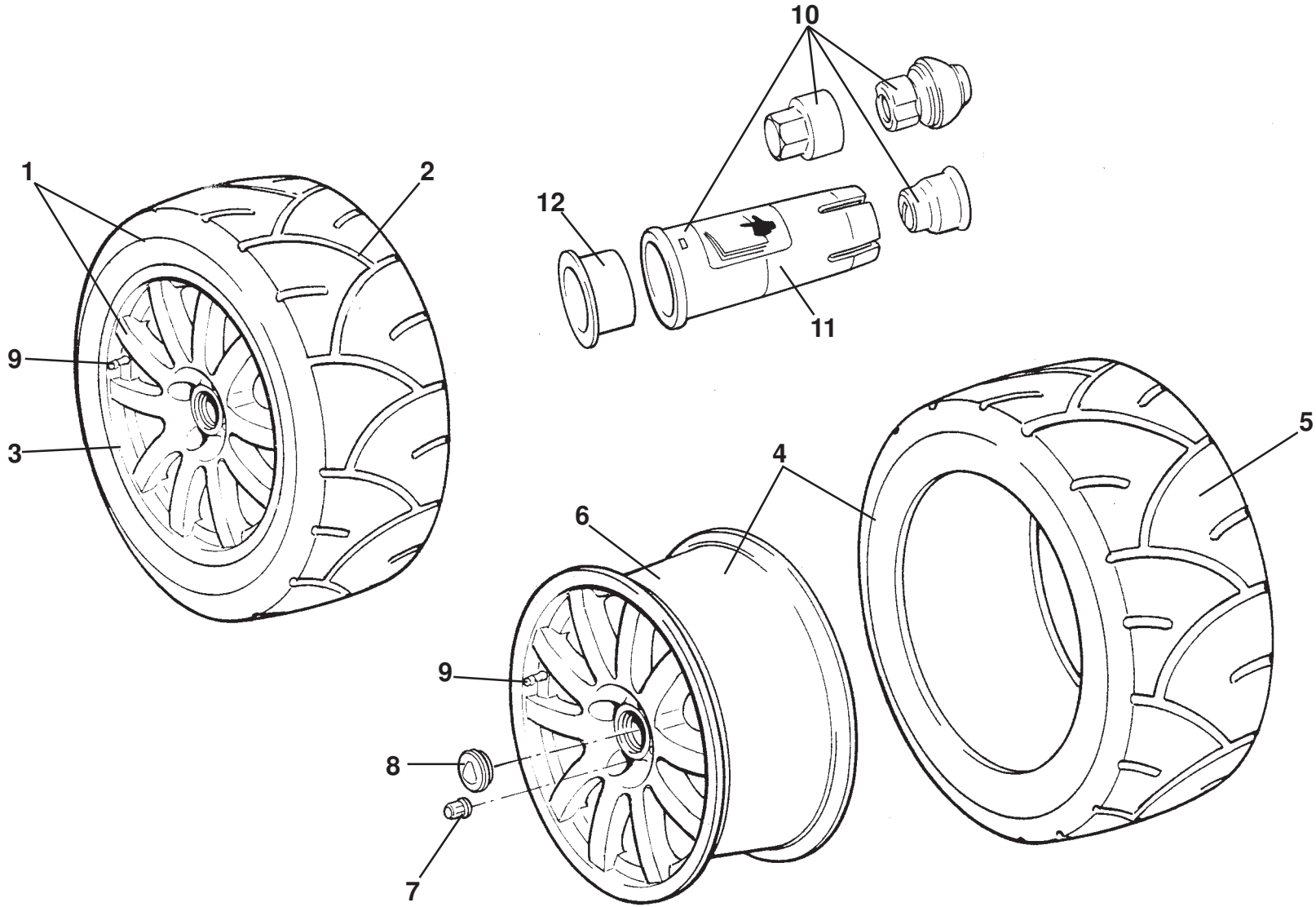
33.05

Function Code 33.05 Parking Brake Mechanism

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Parking Brake Lever Assembly			**A340J0010F**	1
02	Parking Brake Lever			**A340J0007F**	1
03	Button, parking brake lever			**A340J0008F**	1
04	Cable, parking brake primary			**B111J0024F**	1
05	Cable, parking brake secondary			**B111J0024F**	1
06	Equaliser, parking brake	Part of item 4		**A111J6014H**	1
07	Clevis Pin, equaliser, dia 8 x 10.5		A111J0026FR/B	**A111W6674F**	2
08	'R' Clip			**A075W6175F**	2
09	Bumper, self adhesive		A111J6025F R/B	**B111J6025F**	2
10	Bumper, self adhesive			**A111J6027F**	2
11	Mounting Channel, parking brake assembly			**C111J0027F**	1
12	Screw, M8 x 30, cap hd.			**A089W7052F**	2
13	Washer, spring M8			**A075W4036Z**	2
14	Washer, flat, M8 x 16.6 x 1.4			**A075W4020Z**	2
15	Spacer, parking brake channel to floor			**A111J0030K**	2
16	Switch, parking brake tell tale			**A111M6025F**	1
17	Screw, M3 x 16, pan hd. pozi.			**A082W5110F**	1
18	Screw, M3 x 20, pan hd. pozi.			**A082W5163F**	1

Function Code 33.05 Parking Brake Mechanism

Dep	Part Description	Remarks	Option	Part Number	Qty
19	Washer, flat M3 x 7			**A100W4125F**	2
20	Nyloc Nut, M3			**A079W3060F**	2
21	Screw, M8 x 25 hex. thn. hd.			**A075W1081Z**	2
22	Washer, spring, M8			**A075W4036Z**	2
23	Bush, parking brake			**A111J0028K**	2
24	Clevis Pin, parking brake			**A075W6033Z**	1



S40R

34.01

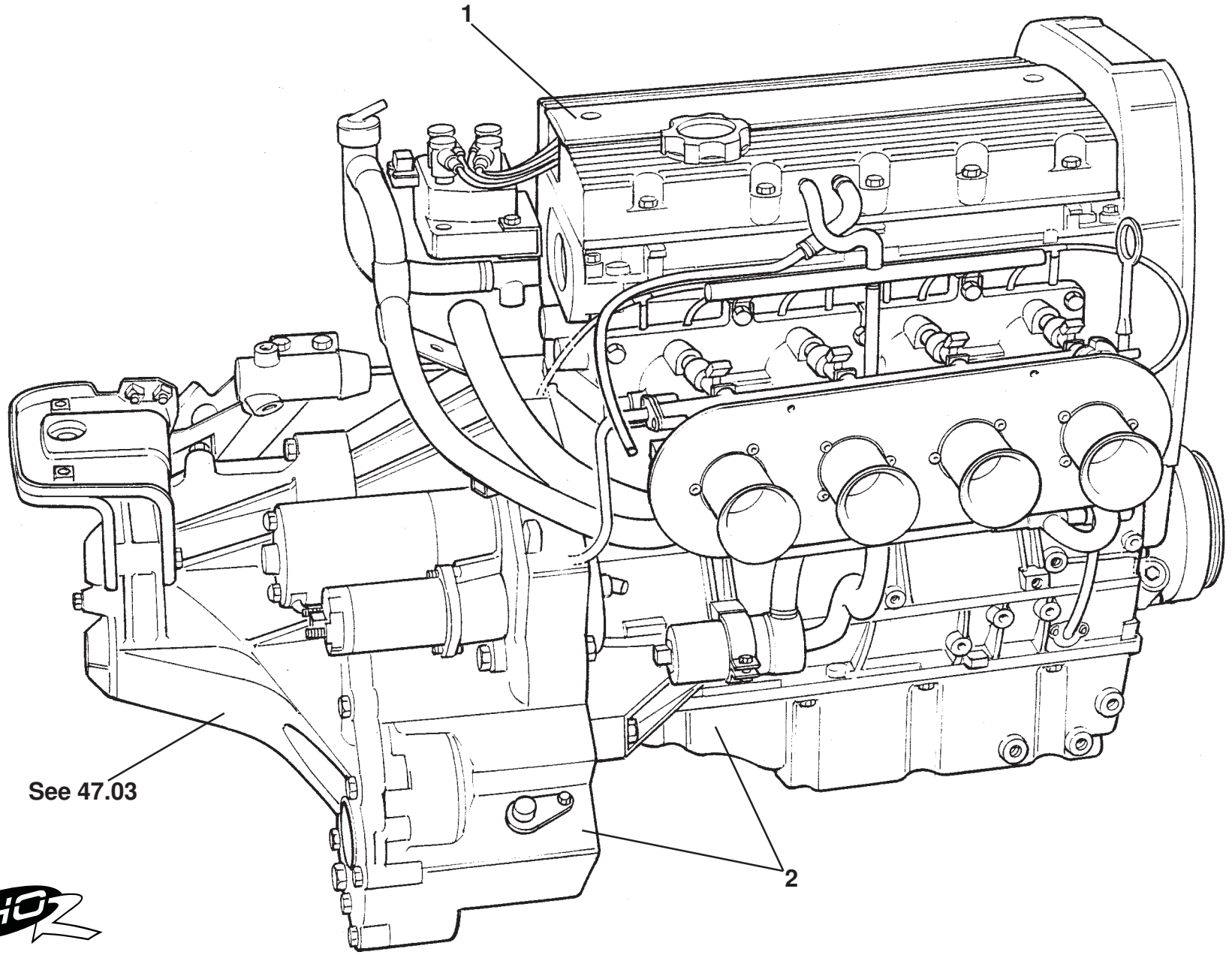
Service Parts List

Function Code 34.01 Wheels, Tyres & Valves

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Wheel and Tyre Assembly, magnesium, front, RH			**A340G0002F**	1
01a	Wheel and Tyre Assembly, magnesium, front, LH			**A340G0001F**	1
01b	Wheel and Tyre Assembly, alloy, front, RH		LHD	**A340G6008F**	1
01c	Wheel and Tyre Assembly, alloy, front, LH		LHD	**A340G6009F**	1
02	Tyre, front,195/50 ZR 15, Yokohama A038-R			**A111G6048F**	2
03	Road Wheel, magnesium, front, 6J x 15			**A340G6002L**	2
03a	Road Wheel, alloy, front, 6J x 15		LHD	**A340G6004H**	2
04	Wheel and Tyre Assembly, magnesium, rear, RH			**A340G0004F**	1
04a	Wheel and Tyre Assembly, magnesium, rear, LH			**A340G0003F**	1
04b	Wheel and Tyre Assembly, alloy, rear, RH		LHD	**A340G6010F**	1
04c	Wheel and Tyre Assembly, alloy, rear, LH		LHD	**A340G6011F**	1
05	Tyre, rear, 225/45 ZR 16, Yokohama A038-R			**A111G6049F**	2
06	Road Wheel, magnesium, rear, 8J x 16			**A340G6003L**	2
06a	Road Wheel, alloy, rear, 7.5J x 16		LHD	**A340G6005H**	2
07	Wheel Nut			**A111G6001F**	4
08	Wheel Centre Cap, Lotus logo			**A111G6034S**	4
09	Tyre Valve, magnesium wheel		LHD	**A340G0007H**	4
09a	Tyre Valve, alloy wheel			**A111G6002H**	4

Function Code 34.01 Wheels, Tyres & Valves

Dep	Part Description	Remarks	Option	Part Number	Qty
10	Security Wheelnut Kit			**A111G6008F**	1
11	Extractor Tool, security wheelnut cover	Container for wheelnut key		**A111G6017H**	1
12	Protection Cap, security wheelnut stowage			**A111G6013F**	1
13	Wheel Centre Cover, alloy wheel front	Not illustrated, includes screw	LHD	**A340G6006H**	2
14	Wheel Centre Cover, alloy wheel rear	Not illustrated, includes screw	LHD	**A340G6007H**	2
		NOTE: 340R wheels are not to be fitted to other Elise variants, unless 340R wheel studs are fitted (see sections 3101/03)			



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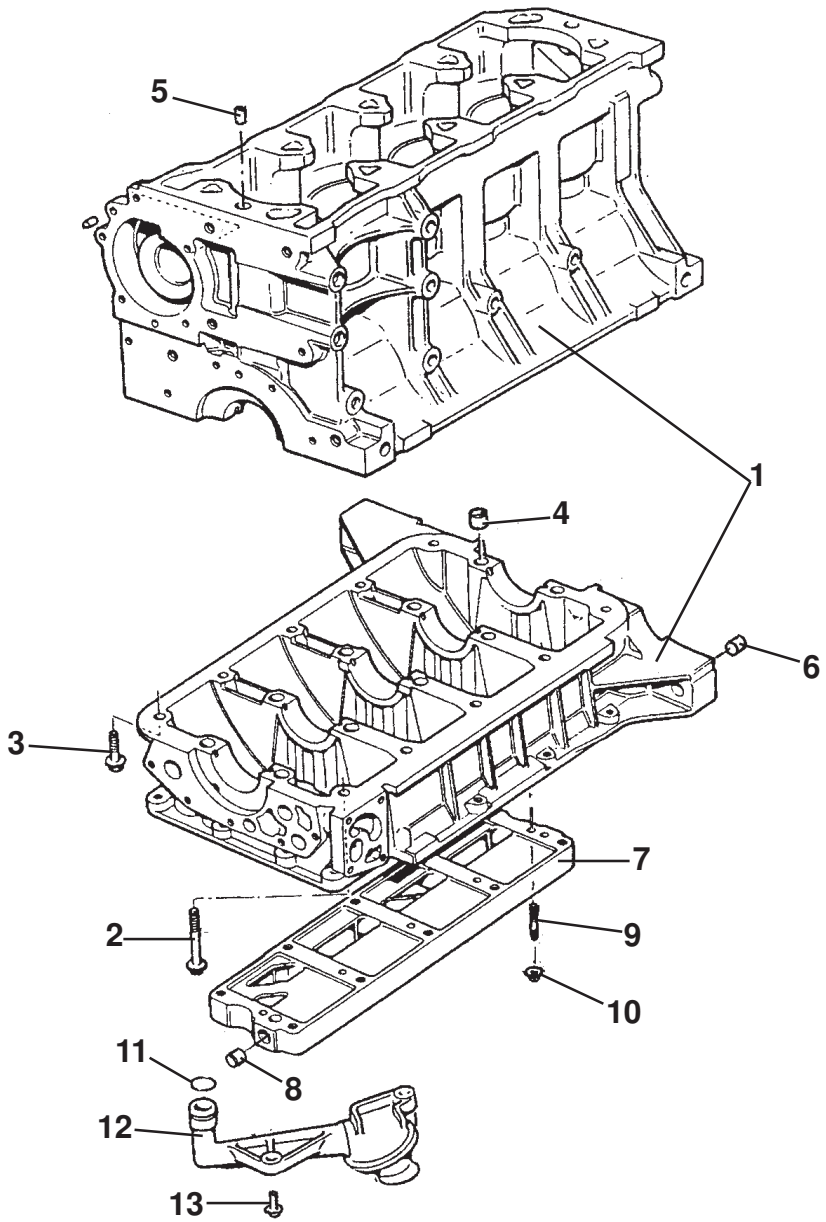
40.00

Function Code 40.00 Engine Assemblies

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Engine Assembly, dressed	Including clutch & ancilliaries		**A340E6005F**	1
02	Engine & Transmission Assembly	Includes fitting kit, for transmission assembly see 4703		**A340E6001F**	1



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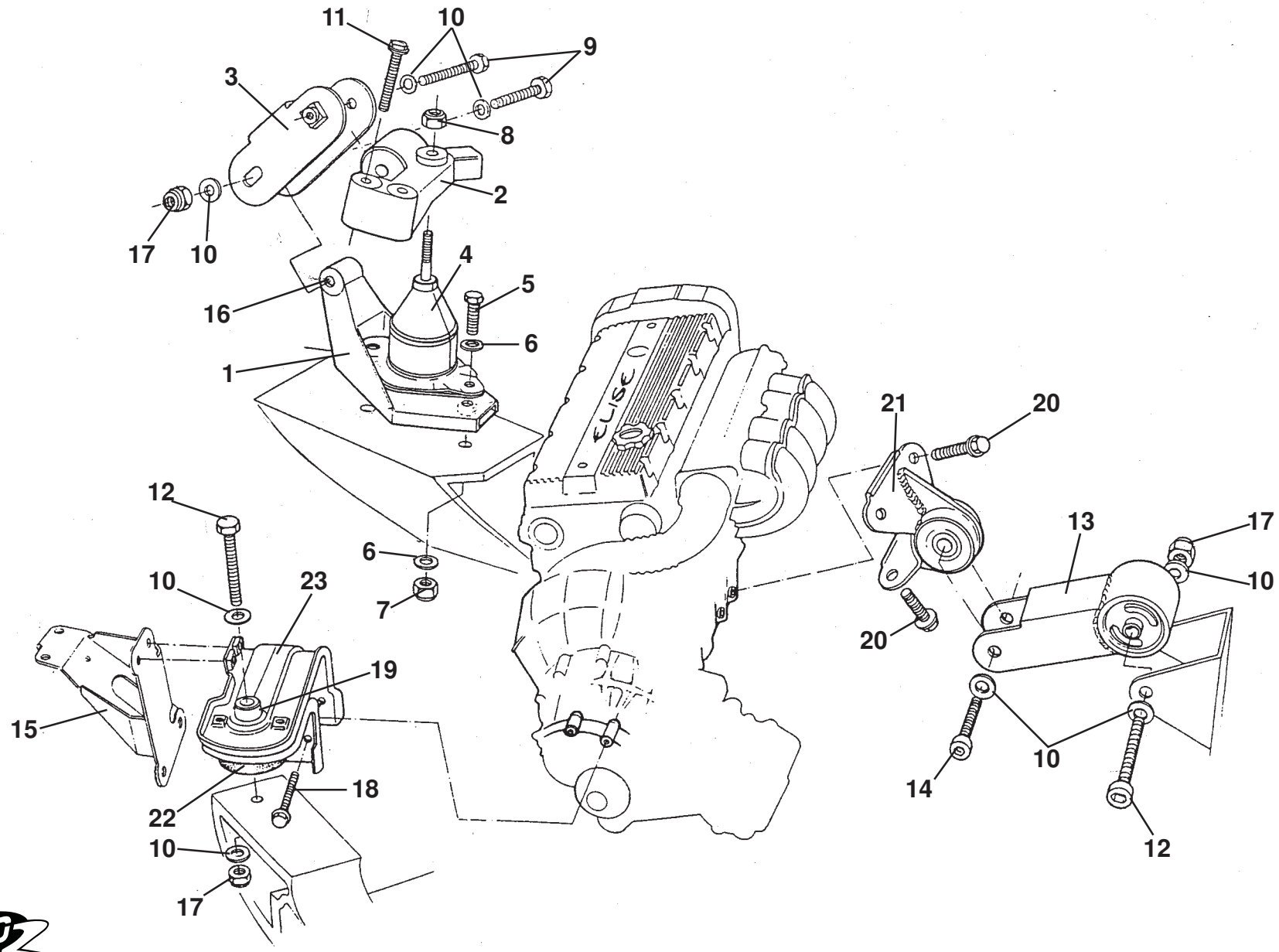
40.01

Function Code 40.01 Engine Block & Oil Pick up

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Cylinder Block Assembly	Includes Bearing Ladder		**A111E6185S**	1
02	Bolt, ladder to block			**A111E6186S**	1
03	Screw, ladder to block			**A111E6187S**	9
04	Dowel, ladder to block			**A111E6188S**	2
05	Dowel, block to head			**A111E6175S**	2
06	Dowel, block to gearbox			**A111E6189S**	2
07	Rail, oil feed			**A111E6190S**	1
08	Core Plug			**A111E6191S**	2
09	Stud, rail to ladder			**A111E6192S**	2
10	Nut, rail fixing			**A111E6193S**	2
11	'O' Ring, oil pick-up pipe seal	Also See 40.02		**A111E6066S**	1
12	Oil Pick-Up Pipe			**A111E6167S**	1
13	Bolt, oil pick-up pipe fix			**A111E6168S**	1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S40R

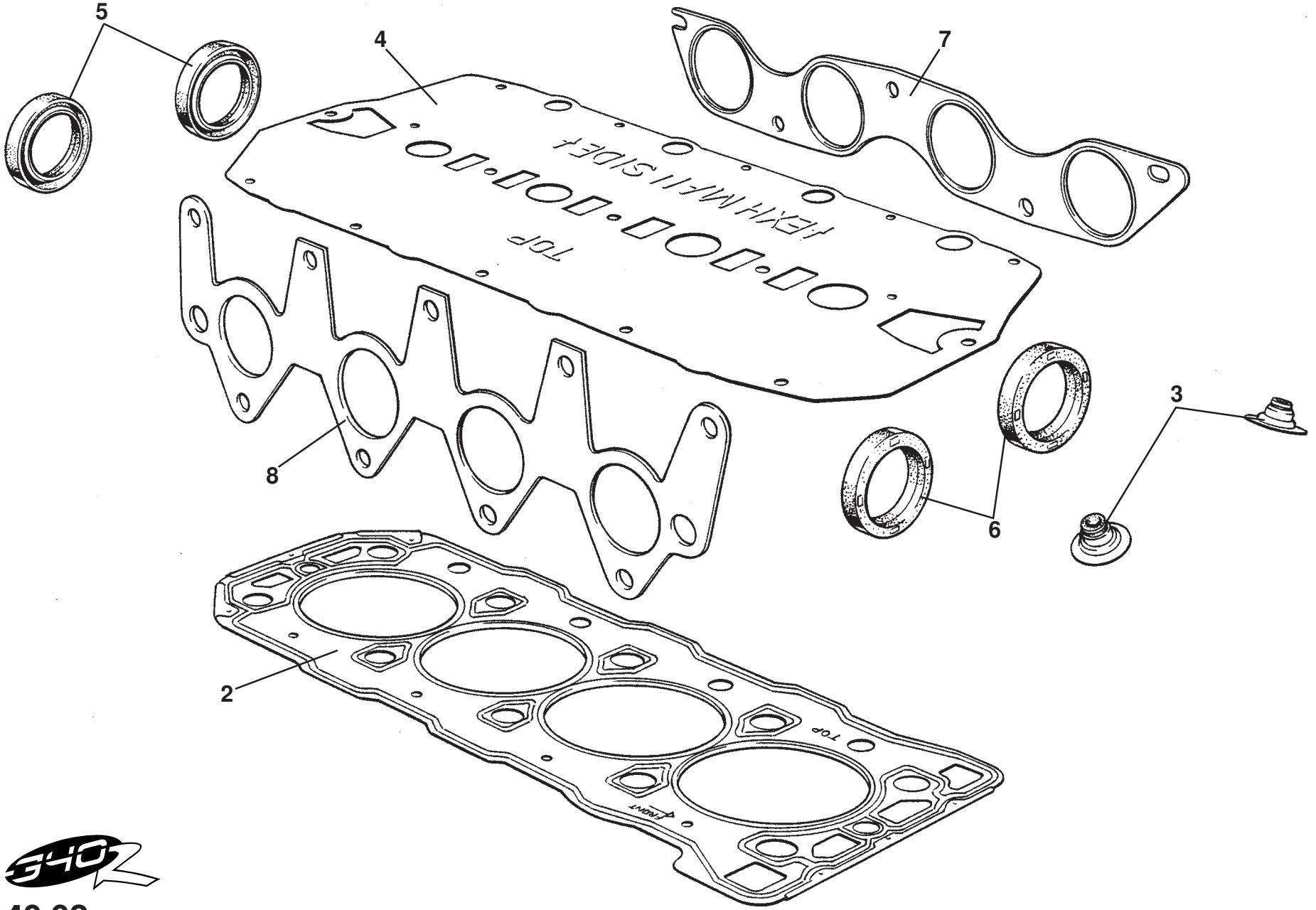
40.01a

Function Code 40.01a Engine Mounts

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Bracket, engine upper mount, chassis RH			**D111E0004F**	1
02	Bracket, engine upper mount, engine RH			**A111E6027F**	1
03	Engine Steady Arm, upper			**A111E6014F**	1
04	Hydromount Assembly			**A111E6002F**	1
05	Bolt, M10 x 45			**A111W2175F**	2
06	Washer, M10 x 20.5		A111W4163F R/B	**B111W4163F**	4
07	Nyloc Nut, M10			**A100W3112F**	2
08	Nut, M12 x 1.75			**A111W3155F**	1
09	Bolt, M12 x 70			**A100D6023F**	2
10	Washer, flat, M12			**A075W4028Z**	9
11	Bolt, M14 x 2 x 80			**A111E6008F**	2
12	Bolt, M12 x 90			**A075W2073F**	2
13	Engine Steady Arm, lower			**A111E6029F**	1
14	Bolt, M12 x 60			**A075W2070Z**	1
15	Mounting Leg, clutch slave cylinder			**A111E6139S**	1
16	Bush, steady arm to mount			**A111E6016F**	1
17	Nyloc Nut, M12			**A075W3012Z**	4
18	Bolt, M10, flg. hd.			**A111E6137S**	2

Function Code 40.01a Engine Mounts

Dep	Part Description	Remarks	Option	Part Number	Qty
19	Spacer, engine mount to chassis			**A111F6002F**	1
20	Screw, flanged head			**A111E6134S**	4
21	Bracket, steady arm to engine			**A111E6133S**	1
22	Engine/Transmission Mounting, LH			**A111F6186F**	1
23	Bracket, engine/transmission mounting, LH			**A111E6136S**	1



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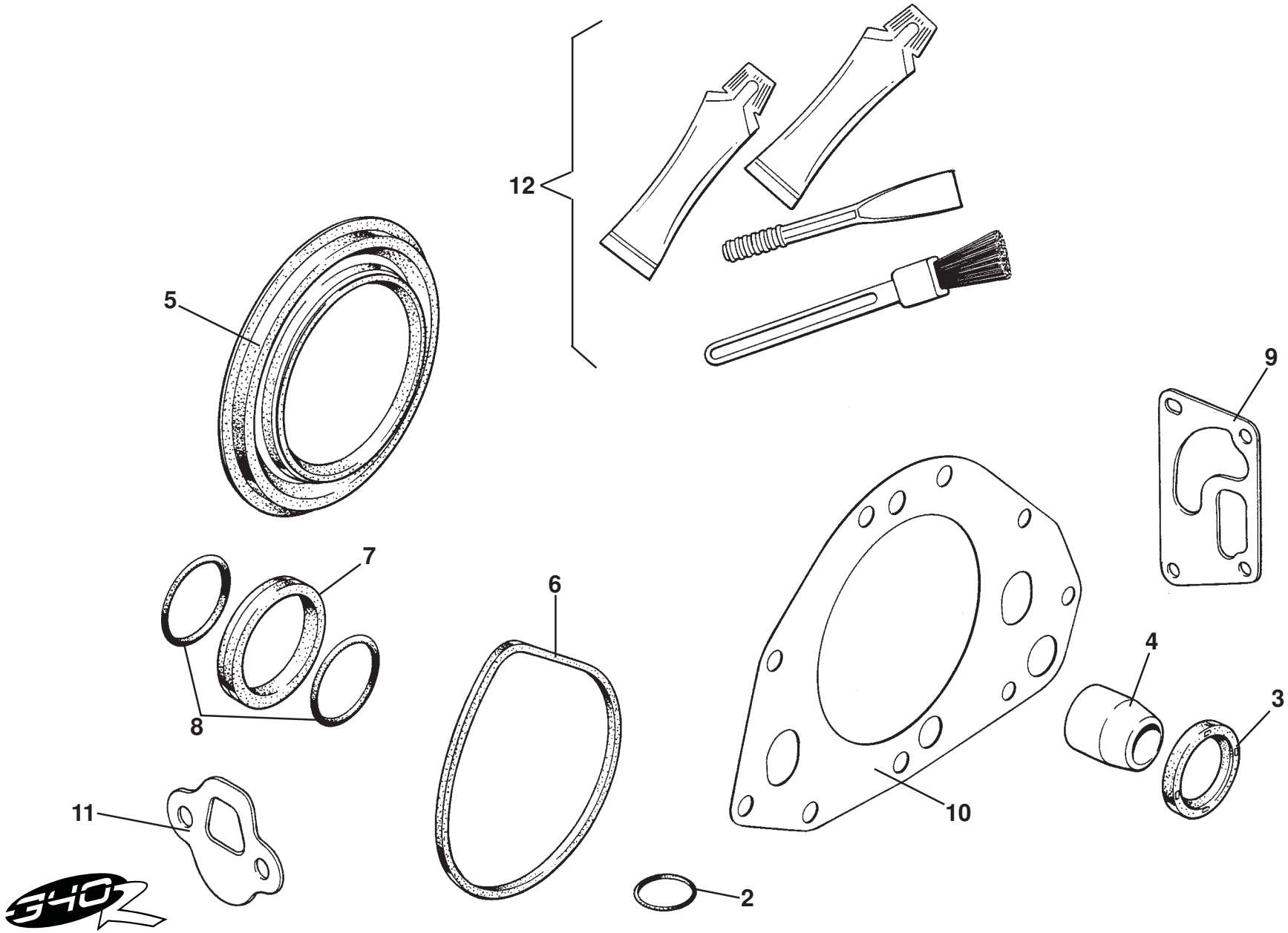
40.02

Function Code 40.02 Gaskets & Sealants, Top Overhaul Set

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Top Overhaul Gasket Set	Comprises items 2 to 8		**A111E6319S**	1
02	Gasket, cylinder head	Also see 40.05		**A111E6103S**	1
03	Oil Seal, valve stem	Also see 40.05		**A111E6171S**	16
04	Gasket, cam cover	Also see 40.07		**A111E6052S**	1
05	Oil Seal, camshaft, rear, red	Also see 40.07		**A111E6271S**	2
06	Oil Seal, camshaft, front, black	Also see 40.07		**A111E6272S**	2
07	Gasket, exhaust manifold			**A111E6051S**	1
08	Gasket, inlet manifold			**A111E6323S**	1
09	Liquid Sealant, cam carrier to head	Not illustrated		**A111E6172S**	1



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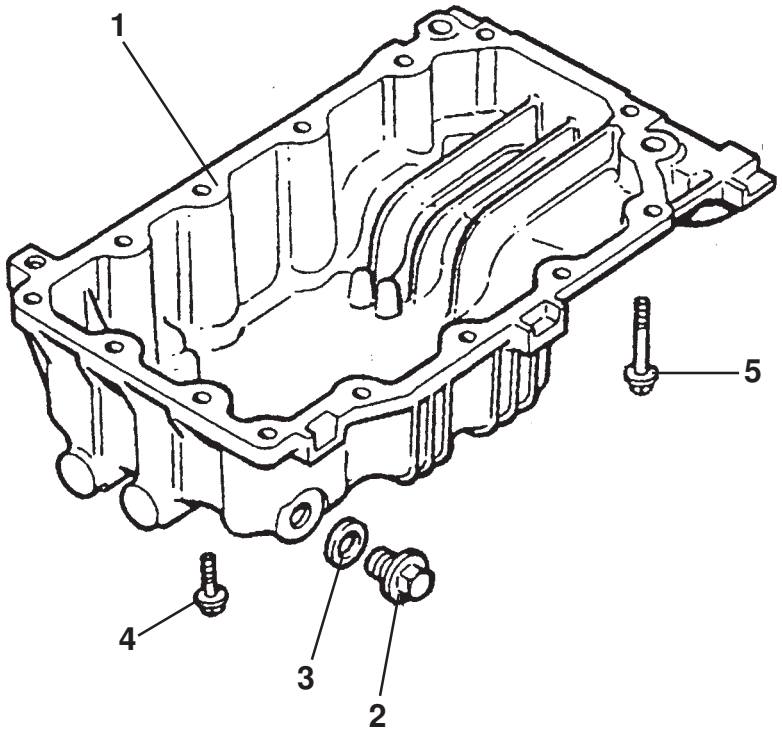
40.02a

Function Code 40.02a Gaskets & Sealants, Bottom Overhaul Set

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Bottom Overhaul Gasket Set	Comprises items 2 to 11		**A111E6050S**	1
02	O' Ring, oil pick-up pipe	Also see 40.01		**A111E6066S**	1
03	Oil Seal, crankshaft front	Also see 40.11		**A111E6054S**	1
04	Fitting tool, oil seal	Supplied With Seal		**T000T1257F**	1
05	Oil Seal, crankshaft rear	Also see 40.11		**A111E6057S**	1
06	Gasket, water pump	Also see 40.13		**A111E6080S**	1
07	Sealing Ring, thermostat housing	Also see 40.13		**A111E6084S**	1
08	O' Ring, thermostat housing	Also see 40.13		**A111E6067S**	2
09	Gasket, oil filter housing	Also see 40.15		**A111E6101S**	1
10	Gasket, oil pump	Also see 40.15		**A111E6053S**	1
11	Gasket, dip stick tube	Also see 40.15		**A111E6009F**	1
12	Liquid Gasket Kit, for sump			**A111E6048S**	1
13	Liner Sealant	Not illustrated		**A918E6069V**	1



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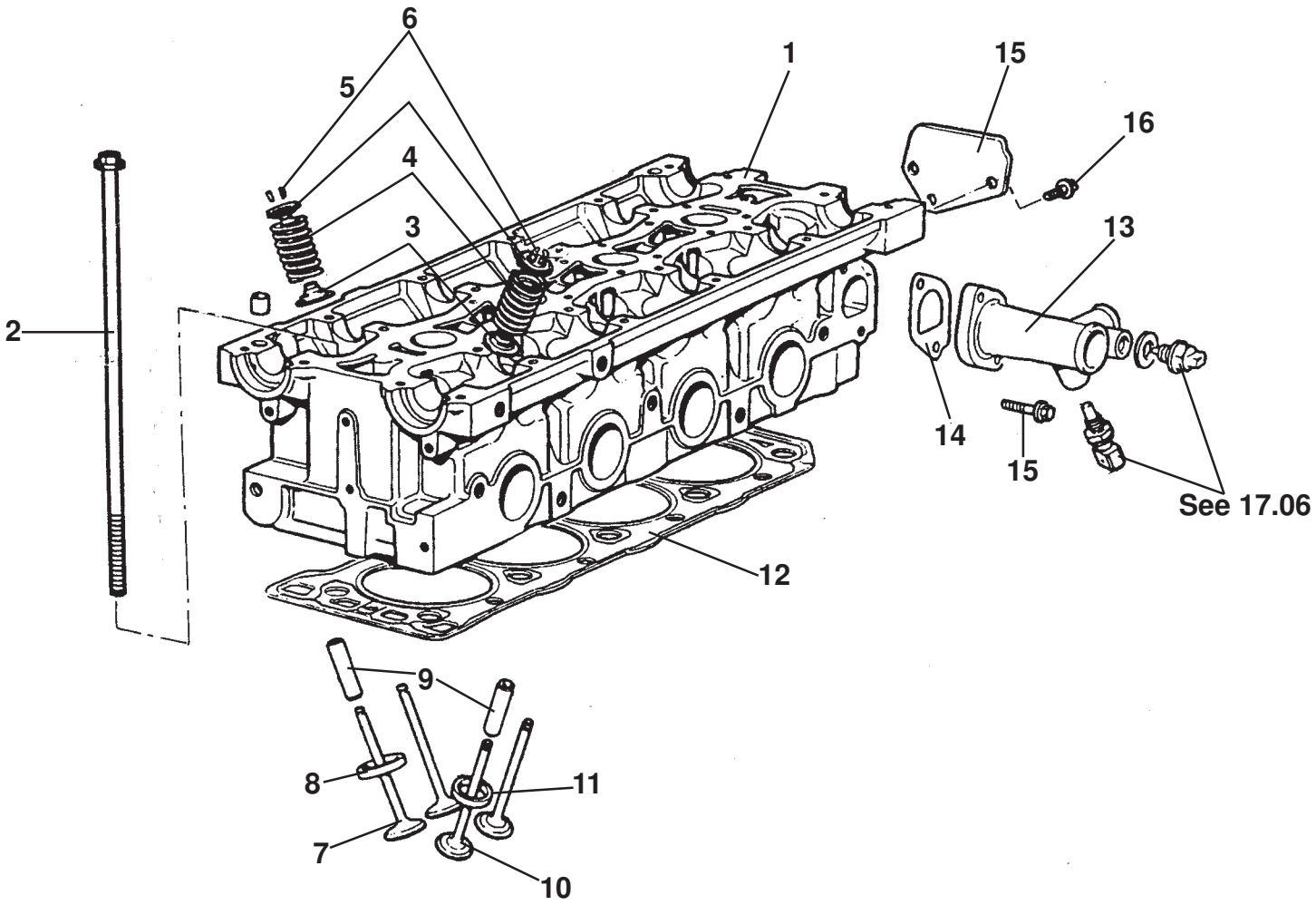
40.03

Function Code 40.03 Sump Assembly

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Oil Sump			**A111E6089S**	1
02	Sump Plug			**A111E6077S**	1
03	Washer, sump plug			**A111E6035S**	1
04	Fixing Bolt (short)		A111E6187S R/B	**B111E6187S**	12
05	Fixing Bolt (long)			**A111E6187S**	2
06	Sealant, Three Bond 1133E, sump to bearing ladder	Not illustrated	A111E6172S R/B	**A117E6102S**	1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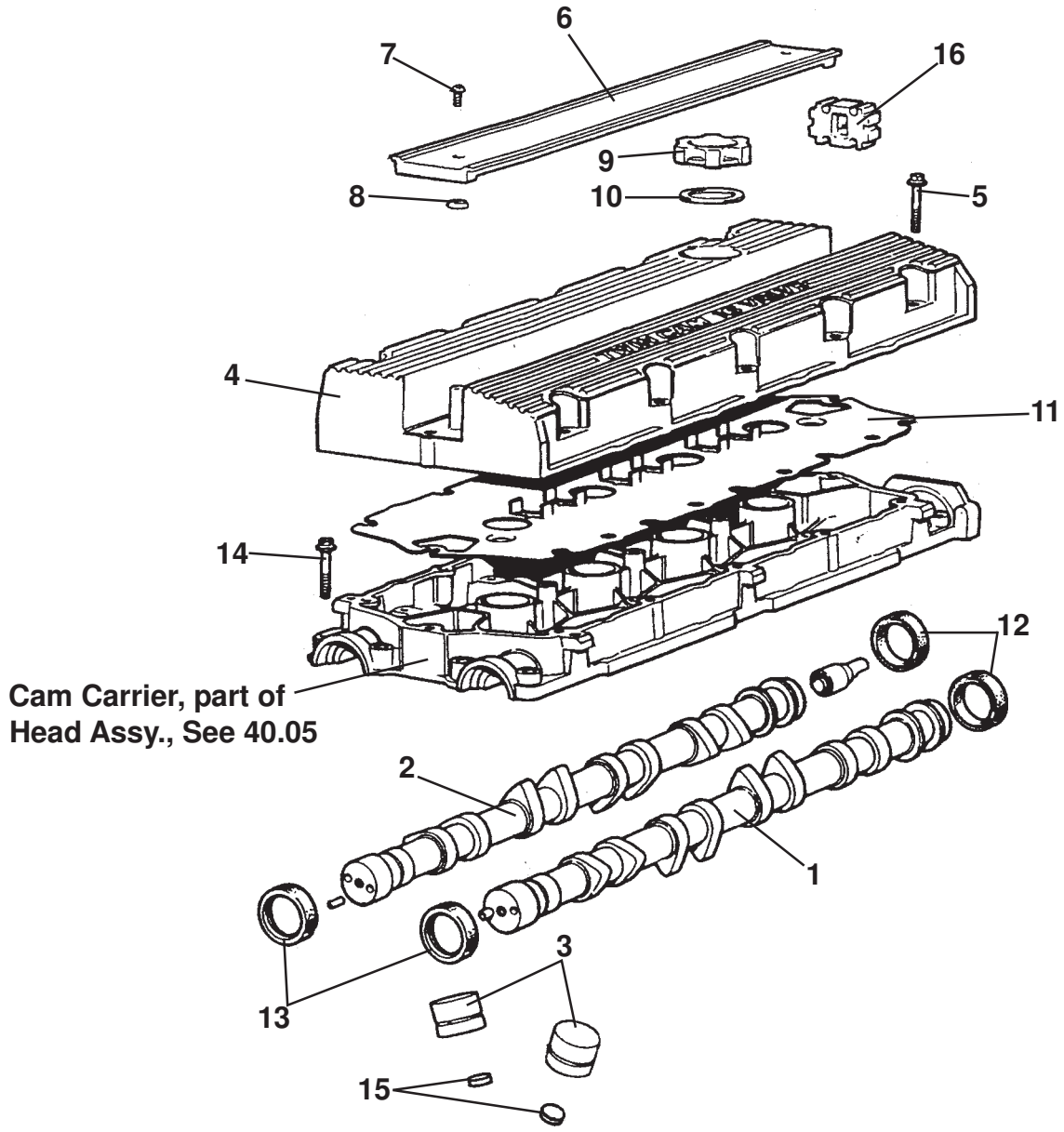
Function Code 40.05 Cylinder Head , Valves, Springs

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Cylinder Head Assembly			**A111E6247S**	1
02	Bolt, cylinder head fixing			**A111E6111S**	10
03	Spring Seat/Stem Seal			**A111E6171S**	16
04	Valve Spring			**A111E6251S**	16
05	Valve Spring Cap			**A111E6250S**	16
06	Valve Collet			**A111E6110S**	32
07	Inlet Valve			**A111E6313S**	8
08	Valve Seat Insert, Inlet			**A111E6308S**	8
09	Valve Guide, Standard			**A111E6306S**	16
09a	Valve Guide, oversize, grooved/stepped			**A111E6307S**	16
10	Exhaust Valve			**A111E6314S**	8
11	Valve Seat Insert, exhaust			**A111E6309S**	8
12	Gasket, cylinder head	Also see 40.02		**A111E6103S**	1
13	Outlet Spout			**A111E6407S**	1
14	Gasket, outlet spout			**A111E6087S**	1
15	Setscrew, spout to head			**A111E6168S**	
16	Camshaft Blanking Plate			**A111E6020S**	1
17	Screw, plate to head			**A111E6021S**	2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Function Code 40.07 Camshafts, Tappets, Cam Cover

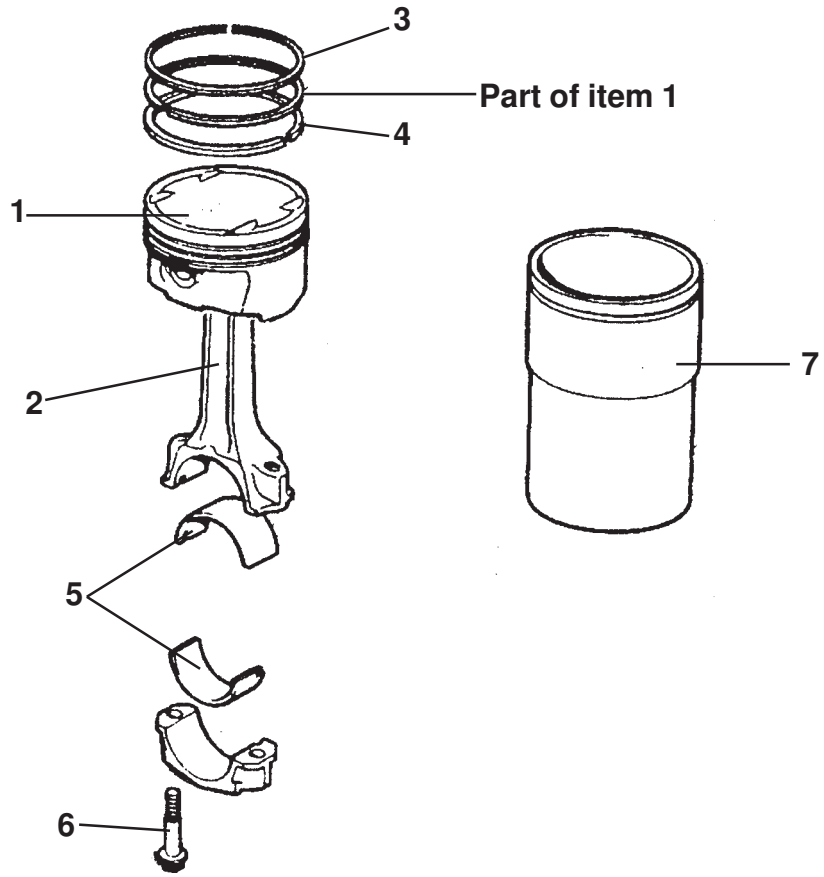
Dep	Part Description	Remarks	Option	Part Number	Qty
01	Exhaust Camshaft			**A111E6253S**	1
02	Inlet Camshaft			**A111E6252S**	1
03	Tappet			**A111E6248S**	16
04	Camshaft Cover			**A111E6174S**	1
05	Bolt, cam cover to head			**A111E6160S**	15
06	Spark plug cover			**A111E0003F**	1
07	Screw, spark plug cover to head			**A111W5210F**	2
08	Retainer, screw, cover fixing			**A111W6540F**	2
09	Oil Filler Cap			**A111E6039S**	1
10	Seal, oil filler cap			**A111E6056S**	1
11	Gasket, camshaft cover			**A111E6052S**	1
12	Oil Seal, camshaft, rear, brown			**A111E6271S**	2
13	Oil Seal, camshaft, front, black			**A111E6272S**	2
14	Bolt, flg. hd., cam carrier to head			**A111E6311S**	20
15	Shim, tappet adjusting, 0.105"			**A111E6421S**	As req.
15a	Shim, tappet adjusting, 0.106"			**A111E6422S**	As req.
15b	Shim, tappet adjusting, 0.107"			**A111E6423S**	As req.
15c	Shim, tappet adjusting, 0.108"			**A111E6424S**	As req.

Function Code 40.07 Camshafts, Tappets, Cam Cover

Dep	Part Description	Remarks	Option	Part Number	Qty
15d	Shim, tappet adjusting, 0.109"			**A111E6425S**	As req.
15e	Shim, tappet adjusting, 0.110"			**A111E6426S**	As req.
15f	Shim, tappet adjusting, 0.111"			**A111E6427S**	As req.
15g	Shim, tappet adjusting, 0.112"			**A111E6428S**	As req.
15h	Shim, tappet adjusting, 0.113"			**A111E6429S**	As req.
15i	Shim, tappet adjusting, 0.114"			**A111E6430S**	As req.
15j	Shim, tappet adjusting, 0.115"			**A111E6431S**	As req.
15k	Shim, tappet adjusting, 0.116"			**A111E6432S**	As req.
15l	Shim, tappet adjusting, 0.117"			**A111E6433S**	As req.
15m	Shim, tappet adjusting, 0.118"			**A111E6436S**	As req.
15n	Shim, tappet adjusting, 0.119"			**A111E6437S**	As req.
15o	Shim, tappet adjusting, 0.120"			**A111E6438S**	As req.
15p	Shim, tappet adjusting, 0.121"			**A111E6439S**	As req.
15q	Shim, tappet adjusting, 0.122"			**A111E6440S**	As req.
15r	Shim, tappet adjusting, 0.123"			**A111E6441S**	As req.
15s	Shim, tappet adjusting, 0.124"			**A111E6442S**	As req.
15t	Shim, tappet adjusting, 0.125"			**A111E6443S**	As req.
15u	Shim, tappet adjusting, 0.126"			**A111E6444S**	As req.
15v	Shim, tappet adjusting, 0.127"			**A111E6445S**	As req.
15w	Shim, tappet adjusting, 0.128"			**A111E6446S**	As req.
15ww	Shim, tappet adjusting, 0.129"			**A111E6447S**	As req.

Function Code 40.07 Camshafts, Tappets, Cam Cover

Dep	Part Description	Remarks	Option	Part Number	Qty
15x	Shim, tappet adjusting, 0.130"			**A111E6448S**	As req.
15xx	Shim, tappet adjusting, 0.131"			**A111E6449S**	As req.
15y	Shim, tappet adjusting, 0.132"			**A111E6450S**	As req.
15yy	Shim, tappet adjusting, 0.133"			**A111E6451S**	As req.
15z	Shim, tappet adjusting, 0.134"			**A111E6452S**	As req.
15zz	Shim, tappet adjusting, 0.135"			**A111E6453S**	As req.
16	Retainer, plug leads			**A111E6368S**	1
17	Bolt, flg. hd., cam carrier to head	Not illustrated		**A111E6312S**	4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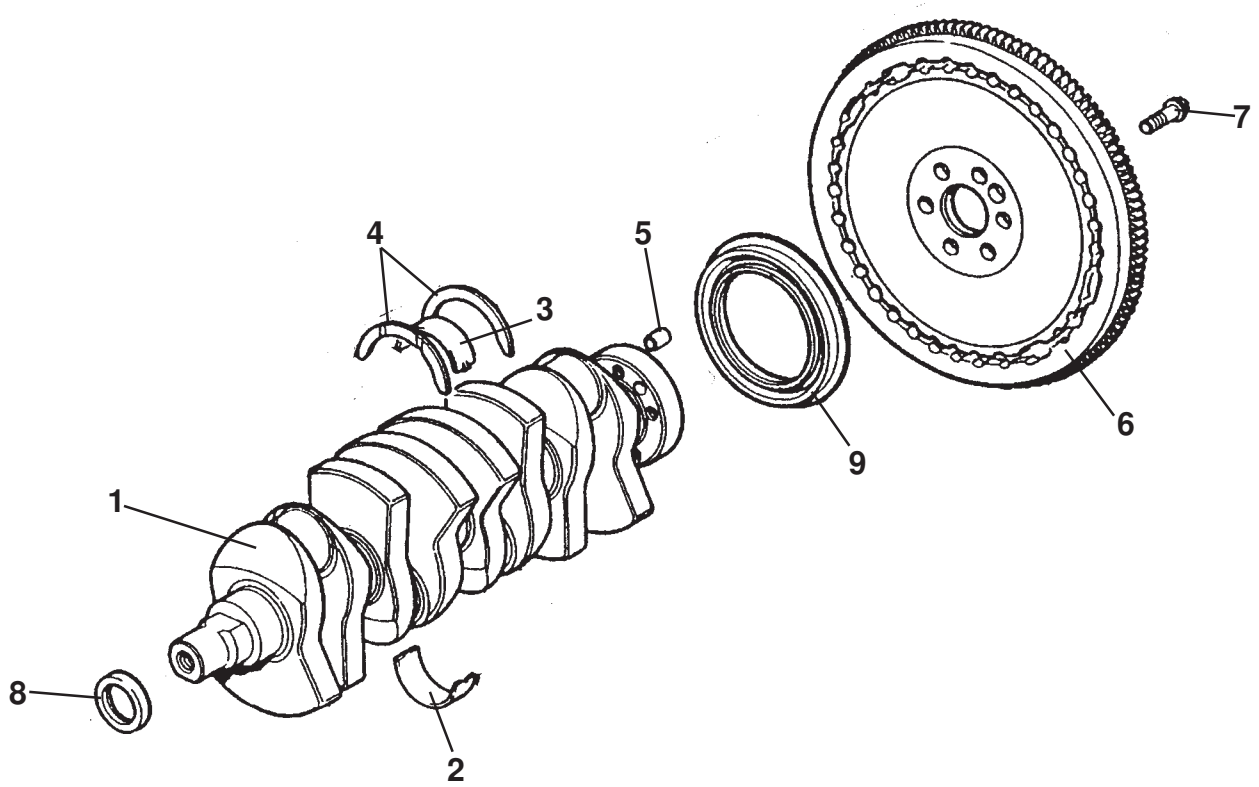
Service Parts List

Function Code 40.09 Pistons, Con-rods, Liners

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Piston Assembly	Includes second ring		**A111E6254S**	4
02	Con-rod			**A111E6265S**	4
03	Piston Ring, top			**A111E6255S**	4
04	Piston Ring, oil control			**A111E6256S**	4
05	Con-rod Bearings, blue			**A111E6203S**	4
05a	Con-rod Bearings, red			**A111E6204S**	4
05b	Con-rod Bearings, yellow			**A111E6205S**	4
06	Cap Screw, big end fix			**A111E6342S**	8
07	Cylinder Liner, grade A			**A111E6112S**	4
07a	Cylinder Liner, grade B			**A111E6113S**	4



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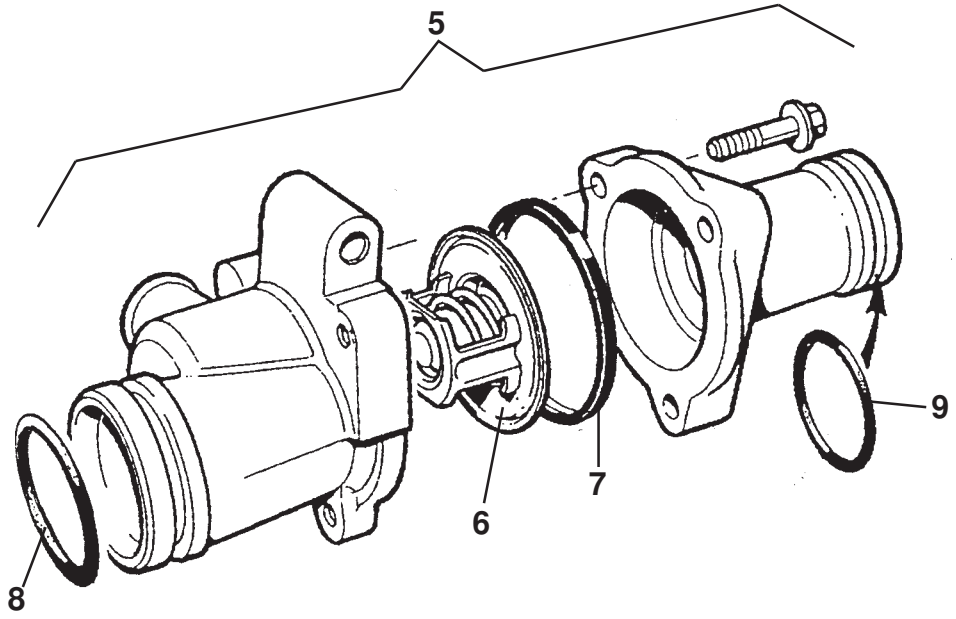
40.11

Function Code 40.11 Crankshaft, Bearings, Flywheel

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Crankshaft			**A111E6257S**	1
02	Main Bearing, plain, blue			**A111E6196S**	7
02a	Main Bearing, plain, red			**A111E6197S**	7
02b	Main Bearing, plain, green			**A111E6198S**	7
03	Main Bearing, grooved, blue			**A111E6199S**	3
03a	Main Bearing, grooved, red			**A111E6200S**	3
03b	Main Bearing, grooved, green			**A111E6201S**	3
04	Thrust Washer			**A111E6202S**	2
05	Ring Dowel, crank to flywheel			**A111E6266S**	1
06	Flywheel, light weight			**A111E6258S**	1
07	Bolt, flywheel fix.			**A111E6129S**	6
08	Oil Seal, crankshaft front			**A111E6054S**	1
09	Oil Seal, crankshaft rear			**A111E6057S**	1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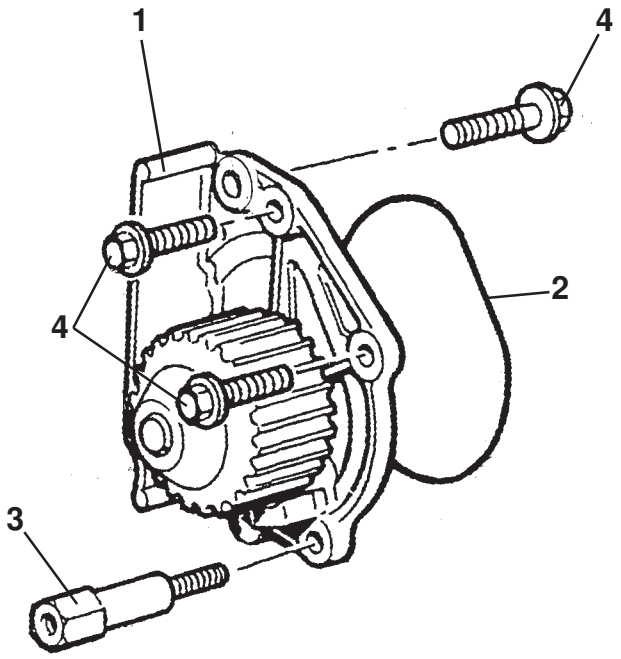
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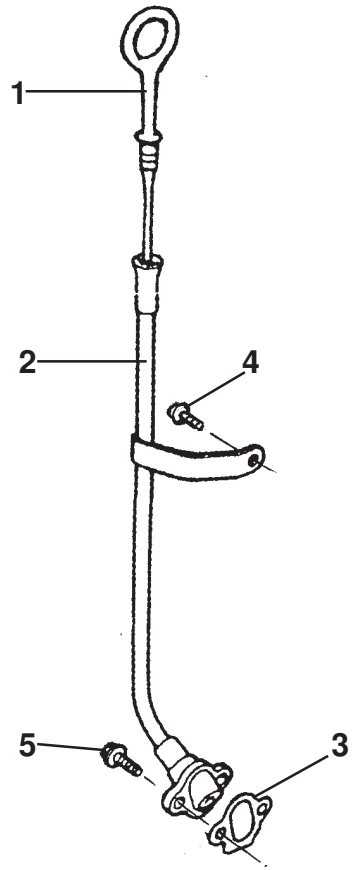
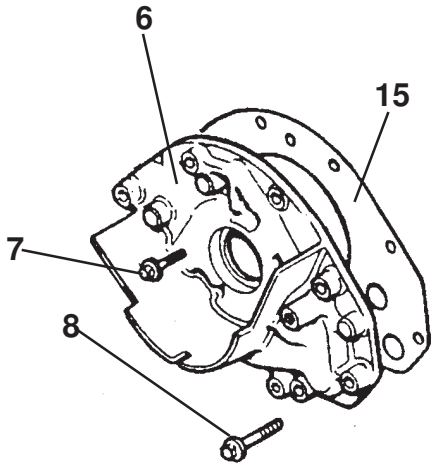
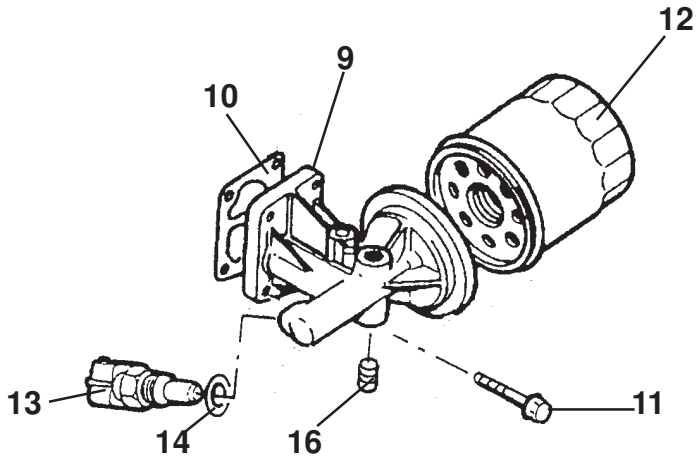
Service Parts List

Function Code 40.13 Water Pump Assembly, Thermostat

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Water Pump Assembly	Includes 'O'ring		**A111E6088S**	1
02	'O' Ring, water pump			**A111E6080S**	1
03	Pillar Bolt, tensioner spring fix.			**A111E6361S**	1
04	Bolt, water pump fix.			**A111E6341S**	5
05	Thermostat Housing Assembly	Includes items 6,7,8		**A111E6182S**	1
06	Thermostat			**A111E6085S**	1
07	Sealing Ring, thermostat to housing			**A111E6084S**	1
08	'O' Ring, thermostat housing			**A111E6067S**	1
09	'O' Ring, water pipe to thermostat housing			**A111E6067S**	1







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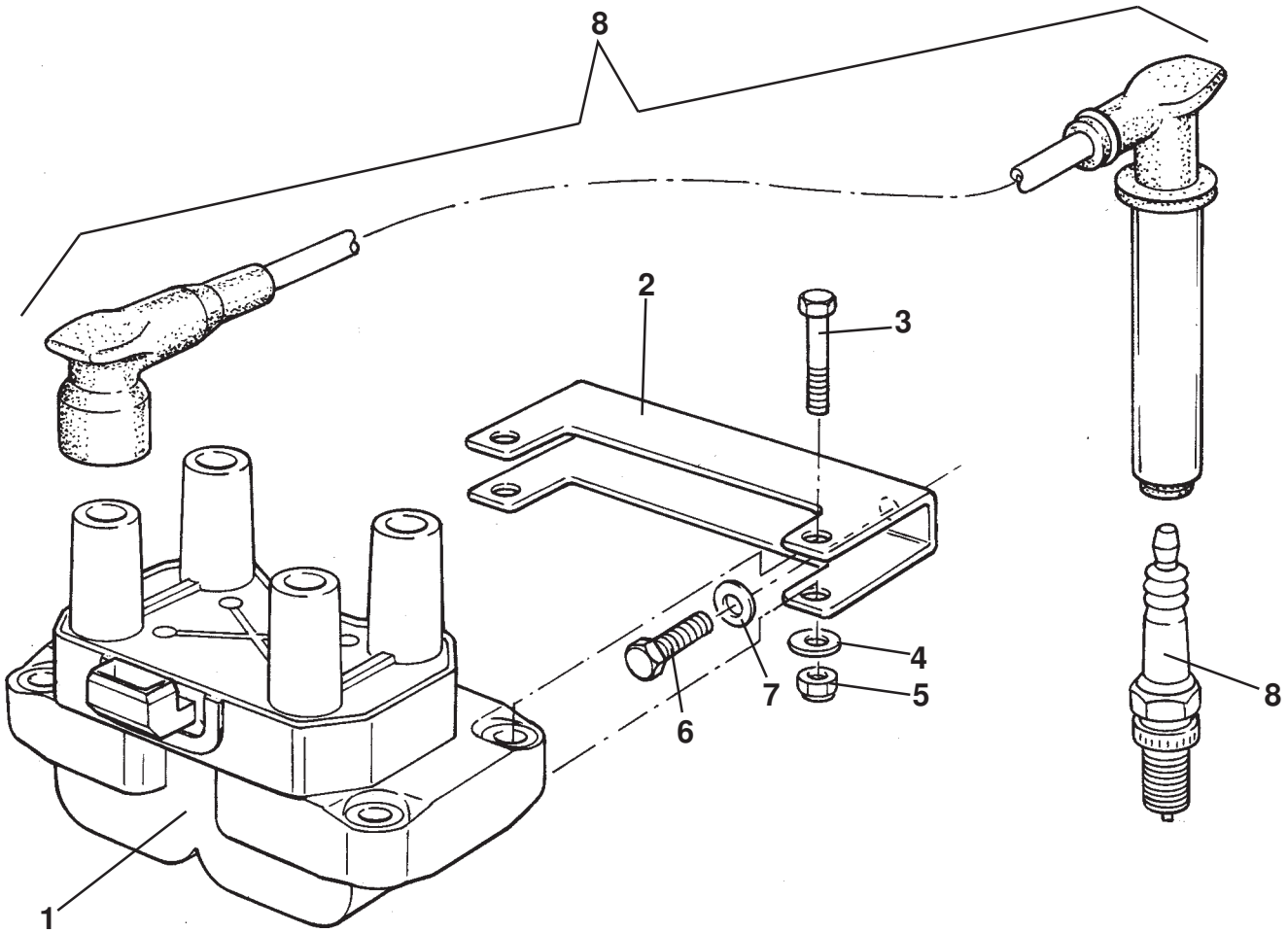
40.15

Function Code 40.15 Lubrication System

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Dipstick			**A111E6004F**	1
02	Dipstick Tube		B111E0001F R/B	**A111E6170F**	1
03	Gasket, dipstick tube			**A111E6009F**	1
04	Bolt, dipstick tube bracket to block			**A111E6006F**	1
05	Bolt, dipstick tube flange to block			**A111E6007F**	2
06	Oil Pump Assembly			**A111E6122S**	1
07	Bolt, flg. hd., oil pump to block			**A111E6289S**	1
08	Bolt, flg. hd., oil pump to block			**A111E6360S**	8
09	Oil Filter Housing (no oil cooler)		Cars without oil cooler	**A111E6076S**	1
09a	Oil Filter Housing (oil cooler)		Cars with oil cooler	**A111E6146S**	1
10	Gasket, oil filter housing			**A111E6101S**	1
11	Bolt, oil filter housing to block			**A111E6168S**	4
12	Engine oil filter			**A111E6038S**	1
13	Oil Pressure Switch			**A111E6179S**	1
13a	Oil Pressure Switch	Fitted to elbow: item 16	Cars with oil cooler	**A111E6099S**	1
14	Washer, oil pressure switch			**A111E6180S**	1
15	Blanking Plug, oil filter housing			**A111E6181S**	1
16	Elbow, 90 deg., oil press. switch mounting	Not illustrated, for item 13a	Cars with oil cooler	**A111E6147S**	1



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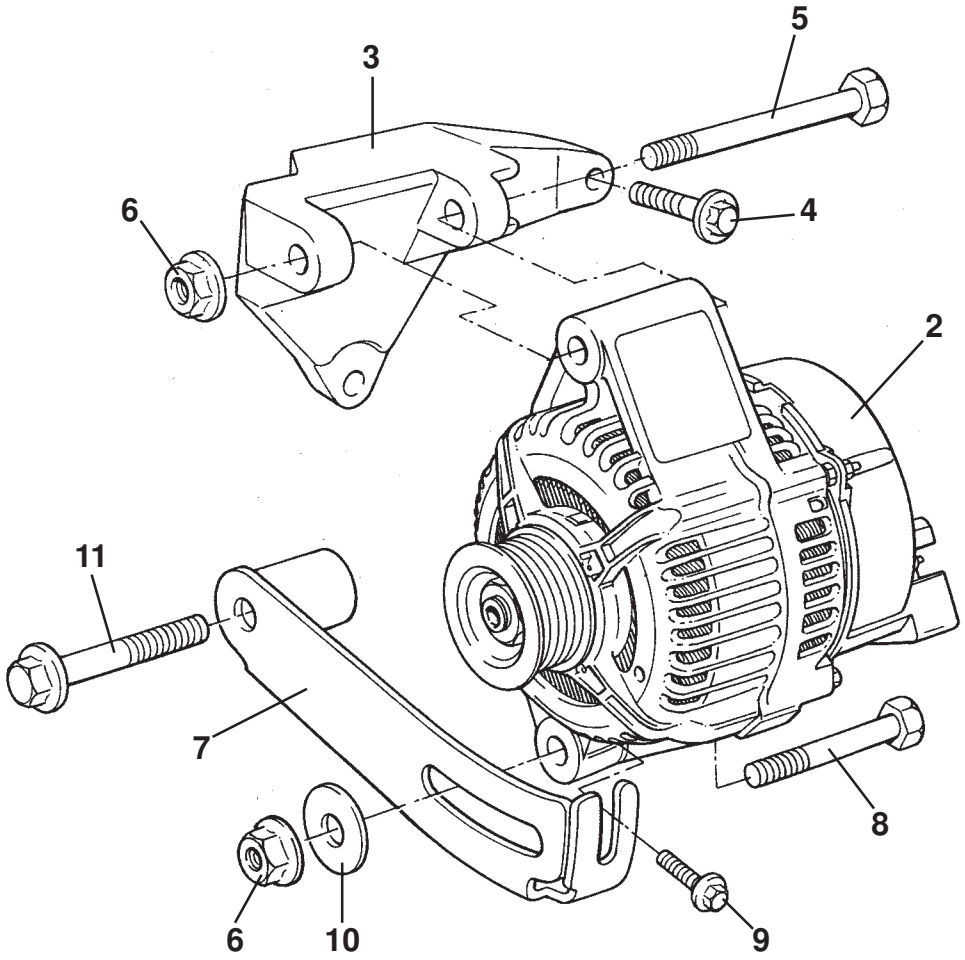
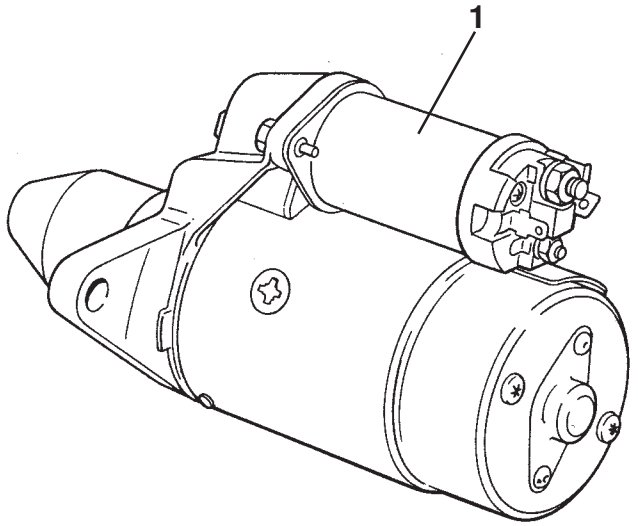
40.17

Function Code 40.17 Ignition System, Spark plugs & Plug Top Coils

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Ignition Coil Pack			**A918E6009F**	1
02	Bracket, coil pack to head			**A340E0002F**	1
03	Bolt, M6 x 40, hex. hd., bracket to coil pack			**A075W1034Z**	2
04	Washer, flat, M6			**A075W4015Z**	2
05	Nyloc Nut			**A075W3009Z**	2
06	Setscrew, M8 x 16, hex. hd., bracket to head			**A075W1036Z**	2
07	Washer, flat, M8			**A075W4020Z**	2
08	HT Lead Set			**A340M0011F**	1
09	Spark Plug	Champion RC6 YCC		**A111E6285S**	4





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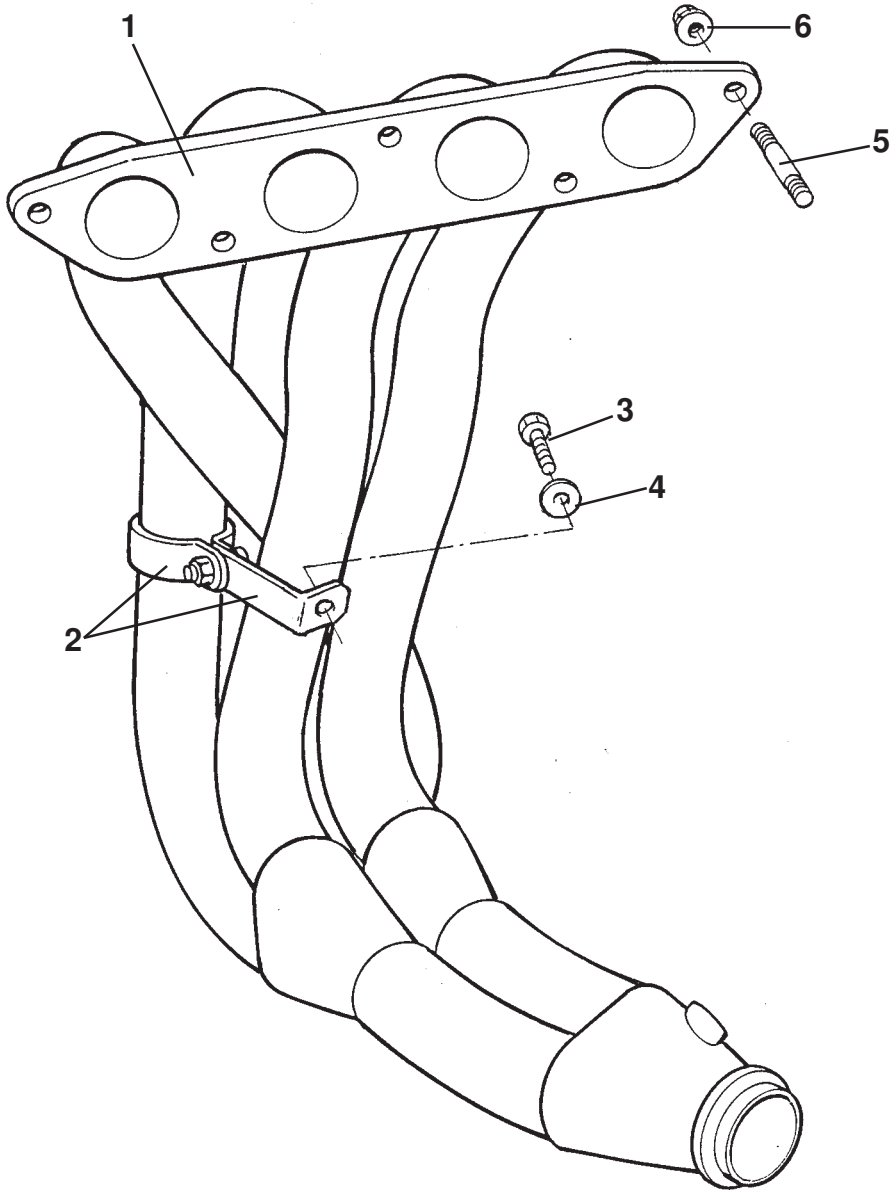
40.19

Function Code 40.19 Alternator and Starter Motor

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Starter Motor			**A111E6091S**	1
02	Alternator			**A111E6082S**	1
03	Alternator Bracket			**A111E6236S**	1
04	Bolt, flg. hd., bracket to block			**A111E6237S**	3
05	Bolt, hex. hd., M10 x 100, alternator to top bracket			**A111E6105F**	1
06	Nut, flg. hd., alternator to bracket			**A111E6183S**	2
07	Alternator Adjustment Link	Includes spacer & bolt, item 11		**A111E6238S**	1
08	Bolt, hex. hd., alternator to link			**A111E6239S**	1
09	Setscrew, flg. hd., alternator adjustment			**A111E6241S**	1
10	Washer, flat			**A111E6240S**	1
11	Bolt, flg. hd., link to block			**A111E6237S**	1
12	Bolt. M12 x 90, flg. hd. starter motor fix.			**A111F6176S**	2
13	Flange Nut, M12, starter motor fix.		A111F6178S R/B	**A111W3155F**	2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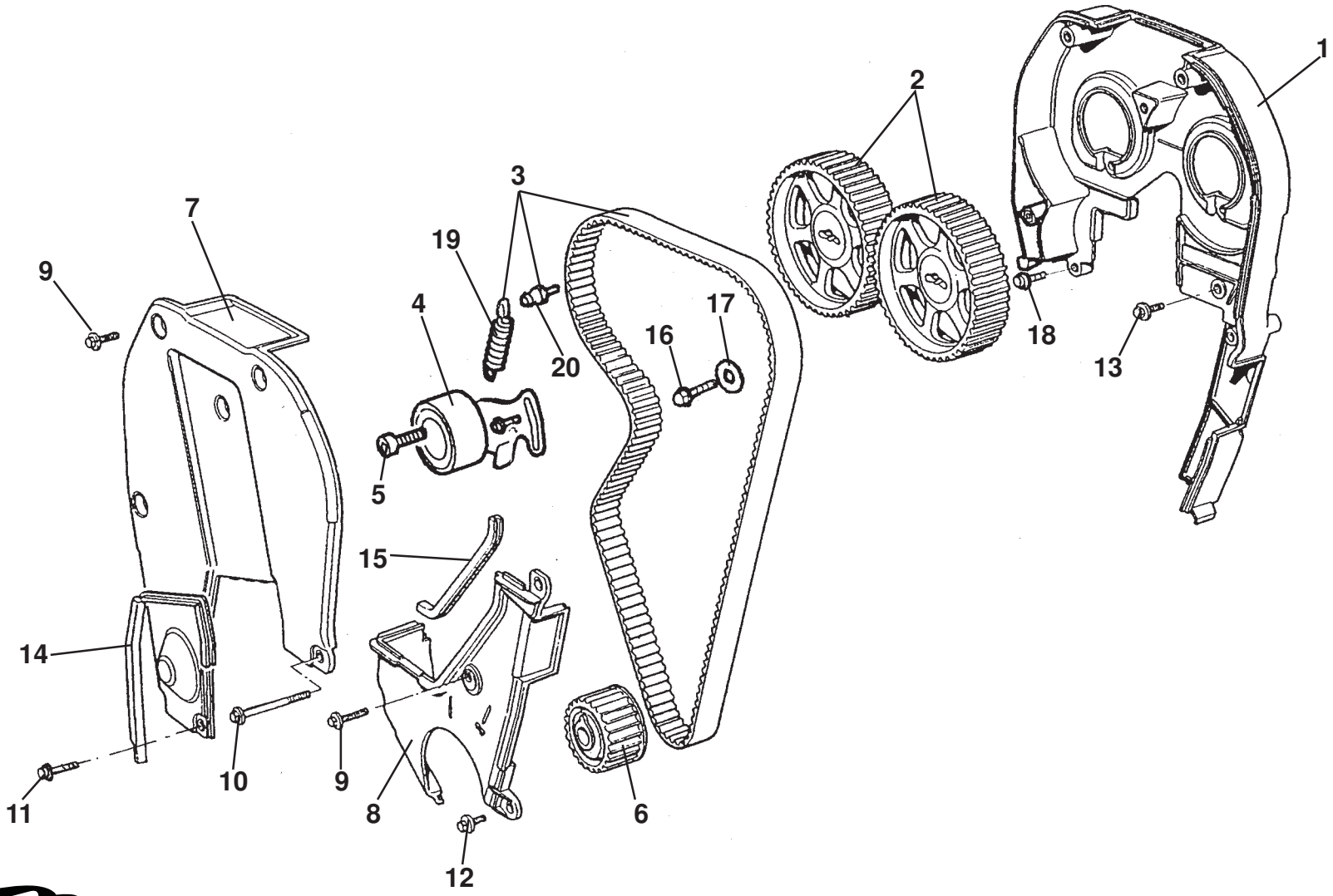
Function Code 40.21 Exhaust Manifold

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Exhaust Manifold			**A340S6000F**	1
02	Stabiliser Bracket/Clamp Assembly	Includes fixings		**A340S6002F**	1
03	Setscrew, M10 x 25, hex. hd., bracket to block			**A340W0001F**	1
04	Washer, flat, M10 x 25			**A075W6237Z**	1
05	Stud, manifold to cylinder head			**A111E6148S**	5
06	Nut, manifold to cylinder head			**A111E6149S**	5



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41.01

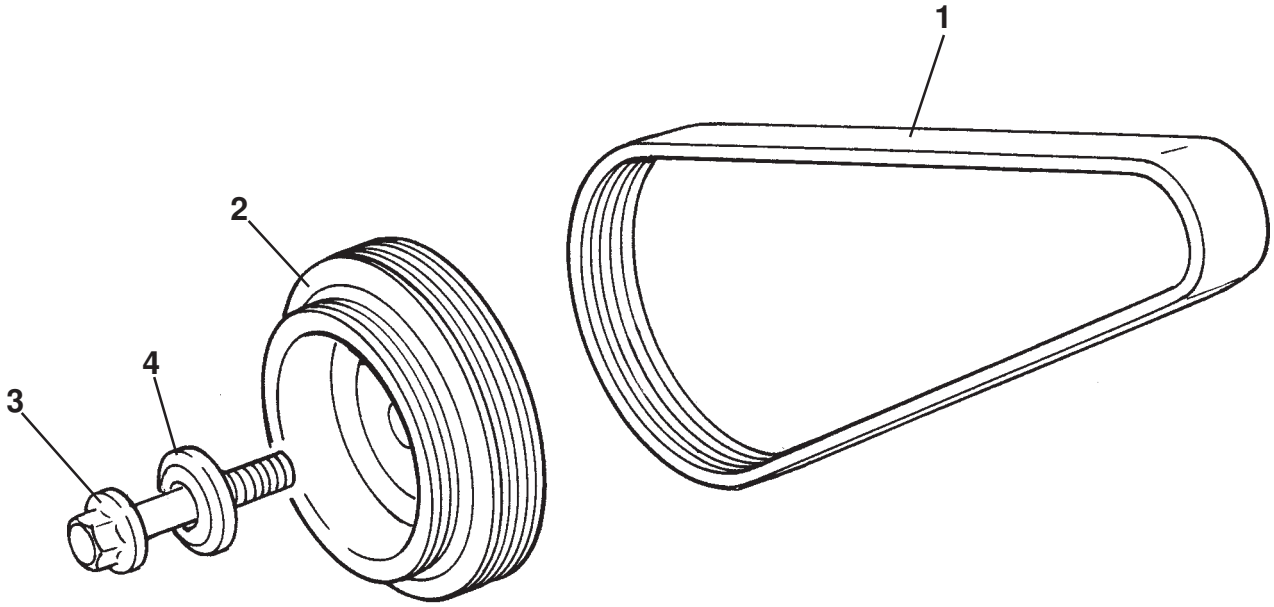
Service Parts List

Function Code 41.01 Camshaft Belts, Guards & Pulleys

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Cover, rear, timing belt			**A111E6121S**	1
02	Camshaft Pulley, inlet & exhaust			**A111E6156S**	2
03	Timing Belt			**A111E6044S**	1
04	Tensioner Assembly, timing belt			**A111E6117S**	1
05	Adjusting Bolt, M10, belt tensioner			**A111E6116S**	1
06	Crankshaft Pulley, timing belt	Also change auxilary pulley, see 41.03	A111E6157S R/B	**A111E6274S**	1
07	Cover, upper front, timing belt	Includes seals		**A111E6119S**	1
08	Cover, lower front, timing belt	Includes seals		**A111E6120S**	1
09	Screw, M6 x 35, flg. hd.			**A111E6349S**	5
10	Bolt, lower cover fix.			**A111E6348S**	1
11	Bolt, upper cover to rear cover			**A111E6350S**	1
12	Screw, M6 x 16, lower cover fix.			**A111E6351S**	1
13	Screw, M6 x 14, rear cover fix.			**A111E6339S**	3
14	Seal, upper cover			**A111E6071S**	1
15	Seal, lower cover			**A111E6070S**	1
16	Screw. cam pulley fix.			**A111E6386S**	2
17	Washer, flat			**A111E6279S**	2
18	Screw, M6 x 25, hex. flg. hd., rear cover fix.			**A111F6039S**	1

Function Code 41.01 Camshaft Belts, Guards & Pulleys

Dep	Part Description	Remarks	Option	Part Number	Qty
19	Spring and Sleeve, belt tensioner			**A111E6118S**	1
20	Pillar Bolt			**A111E6231S**	1



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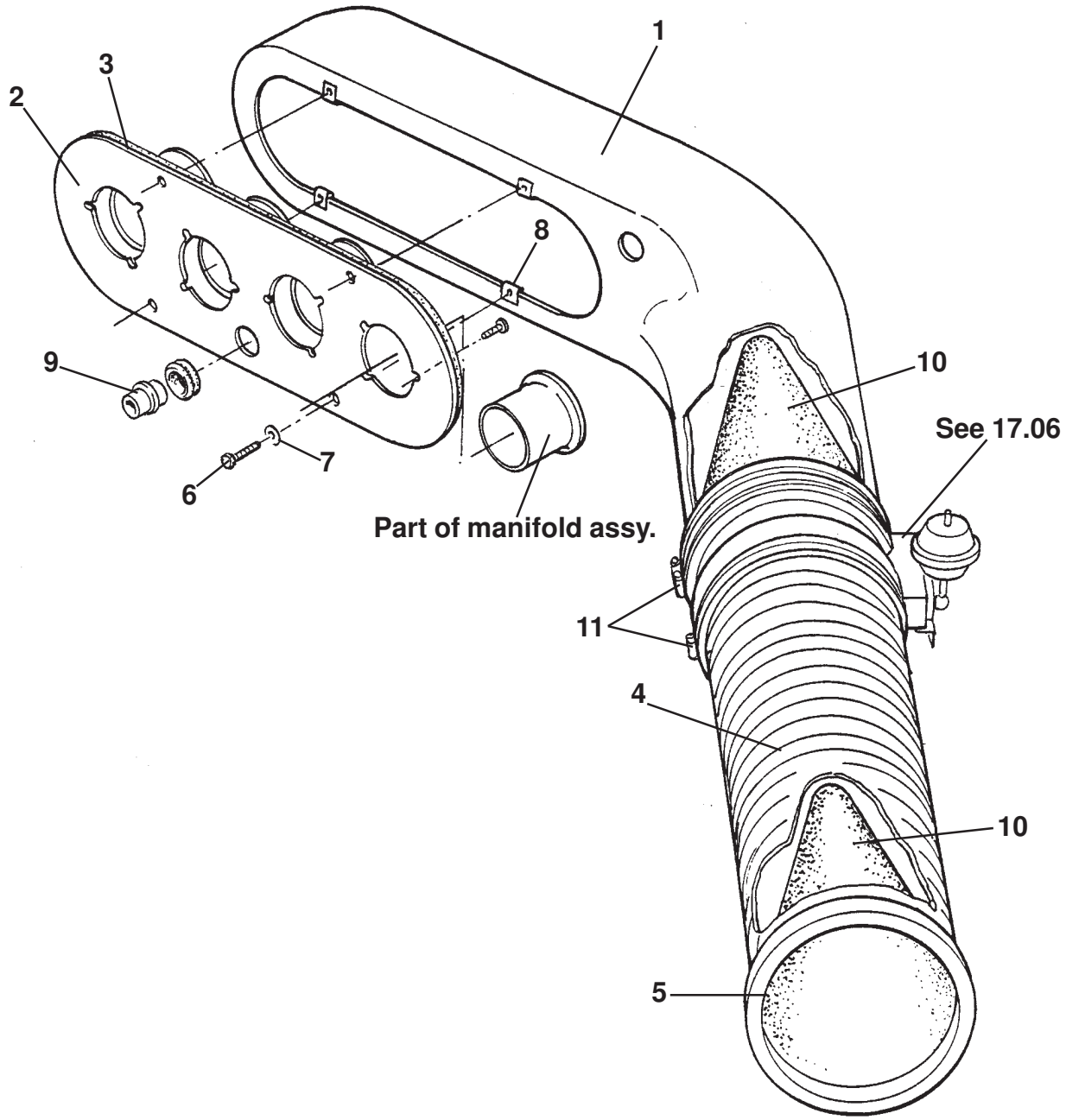
41.03

Function Code 41.03 Auxiliary Drive Belts & Pulleys

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Drive Belt, alternator			**A111E6041S**	1
02	Auxiliary Belt Pulley	Also change timing pulley, see 41.01	A111E6158S R/B	**A111E6273S**	1
03	Bolt, pulley fix.			**A111E6159S**	1
04	Washer, special, bolt to pulley			**A111E6275S**	1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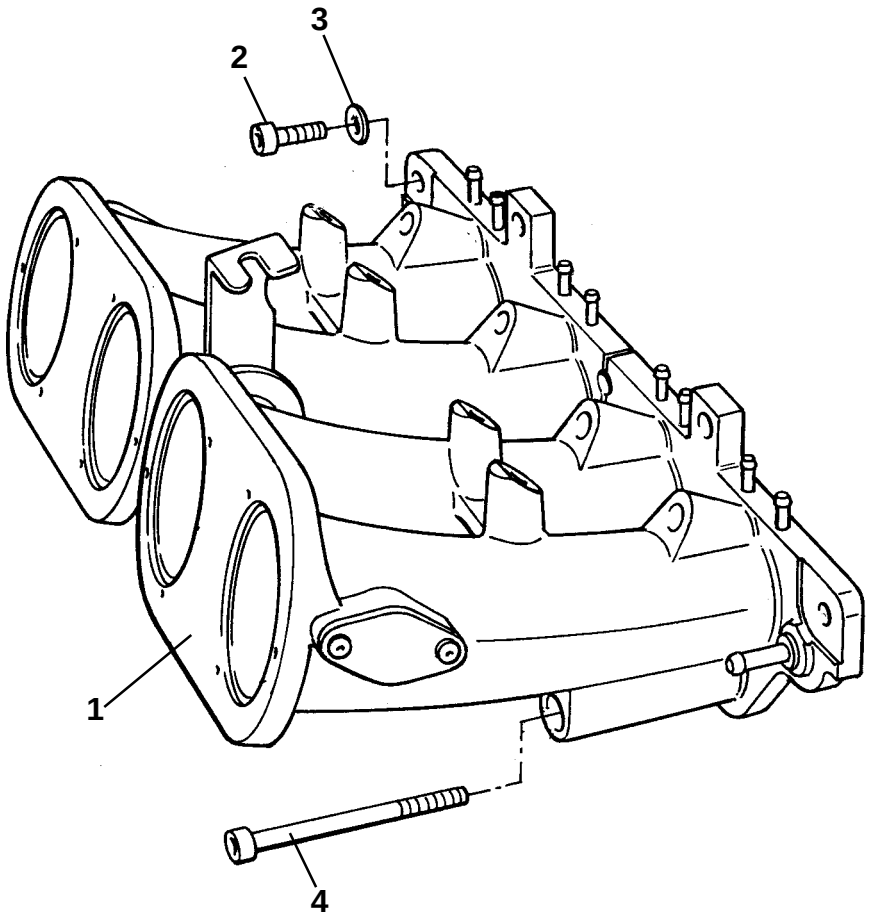
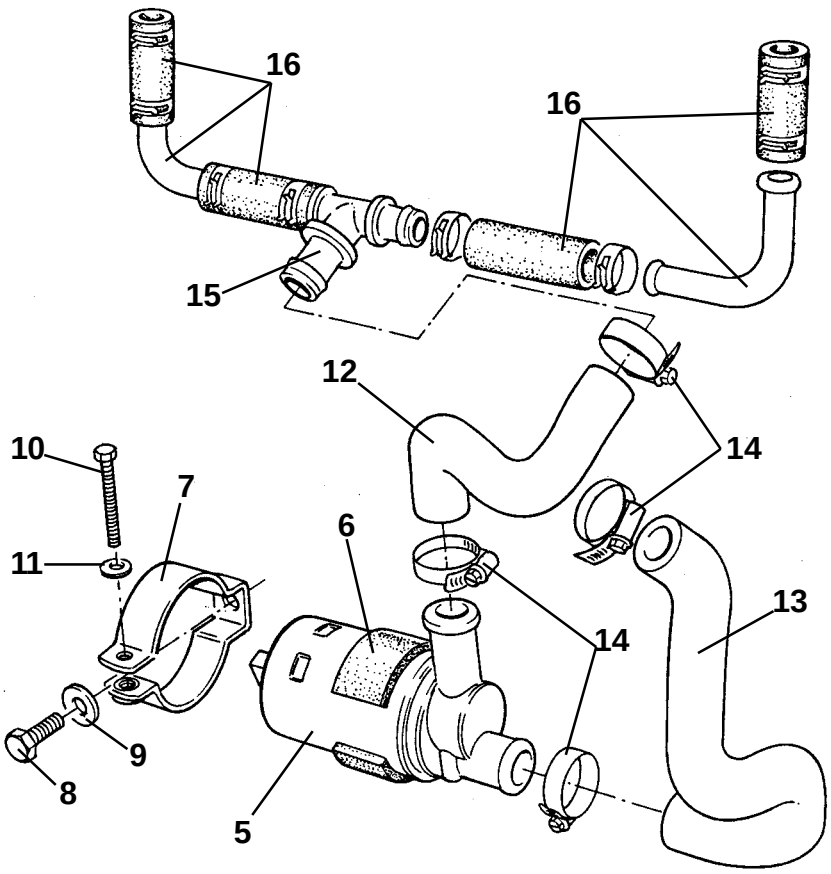
Function Code 42.01 Airboxes, Trunking & Air Filters

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Airbox, carbon fibre			**A340E0027F**	1
02	Backplate, airbox to manifold	Includes gasket, item 3		**A340E6002F**	1
03	Gasket, airbox to backplate			**A340E0012H**	1
04	Hose, intake duct to airbox			**A340E0020F**	1
05	Reinforcing Ring, intake hose			**A340E0026K**	1
06	Screw, M5 x 16, hex. hd., backplate to airbox			**A111W1163F**	4
07	Washer, flat, M5 x 10 x 0.8			**A075W4011Z**	4
08	Spire Nut, M5			**B100W6372F**	4
09	Spigot, plastic, backplate to IAC hose			**A340E0016F**	1
10	Air Filter	Includes clips		**A340E6004F**	2
11	Hose Clip			**A111W6638F**	3
12	Grommet, sealing, spigot to backplate			**A340E6008F**	1
13	Bracket, hose supporting	Not ilustrated		**A340A0035F**	1





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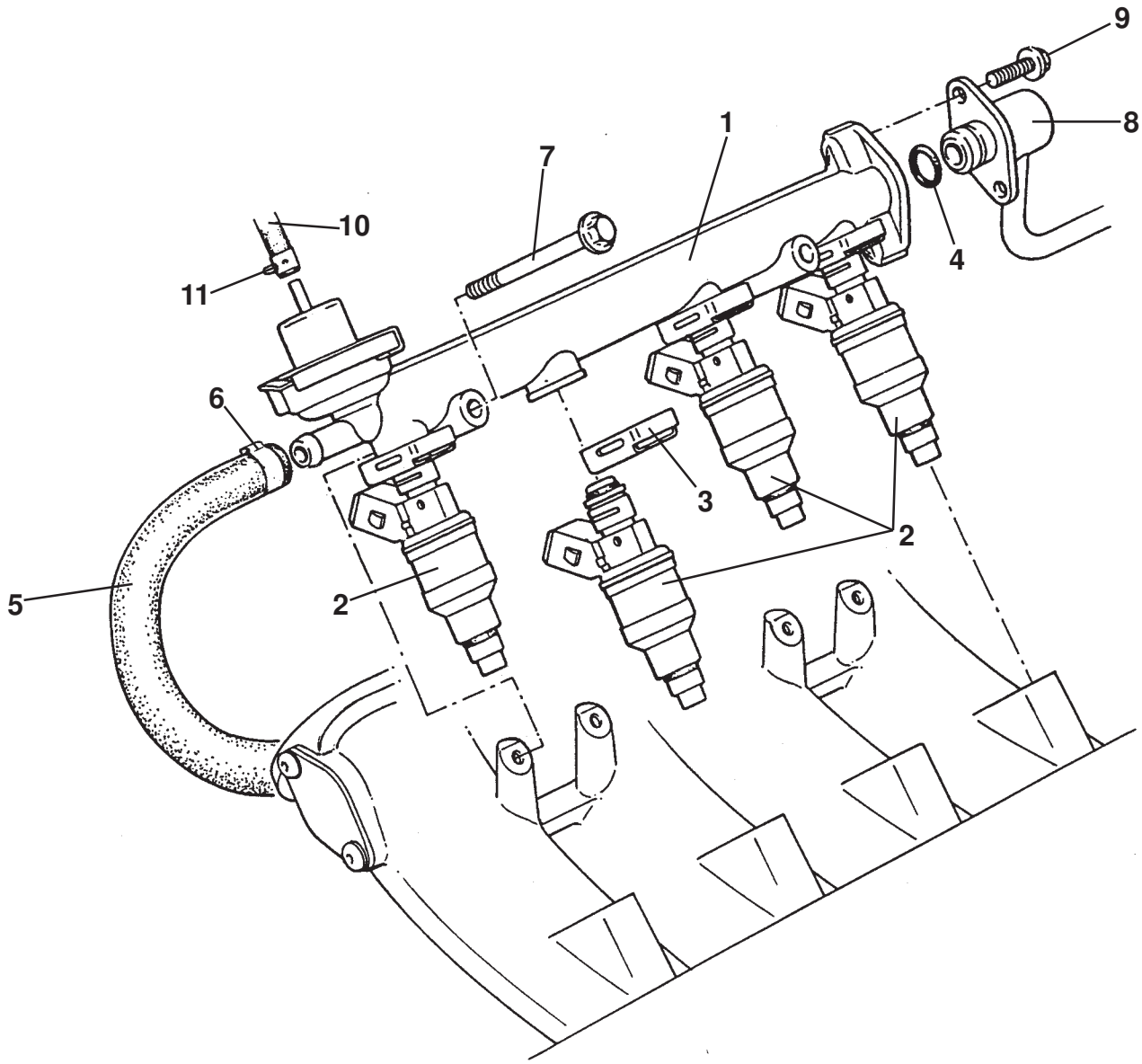
42.04

Service Parts List

Function Code 42.04 Throttle Body, Mechanism & IAC Valve

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Throttle Body/Intake Manifold Assembly	Includes backplate & trumpets		**A340E6026S**	1
02	Screw, M8 x 25, cap hd., manifold to head upper			**A340E6027S**	5
03	Washer, flat, M8 x 16.6 x 1.4			**A075W4020Z**	5
04	Bolt, M8 x 110, cap hd., manifold to head lower			**A340E6028S**	4
05	Idle Air Control Valve (IAC)			**A918E6011F**	1
06	Insulator, idle air control valve			**A918E0179F**	1
07	Bracket, IAC valve			**A340E0001F**	1
08	Screw, M10 x 16, hex. hd., bracket to engine			**A100A0641F**	1
09	Washer, flat, M10			**A075W4024Z**	1
10	Screw, M6 x 35, hex. hd. ,bracket clamping			**A075W1033Z**	1
11	Washer, flat, M6			**B082W4018F**	1
12	Hose, IAC to 'T' pipe			**A340E0010K**	1
13	Hose, IAC to airbox			**A340E0009K**	1
14	Hose Clip			**B907E6085Z**	4
15	'T' Piece, IAC valve to manifold feeds			**A340E6012F**	1
16	Elbow Pipe/Hose Assy., manifold feeds	Includes hose clips		**A340E0019K**	2



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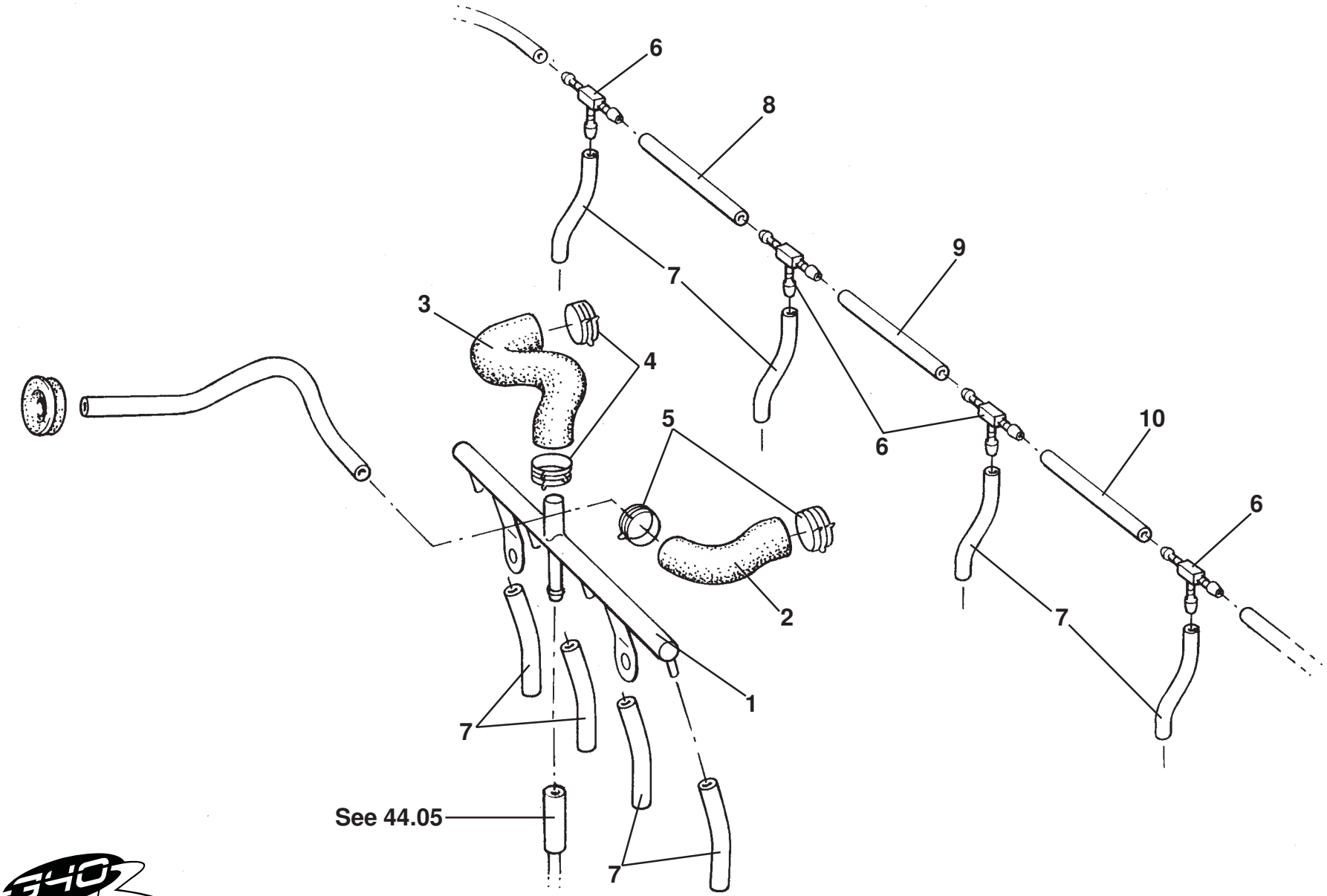
42.05

Service Parts List

Function Code 42.05 Fuel Injection System

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Fuel Rail			**A111E6079S**	1
02	Injector			**A111E6060S**	4
03	Clip, injector retaining			**A111E6162S**	4
04	'O' Ring, pipe to rail			**A111E6142S**	1
05	Hose Assembly, fuel return			**A111L6040S**	1
06	Oetiker Clip, hose to rail			**A111L6034S**	1
07	Bolt, fuel rail to manifold			**A111E6160S**	2
08	Pipe/Hose Assembly, fuel feed			**A340E0015F**	1
09	Bolt, pipe to rail			**A111L6035S**	2
10	Vacuum Hose, regulator to manifold			**A340E0025K**	1
11	Hose Clip, vacuum hose securing			**A111E6161S**	1



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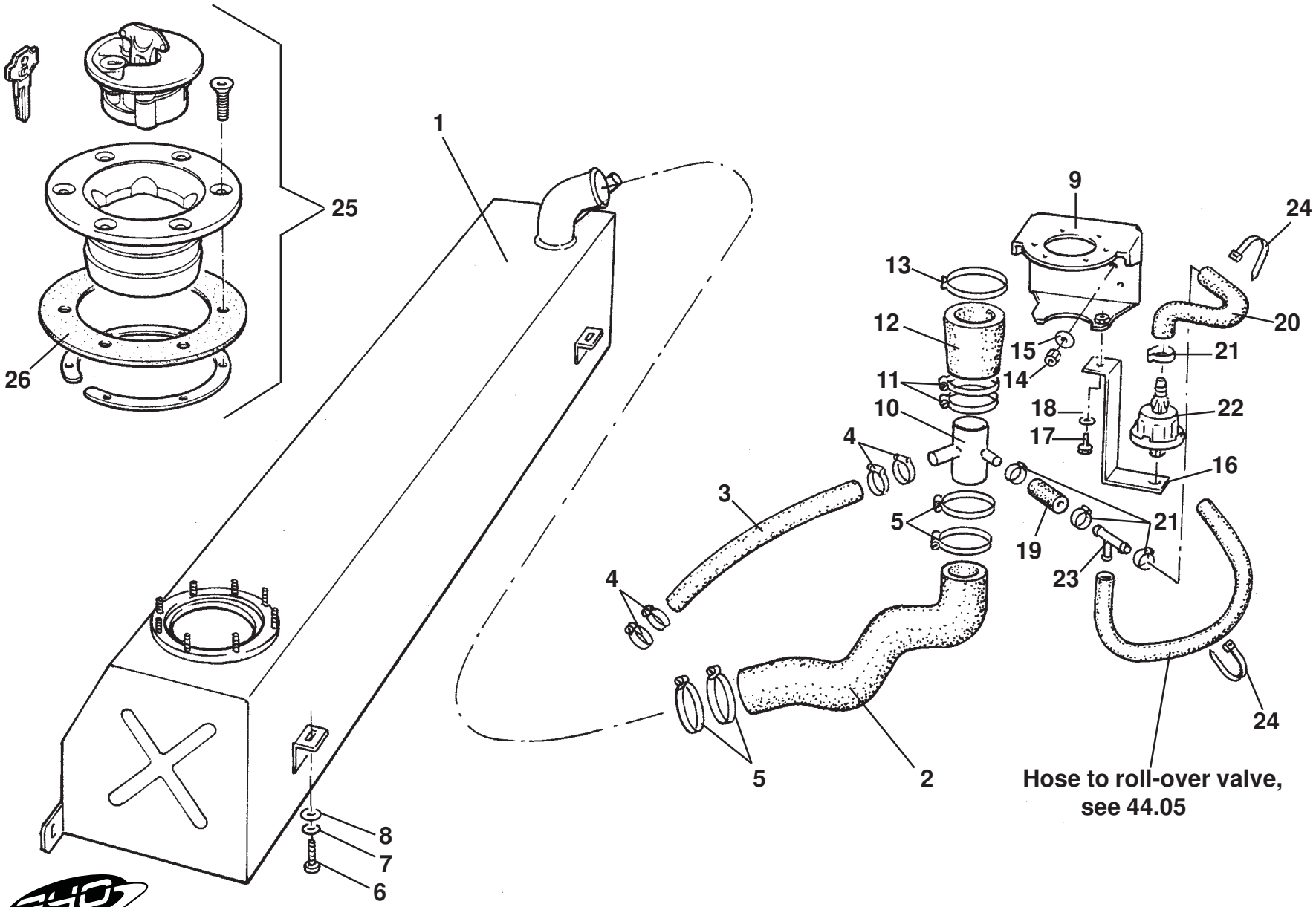
43.03

Service Parts List

Function Code 43.03 Vacuum System, Hoses, Pipes & Fittings

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Breather Rail			**A340E0006F**	1
02	Hose, cam cover to airbox backplate			**A111E0032S**	1
03	Hose, cam cover to breather rail			**A111E6151S**	1
04	Hose Clip			**A111E6154S**	2
05	Hose Clip			**A111E6155S**	2
06	'T' Piece			**A111M6045F**	4
07	Vacuum Hose, manifold to rail/'T' pieces			**A340E0021K**	8
08	Vacuum Hose, 105mm			**A340E0022K**	1
09	Vacuum Hose. 60mm			**A340E0023K**	1
10	Vacuum Hose, 90mm			**A340E0024K**	1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Hose to roll-over valve,
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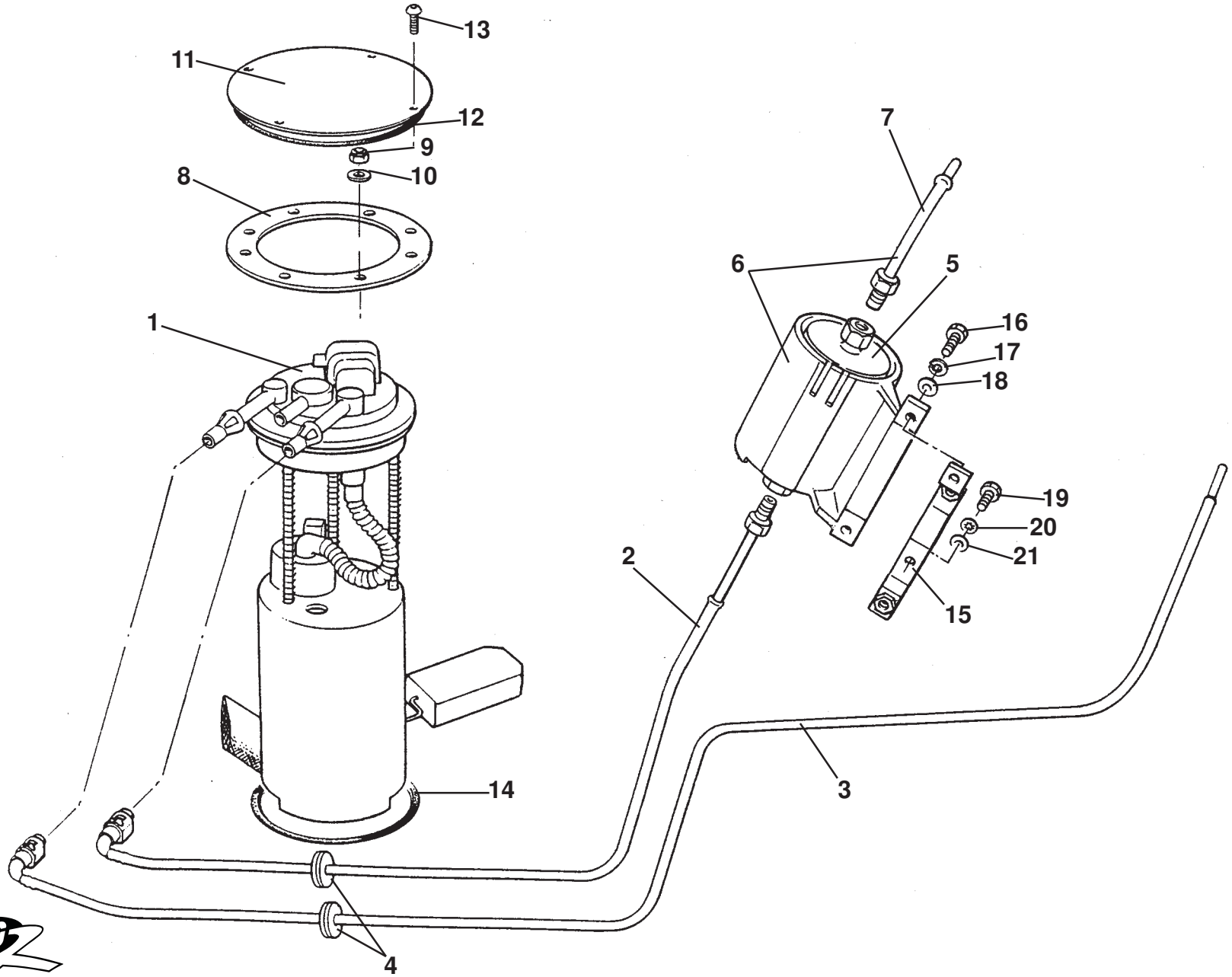
44.01

Function Code 44.01 Fuel Tanks, Filler

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Fuel Tank			**D340L0002F**	1
02	Hose, fuel filler			**A340L0006F**	1
03	Hose, fuel breather			**A340L0007F**	1
04	Hose Clip, dia. 25-40mm			**A079K6018F**	4
05	Hose Clip, dia. 50-70mm			**A100E6082F**	4
06	Setscrew, M8 x 25, tank to chassis			**A075W1039Z**	4
07	Washer, spring, M8, tank to chassis			**A075W4036Z**	4
08	Washer, spring, M8, tank to chassis			**A075W4019Z**	4
09	Bracket, fuel filler neck mounting			**A340L0003F**	1
10	Fuel Filler Neck			**A340L0008F**	1
11	Hose Clip, dia. 50-70mm, hose to filler neck			**A100E6082F**	2
12	Hose, filler to neck to filler assy.			**A340L0001F**	1
13	Oetiker Clip, hose to filler assy			**A340L6004F**	1
14	Nyloc Nut, M6, bracket fix.			**A075W3009Z**	2
15	Washer, flat, M6			**A075W4017Z**	2
16	Bracket, pressure relief valve			**B340B0097F**	1
17	Screw, M6 x 16, hex. hd.			**A075W1028Z**	1
18	Washer, spring, M6			**A075W4035Z**	1

Function Code 44.01 Fuel Tanks, Filler

Dep	Part Description	Remarks	Option	Part Number	Qty
19	Hose, 50mm, filler neck to 'T' piece			**A340L0012F**	1
20	Hose, 250mm, 'T' piece to PRV			**A340L0011F**	1
21	Cobra Clip, hose fix.			**A340L0013F**	4
22	Pressure Relief Valve (PRV)			**A340L6002F**	1
23	'T' Piece			**A340W6648F**	1
24	Cable Tie				2
25	Locking Fuel Filler Assembly			**A340L6000F**	1
26	Gasket, filler to bracket			**A340L0004F**	1



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44.03

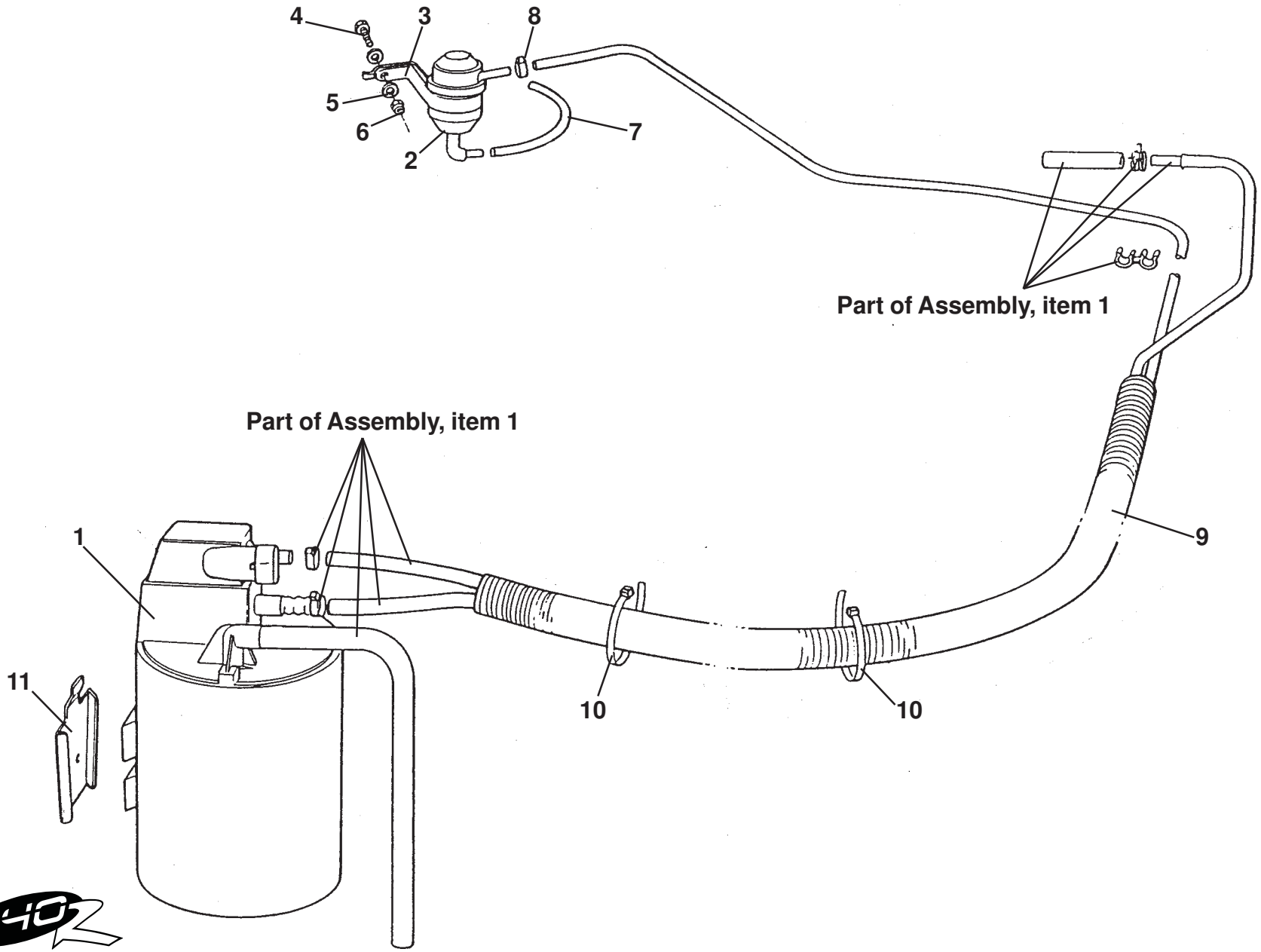
Service Parts List

Function Code 44.03 Fuel Pump; Filter, Pipes

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Fuel Pump And Sender Unit			**A111L6007F**	1
02	Fuel Pipe Assembly, feed			**A340L0009F**	1
03	Fuel Pipe Assembly, return			**A340L0010F**	1
04	Grommet			**A082L6181F**	2
05	Fuel Filter element			**A111L6037S**	1
06	Fuel Filter Assembly	Includes pipe item 7		**A111L6002F**	1
07	Adaptor Pipe, filter outlet to hose			**A111L6038S**	1
08	Clamp Ring, fuel pump fixing			**A111L0004H**	1
09	Washer, pump to tank			**A082W4099F**	8
10	Nyloc Nut, pump to tank			**A075W3049F**	8
11	Access Panel, fuel tank			**A111L0015F**	1
12	Screw, button hd., access cover fix.			**A111W7117F**	4
13	O' Ring, access cover			**A111L6015F**	1
14	O' Ring, fuel pump to tank			**A111L6008F**	1
15	Bracket, fuel filter			**A340A0014F**	1
16	Setscrew, M6 x 20, hex. hd. bracket fix.			**A075W1030Z**	2
17	Washer, spring, M6			**A075W4035Z**	2
18	Washer, flat, M6 x 12.5 x 1.6			**A075W4013Z**	2

Function Code 44.03 Fuel Pump; Filter, Pipes

Dep	Part Description	Remarks	Option	Part Number	Qty
19	Setscrew, hex. hd., bracket to body				2
20	Washer, shakeproof				2
21	Washer, flat				2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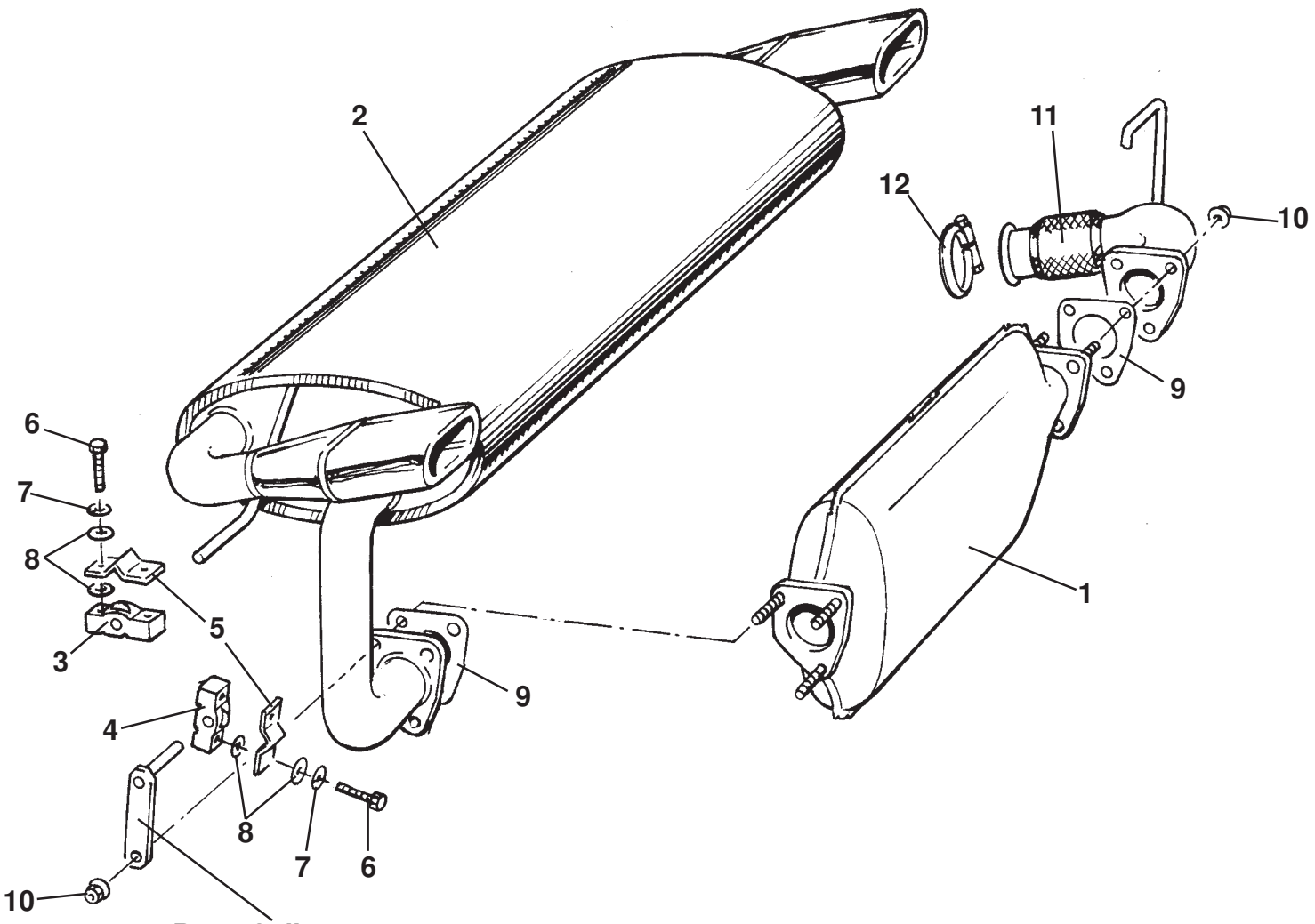
44.05

Function Code 44.05 Charcoal Canister & Evaporative Loss System.

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Charcoal Canister Assembly			**A340L6001K**	1
02	Roll Over Valve			**A111L6011H**	1
03	Mounting Clamp, roll over valve			**A111L6012H**	1
04	Setscrew, M5 x 16, roll over valve fix.			**A082W1088F**	1
05	Washer, M5, roll over valve fix.			**A075W4011Z**	2
06	Nyloc Nut, M5, roll over valve fix			**A075W3008Z**	1
07	Hose, roll over valve to filler neck			**A111L0011H**	1
08	Clip. pipe fixing		A111L0018H R/B	**B111L0012F**	1
09	Convoluted Tube, pipe protection			**A111L6024V**	1
10	Tie Wrap, tube fix.			**A075W6038Z**	3
11	Bracket, charcoal canister			**A111L6009F**	1



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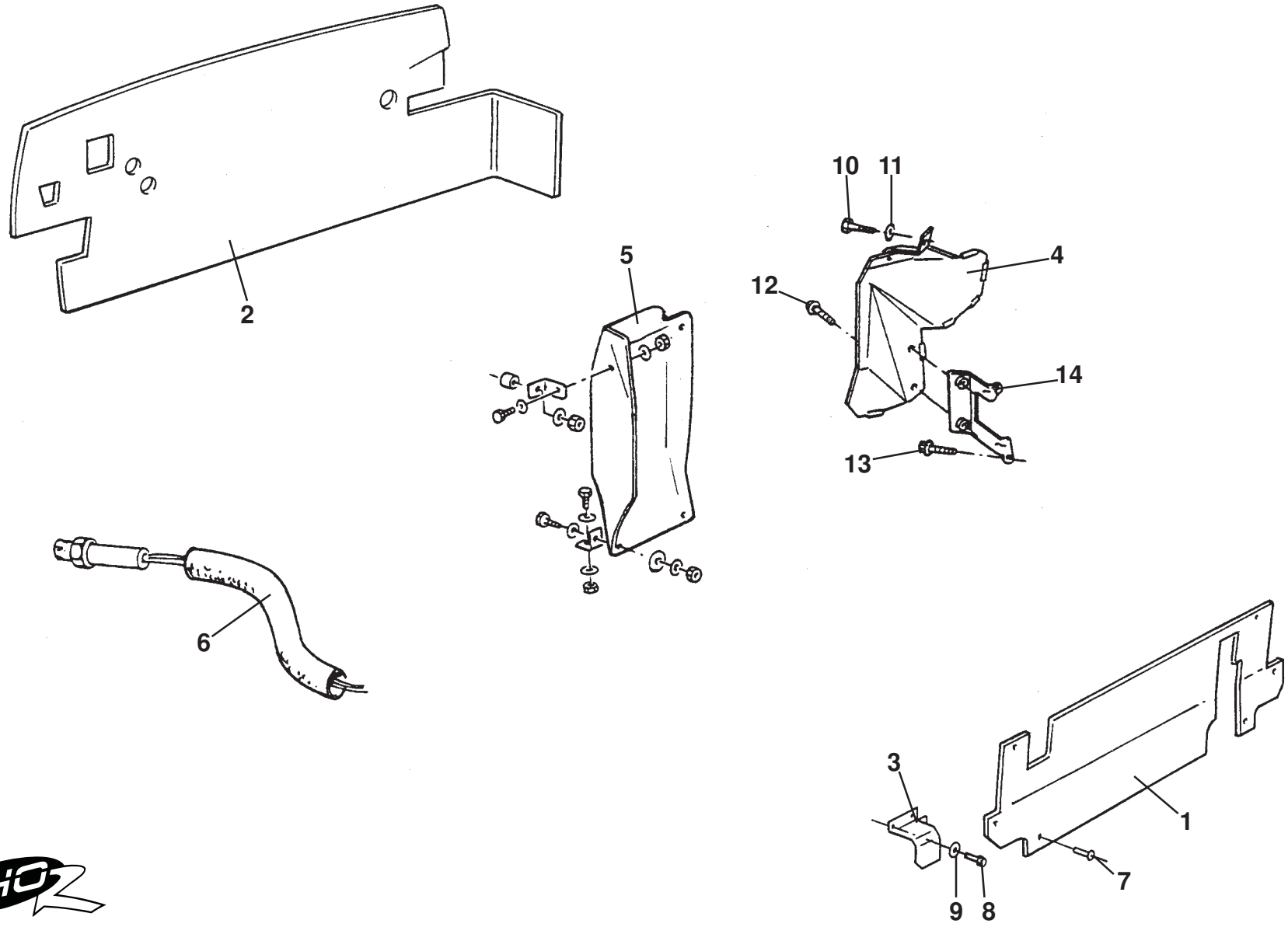
45.01

Function Code 45.01 Exhaust System

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Catalyst	Includes studs		**B111S6001F**	1
02	Silencer			**A340S6004F**	1
03	Exhaust Mounting, rubber, black			**A111S6002F**	3
04	Exhaust Mounting, silicon, blue			**A111S0071F**	1
05	Plate, exhaust mount clamping		A111S0023K R/B	**A111S0064F**	4
06	Bolt, M8 x 35, hex. hd.		A075W2029Z R/B	**A075W2038D**	8
07	Washer, spring, M8		A075W4035Z R/B	**A075W4036Z**	8
08	Washer, flat, M8 x 16.6 x 1.4		B082W4018F R/B	**A075W4020Z**	16
09	Gasket, catalyst			**A111S6014F**	2
10	Nut, M10 x 1.5, flg.			**A111W3151F**	6
11	Pipe, manifold to catalyst			**A340S6001F**	1
12	Clamp, pipe to manifold			**A340S6003F**	1



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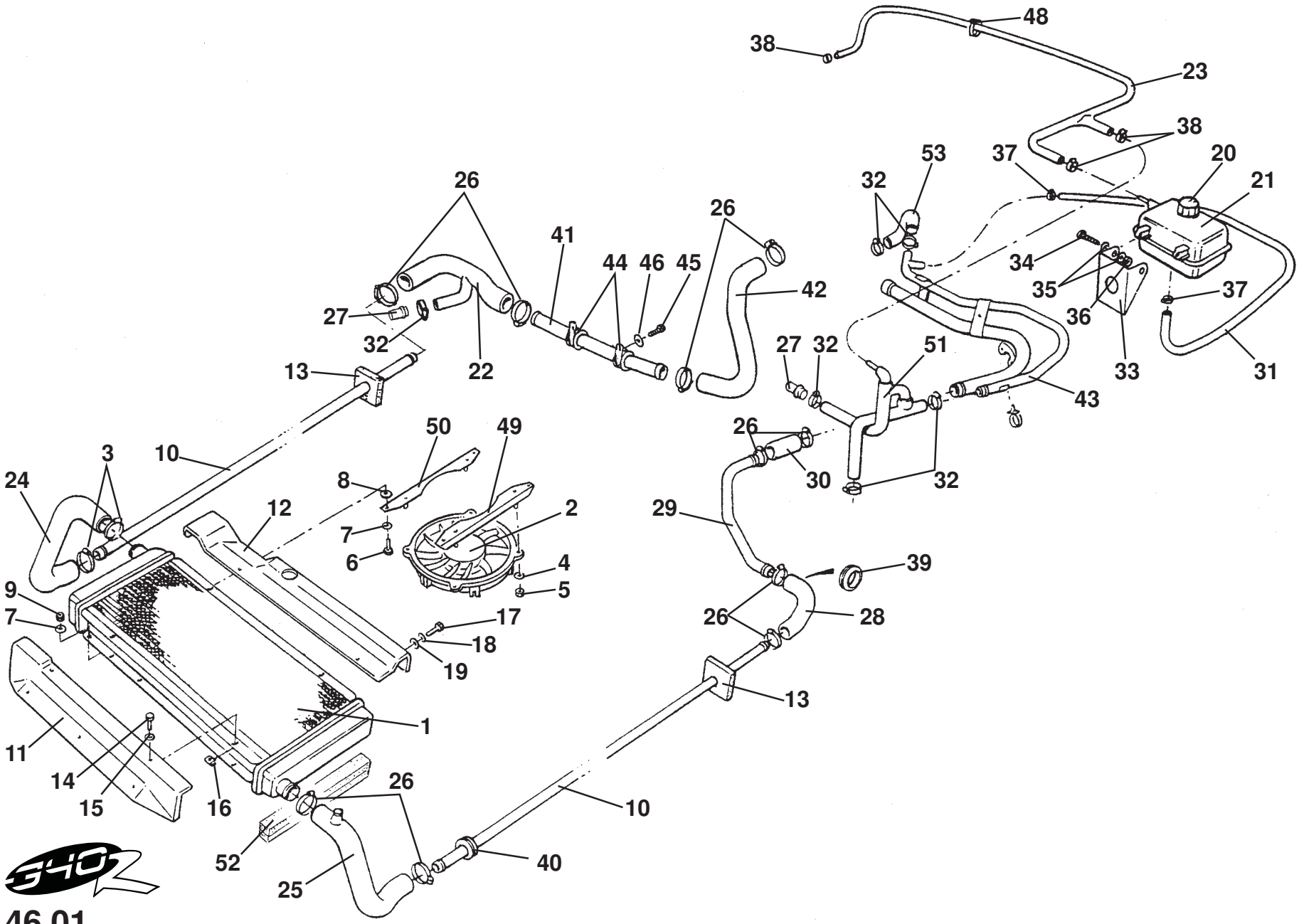
45.05

Function Code 45.05 Heatshields

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Heatshield, catalyst		A340S0002F R/B	**B340S0002F**	1
02	Heatshield, rear bulkhead			**A340S0003F**	1
03	Heatshield, ball joint			**A340B0098F**	1
04	Heatshield, alternator			**A340E0014K**	1
05	Heatshield, manifold			**A340S0001F**	1
06	Sleeve, heat protection, oxygen sensor			**A111E6026S**	1
07	Pop Rivet, 3/16", large flange, heatshield to subframe			**A089W6297F**	6
08	Screw, M6 x 12,hex. hd., heatshield fix.			**A075W1027Z**	4
09	Washer, flat, M6			**A075W4015Z**	4
10	Setscrew, M8 x 20, flg. hd., heatshield to head			**A075W4032Z**	1
11	Washer, spring, M8			**A075W4036Z**	1
12	Setscrew, M6 x 12, flg. hd., heatshield to bracket			**A111E6007F**	2
13	Setscrew, M6 x 12, flg. hd., heatshield to bracket			**A111E6225F**	1
14	Mounting Bracket, heatshield			**A111E6224F**	1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46.01

Service Parts List

Function Code 46.01 Engine Cooling System & Fan

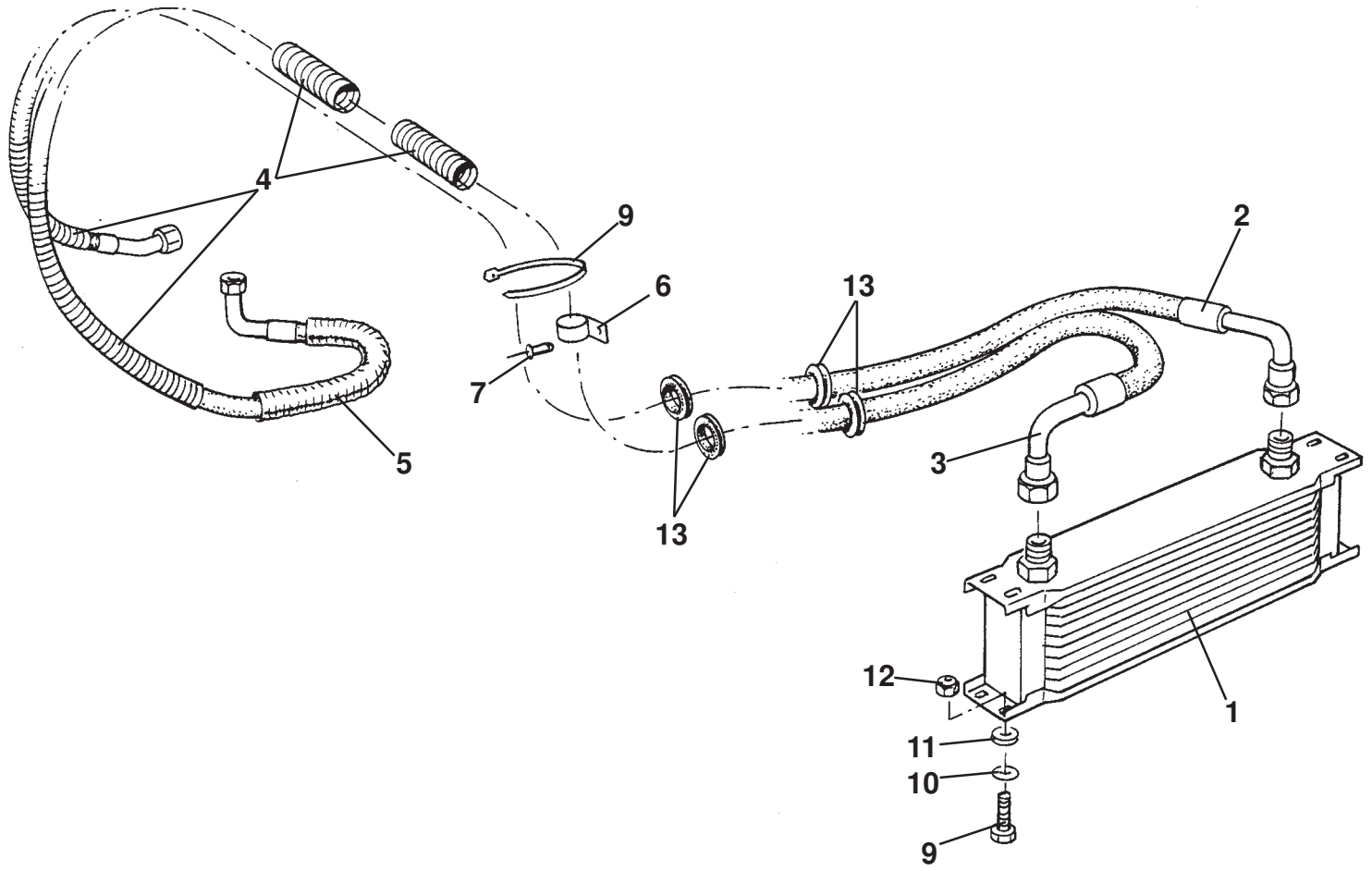
Dep	Part Description	Remarks	Option	Part Number	Qty
01	Radiator			**A111K0021F**	1
02	Radiator Fan			**A111M6070F**	1
03	Hose clip, 32-50mm			**A079K6019F**	2
04	Washer, flat, M5			**A075W4011Z**	4
05	Nyloc Nut, M5			**A075W3008Z**	4
06	Setscrew, M6 x 20, hex. hd., bracket to radiator			**A075W1030Z**	4
07	Washer, flat, M6			**A075W4015Z**	8
08	Washer, spacer, M6 x 15 x 3			**A075W4014Z**	4
09	Nyloc Nut, M6			**A075W3009Z**	4
10	Pipe, chassis water rail			**A111K0041F**	2
11	Radiator Mounting Panel, front			**A340B0056K**	1
12	Radiator Mounting Panel, rear			**A340B0059K**	1
13	Seal, pipe to chassis			**A111A0033F**	4
14	Setscrew, M6 x 16, hex. hd., radiator to mtg. panels			**A075W1028Z**	4
15	Washer, flat, M6 x 25 x 1.4			**A075W4017Z**	4
16	Cage Nut, radiator to mtg. panels			**A100W6362F**	4
17	Screw, M5 x 16, pozi., mtg. panels to crash structure			**A082W5107F**	6
18	Washer, spring, M5			**A082W4097F**	6

Function Code 46.01 Engine Cooling System & Fan

Dep	Part Description	Remarks	Option	Part Number	Qty
19	Washer, flat, 0.75"			**A075W4009Z**	6
20	Pressure Cap			**A111K6001F**	1
21	Header Tank			**A111K6004F**	1
22	Hose, engine outlet			**A111K0029F**	1
23	Hose, header tank bleed			**A111K0009F**	1
24	Hose, pipe to radiator, RH			**A340K0002F**	1
25	Hose, pipe to radiator LH (inc. bleed valve)		A340K0005F R/B	**B340K0005F**	1
26	Hose Clip, 25-40mm			**A075M6145F**	12
27	Blanking Plug, heater pipes			**A111P0174F**	2
28	Hose, engine inlet			**A111K0016F**	1
29	Pipe, engine inlet			**A111K0017F**	1
30	Hose, engine inlet			**A111K0015F**	1
31	Hose, header tank to engine			**A079P4056F**	1
32	Hose Clip, 16-25mm			**A079K6018F**	6
33	Bracket, header tank mounting			**C111K0003F**	1
34	Setscrew, M6 x 25 S/S			**A918W1151F**	2
35	Washer, M6			**A075W4015Z**	4
36	Nyloc Nut, M6			**A907E6285F**	2
37	Hose Clip, 20-32mm			**B907E6085F**	2
38	Hose Clip, 8-16mm			**A082L6042F**	3
39	Grommet, hose through chassis rear			**A082K6022F**	2

Function Code 46.01 Engine Cooling System & Fan

Dep	Part Description	Remarks	Option	Part Number	Qty
40	Grommet, pipe through chassis front			**A111K6006F**	2
41	Pipe. engine outlet			**A111K0030F**	1
42	Hose, engine outlet			**A111K0023F**	1
43	Coolant Pipe Assembly, engine return	Mounted on engine		**A111E6229S**	1
44	'P' Clip			**A111W6573F**	1
45	Setscrew, M8 x 25			**A075W1039Z**	1
46	Washer, M8			**A075W4020Z**	3
48	Clip			**A082W6587F**	2
49	Bracket, radiator fan mounting, LH			**A340K0003F**	1
50	Bracket, radiator fan mounting, RH			**A340K0004F**	1
51	Hose, coolant bypass			**A111K0004K**	1
52	Foam Seal, rad. to crash structure			**A082U6065V**	1.4m
53	Hose, bypass, pipe to thermostat			**A111E6459S**	1
54	Antifreeze	Not illustrated		**A082K6063V**	4 Ltr



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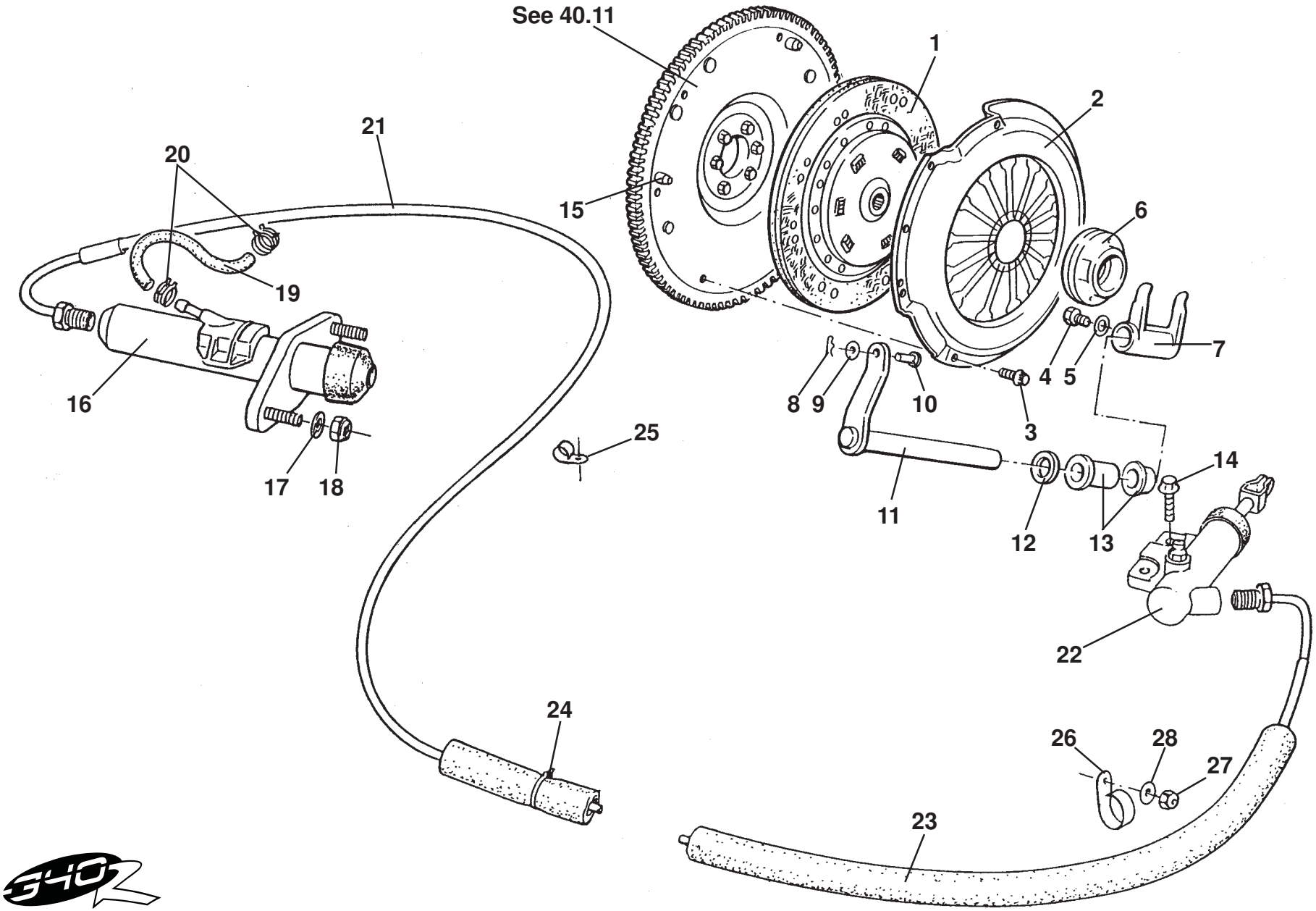
46.03

Function Code 46.03 Oil Cooler/Heat Exchanger & Pipes

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Oil Cooler, Mocal			**A340E6025F**	1
01a	Oil Cooler, Setrab	Mocal cooler replaces Setrab	A340E6019F R/B	**A340E6025F**	1
02	Hose, oil cooler feed			**A340E6020F**	1
03	Hose, oil cooler return			**A340E0036F**	1
04	Convolute Hose Protector			**A082V7779V**	As req.
05	Sleeve, heat protection			**A111U6024V**	As req.
06	'P' Clip, open, white			**A075W6229F**	8
07	Pop Rivet, 'P' clip fix.			**A075W6087Z**	8
08	Cable Tie			**A082W6286F**	5
09	Screw, M6 x 12, cap hd., cooler to duct		Mocal cooler	**A000Z7043F**	4
10	Washer, flat, M6 x 12.1 x 1.4, cooler to duct		Mocal cooler	**A075W4013Z**	4
11	Washer, spacer, cooler to duct		Mocal cooler	**A340E0034F**	4
12	Nyloc Nut, M6, cooler to duct		Mocal cooler	**A075W3009Z**	4
13	Grommet, hoses through crash structure			**A079U6033F**	4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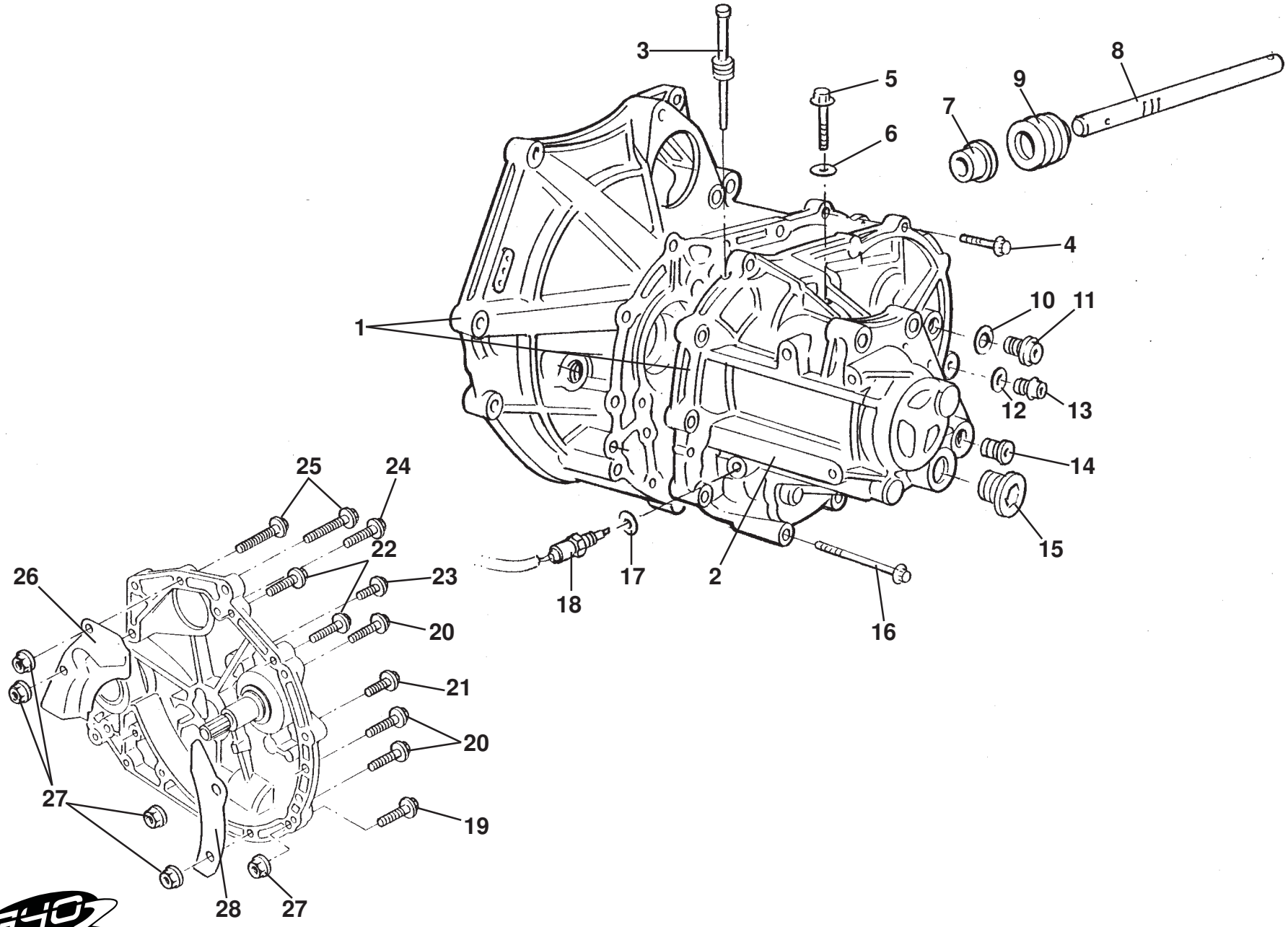
Service Parts List

Function Code 47.01 Clutch & Release Mechanism

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Clutch Driven Plate			**A111Q6005S**	1
02	Clutch Cover			**A111Q6004S**	1
03	Bolt, clutch cover to flywheel			**A111Q6010S**	6
04	Bolt, lock, Release fork to shaft			**A111Q6013S**	1
05	Washer, release fork to shaft			**A111Q6014S**	1
06	Clutch Release Bearing			**A111Q6007S**	1
07	Clutch Fork			**A111Q6011S**	1
08	'R' Clip			**A082W6348F**	1
09	Washer			**A111Q6014S**	1
10	Clevis pin			**TBA**	1
11	Shaft, clutch release fork			**A111Q6012S**	1
12	Seal, clutch shaft			**A111F6031S**	1
13	Bush Kit, clutch shaft			**A111F6032S**	1
14	Screw, M10 x 22, slave cylinder to mtg. bracket			**A111E6140S**	2
15	Dowel, clutch to flywheel			**A111Q6009S**	
16	Clutch Master Cylinder			**A111Q6001F**	1
17	Washer, M8 x 16.6, master cylinder to pedal box			**A075W4020Z**	2
18	Nyloc Nut, M8, master cylinder to pedal box			**A111W3126F**	2

Function Code 47.01 Clutch & Release Mechanism

Dep	Part Description	Remarks	Option	Part Number	Qty
19	Hose, reservoir to clutch master cylinder		C111J0085F R/B	**A117J0082F**	1
20	Clip, hose, reservoir to cylinder		A079W6189F R/B	**A918W6541F**	2
21	Clutch Pipe Assembly, steel braided			**A111Q0005S**	1
22	Clutch Slave Cylinder			**A111Q6006S**	1
23	Tube, anti-rattle		A111J0084K R/B	**A111J6026V**	As req.
24	Cable Tie, tube to pipe			**A075W6038Z**	1
25	'P' Clip, pipe to chassis front				1
26	'P' Clip, pipe to cockpit tub				1
27	Nyloc Nut, 'P' clip retention				1
28	Washer, flat				1
29	Repair Kit, slave cylinder	Not illustrated		**A111Q6008S**	1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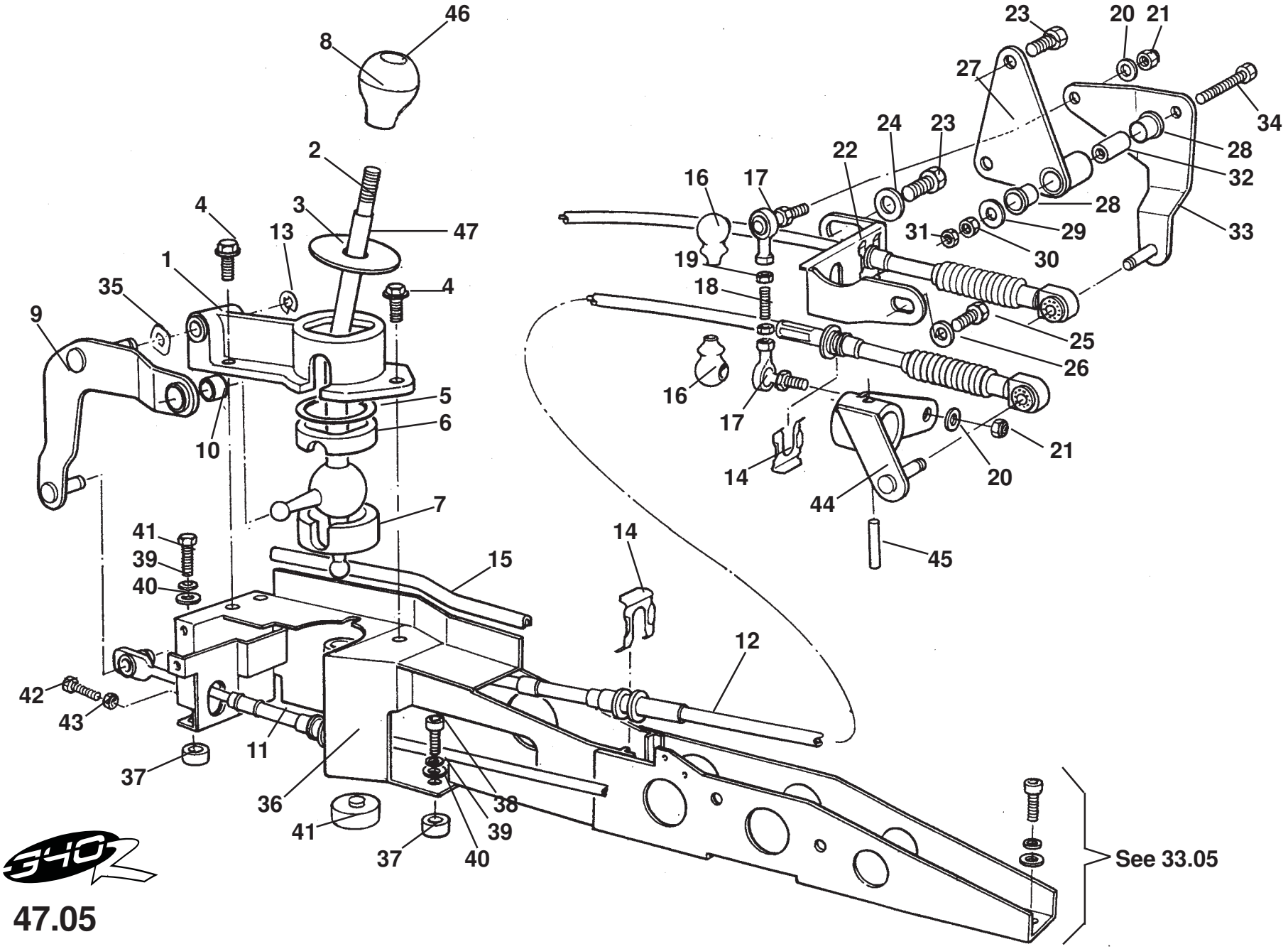
47.03

Function Code 47.03 Transmission Assembly

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Transmisson Assembly, close ratio, 4.2 FD			**A111F0034S**	1
02	Transmission Main Casing			**A111F6037S**	1
03	Breather Pipe			**A111E6169S**	1
04	Bolt, M10 x 42, flg. hd., transmission to clutch housing			**A111F6161S**	12
05	Bolt, flg. hd., reverse idler shaft fixing			**A111F6162S**	1
06	Washer, reverse idler shaft fixing			**A111F6163S**	1
07	Oil Seal, gearshift rod			**A111F6023S**	1
08	Rod, gearshift			**A111F6033S**	1
09	Gaiter, gearshift rod			**A111F6180S**	1
10	Washer, filler/level plug, 20mm			**A111F6166S**	1
11	Plug, filler/level			**A111F6165S**	1
12	Washer, drain plug			**A111E6035S**	1
13	Drain Plug			**A111F6026S**	1
14	Sealing Plug, rear of transmission case			**A111F6168S**	1
15	Plug, access to output shaft bearing circlip, 32mm			**A111F6167S**	1
16	Bolt, M10 x 92, flg. hd., transmission to clutch housing			**A111F6164S**	2
17	Sealing Washer, reverse switch			**A111E6035S**	1
18	Reverse Lamp Switch			**A111F6021S**	1

Function Code 47.03 Transmission Assembly

Dep	Part Description	Remarks	Option	Part Number	Qty
20	Bolt, M12 x 50, flg. hd., transmission to engine			**A111F6171S**	3
21	Screw, M10 x 35, flg. hd., transmission to engine			**A111F6172S**	1
22	Bolt, M12 x 30, flg. hd., transmission to engine			**A111F6181S**	2
23	Screw, M10 x 30, flg. hd., transmission to engine			**A111F6174S**	1
24	Bolt, M12 x 65, flg. hd., transmission to engine			**A111F6175S**	1
25	Bolt, M12 x 90, flg. hd., transmission to engine			**A111F6176S**	2
26	Closure plate, rear			**A111F6177S**	1
27	Nut, flg hd. M12, front/rear closure plate fixing			**A111F6178S**	5
28	Closure plate, front			**A111F6179S**	1
29	Magnet, swarf attraction, transmission case	Not iilustrated		**A111F6100S**	1
30	Dowel, clutch housing to gearbox	Not illustrated		**A111F6197S**	2
31	Gearbox Oil, Texaco MTF 94			**A111F6017V**	2.1 lit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47.05

Function Code 47.05 Gearchange Mechanism, External

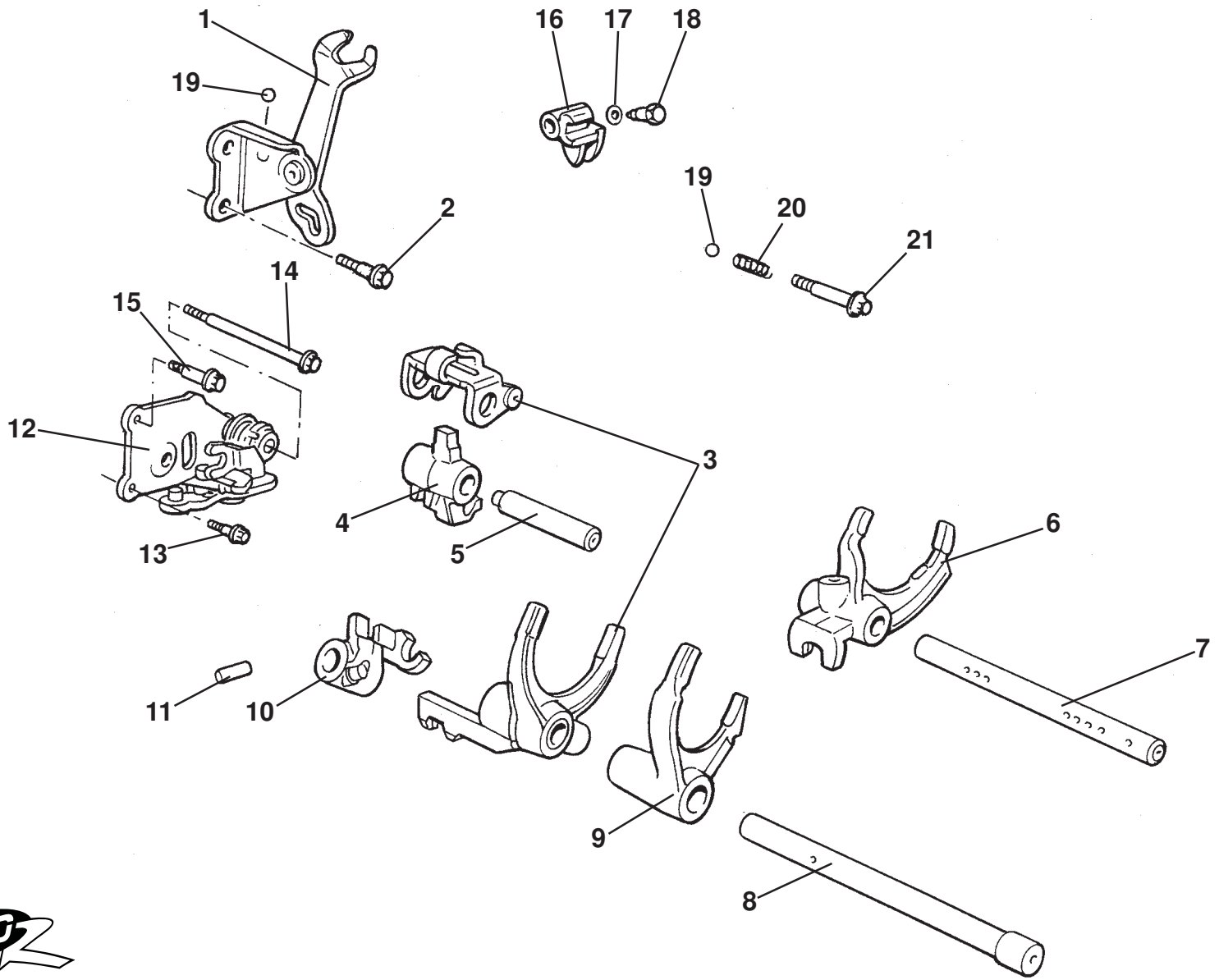
Dep	Part Description	Remarks	Option	Part Number	Qty
01	Housing, gear lever pivot			**A111F6008F**	1
02	Gear Lever	Includes heatshrink, item 48		**A111F0013F**	1
03	Dust Shield, gear lever			**A111F0005K**	1
04	Screw, self tap., housing to bracket			**A111F6014F**	3
05	Gasket/Spacer, neoprene			**A111F6010F**	1
06	Socket, upper			**A111F6009F**	1
07	Socket, lower			**A111F6011F**	1
08	Knob, gear lever, alloy			**C111F0002F**	1
09	Bellcrank/Pivot Pin Assembly			**A111F6006F**	1
10	Bush, crossover			**A111F6005F**	1
11	Crossgate Cable, gearchange			**A111F0004F**	1
12	Selector Cable, gearchange			**A111F0003F**	1
13	Circlip, type 'E', pivot retention			**A111E6012H**	1
14	Retaining Clip, gearchange			**A111F6018F**	4
15	Edging Strip, rubber			**B075U6054V**	0.13M
16	Boot, gear linkage			**A082F4149F**	2
17	Rod End, gear change			**A082F6368F**	2
18	Tie Rod			**B111F0028F**	1

Function Code 47.05 Gearchange Mechanism, External

Dep	Part Description	Remarks	Option	Part Number	Qty
19	Locknut			**A082W3085F**	2
20	Washer, flat, M5 x 12 x 1.4			**A075W4013Z**	2
21	Nyloc Nut, M5			**A075W3009Z**	2
22	Bracket Abutment, gear linkage		A111F0015F R/B	**C111F0015F**	1
23	Screw, M12 x 1.25 x 30 flg. hd.		A111W1159F R/B	**A117W2205F**	2
24	Washer, M12 x 23.5 x 2.3			**A075W4028Z**	1
25	Screw, M10 x 25, hex. hd.			**A075W1048Z**	1
26	Washer, M10 x 20 x 1.8			**A075W4024Z**	1
27	Pivot Plate Assembly			**A111F0023F**	1
28	Bush			**A111F6015F**	2
29	Washer, M8			**A079W4019F**	1
30	Nut, M8, full hex.			**A075W3021Z**	1
31	Nut, M8, hex. thin			**A075W3026Z**	1
32	Pivot Shaft, gear linkage			**A111F0026F**	1
33	Crossgate Selector		A111F0016F R/B	**B111F0016F**	1
34	Screw, M8 x 45, hex. hd.			**A075W1043Z**	1
35	Washer, wavy, M10 x 15 x 0.16			**A111W4167F**	1
36	Mounting Bracket, gear selector mechanism			**C111F0006F**	1
37	Spacer, mounting bracket to gear selector			**A111F0012F**	3
38	Screw, M8 x 30, cap hd., bracket to floor			**A089W7052F**	1
39	Washer, spring, M8			**A075W4036Z**	3

Function Code 47.05 Gearchange Mechanism, External

Dep	Part Description	Remarks	Option	Part Number	Qty
40	Washer, flat, M8 x 16.6 x 1.4			**A075W4020F**	1
41	Spacer, gear selector mounting bracket to step plate			**A111F0032F**	2
42	Screw, M5 x 16, hex hd.			**A075W1085F**	1
43	Nut, M5, hex hd., crossgate stop			**A082W3084F**	1
44	Link, gear selector			**B111F0019F**	1
45	Translator Pin, gearbox			**A111F6019F**	1
46	Label, gear change pattern			**A111U0004F**	1
47	Heatshrink Tube, gearlever	Part of lever, item 2		**A111V6021V**	As req.
48	Permabond A130, knob to lever	Not illustrated		**A912E7033V**	As req.



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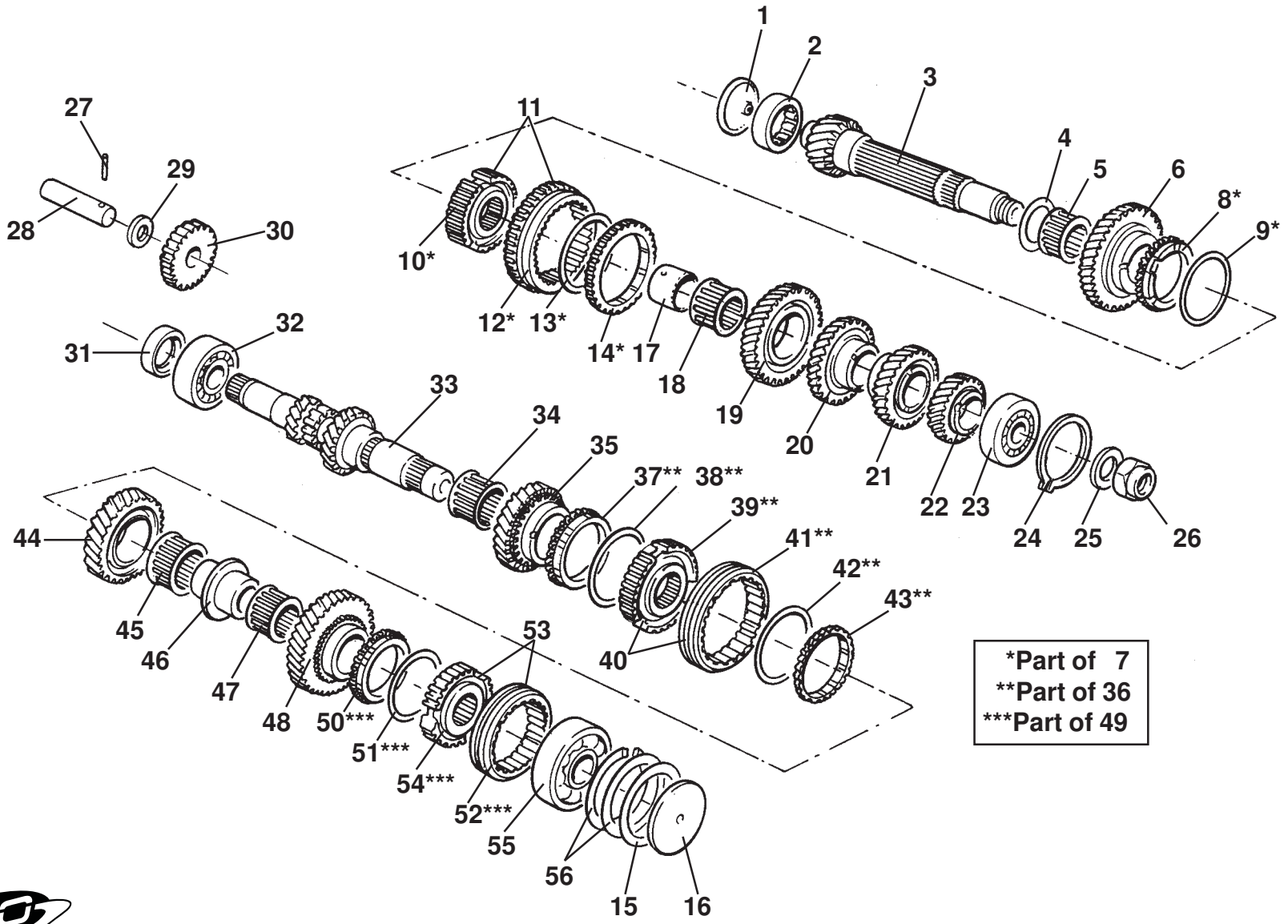
47.06

Function Code 47.06 Gear Selector Mechanism, Internal

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Reverse Selector Fork			**A111F6143S**	1
02	Bolt, M6 x 22.5, flg. hd., selector fix.			**A111F6144S**	2
03	Kit: Interlock Guide/Selector Fork, 3rd/4th gears			**A111F6156S**	1
04	Selector Actuator			**A111F6146S**	1
05	Selector Shaft			**A111F6147S**	1
06	Selector Fork, 1st/2nd gears			**A111F6148S**	1
07	Selector Shaft, 1st/2nd gears			**A111F6149S**	1
08	Selector Shaft, 5th/reverse gears			**A111F6150S**	1
09	Selector Fork, 5th gear			**A111F6151S**	1
10	Gear selector, 5th/reverse gears			**A111F6153S**	1
11	Roll Pin, 5th/reverse selector			**A111F6154S**	1
12	Translator Assembly			**A111F6202S**	1
13	Bolt, M6 x 22.5, flg. hd., translator fix.			**A111F6144S**	1
14	Bolt, special, M8, flg. hd., translator fix.			**A111F6204S**	1
15	Bolt, M6 x 18, flg. hd., translator fix.			**A111F6203S**	1
16	Selector Shaft Guide			**A111F6198S**	1
17	Dowel Bolt, M8 x 24, flg. hd.			**A111F6199S**	1
18	Washer, spring, M6			**A111F6014S**	1

Function Code 47.06 Gear Selector Mechanism, Internal

Dep	Part Description	Remarks	Option	Part Number	Qty
19	Steel Ball, detent			**A111F6201S**	2
20	Spring, detent			**A111F6206S**	1
21	Cap Bolt, spring retention			**A111F6205S**	1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47.07

Function Code 47.07 Gears, Shafts & Bearings

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Oil Guide Plate, input shaft			**A111F6065S**	1
02	Caged Roller Bearing, output shaft			**A111F6066S**	1
03	Output Shaft, 15 teeth			**A111F6189S**	1
04	Thrust Washer, 1.96 mm	1st gear end float adjustment		**A111F6068S**	As req.
04a	Thrust Washer, 1.99 mm	1st gear end float adjustment		**A111F6069S**	As req.
04b	Thrust Washer, 2.02 mm	1st gear end float adjustment		**A111F6070S**	As req.
04c	Thrust Washer, 2.05 mm	1st gear end float adjustment		**A111F6071S**	As req.
04d	Thrust Washer, 2.08 mm	1st gear end float adjustment		**A111F6072S**	As req.
05	Needle Roller Bearing, 1st gear			**A111F6073S**	1
06	1st Gear			**A111F6190S**	1
07	Synchroniser Assembly, 1st/2nd gear	Includes items: 8/9/10/12/13/14		**A111F6075F**	1
08	Synchro Ring, 1st gear	Part of item: 7*		**A111F6076F**	1
09	Synchro Spring, 1st gear	Part of item: 7*		**A111F6077S**	1
10	Synchro Hub, 1st/2nd gear	Part of item: 7 & 11*		**A111F6078S**	1
11	Synchro Hub/Sleeve Assembly	Assy. of items: 10 & 12*		**A111F6109S**	1
12	Synchro Sleeve, 1st/2nd gear	Part of item: 7 & 11*		**A111F6079S**	1
13	Synchro Spring, 2nd gear	Part of item: 7*		**A111F6080S**	1
14	Synchro Ring, 2nd gear	Part of item: 7*		**A111F6081S**	1

Function Code 47.07 Gears, Shafts & Bearings

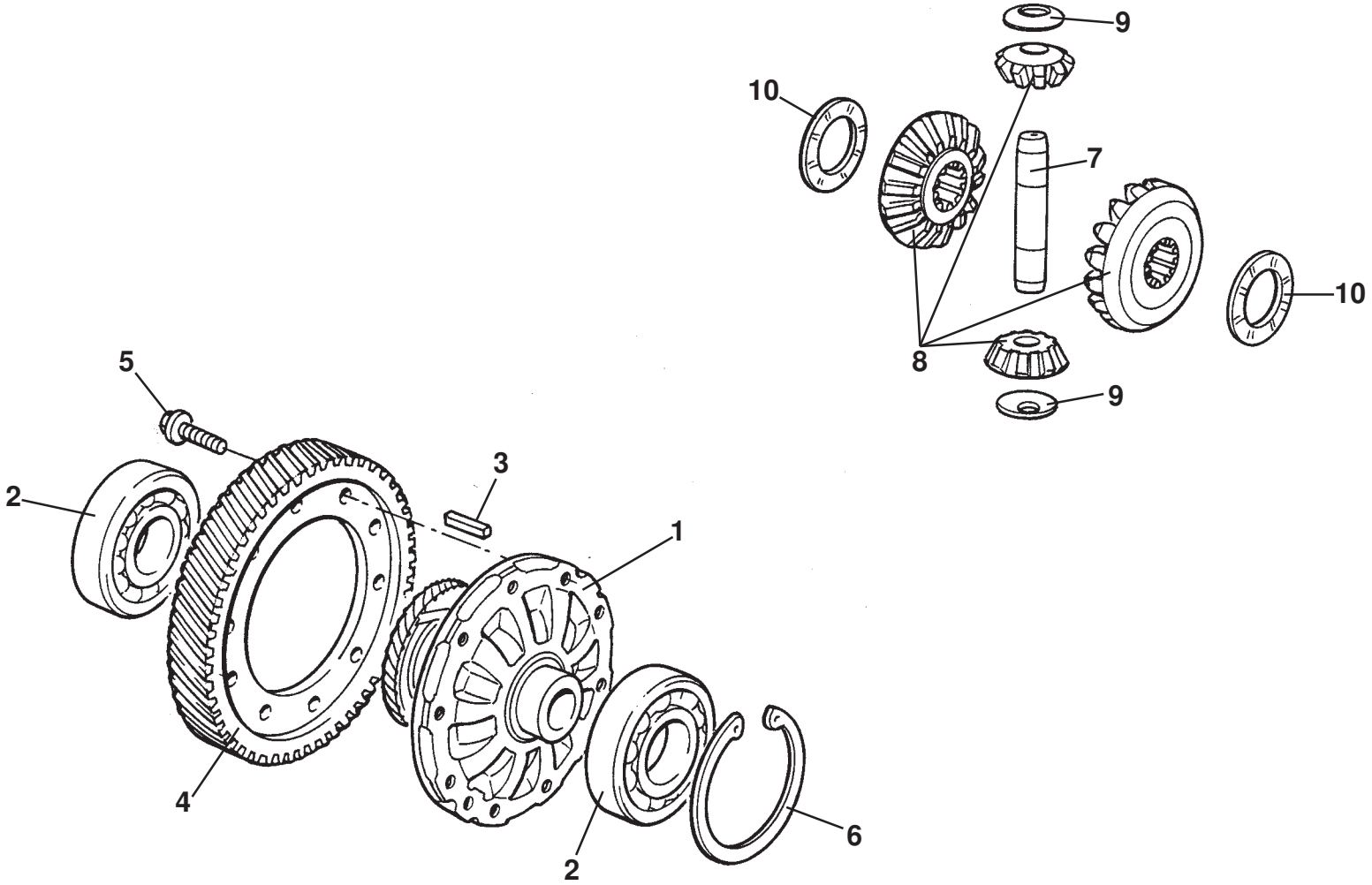
Dep	Part Description	Remarks	Option	Part Number	Qty
15	Thrust Washer, input shaft end			**A111F6139S**	1
16	Oil Guide Plate			**A111F6140S**	1
17	Selective Collar, 2nd gear end float adjustment			**A111F6082F**	As req.
17a	Selective Collar, 2nd gear end float adjustment			**A111F6083S**	As req.
17b	Selective Collar, 2nd gear end float adjustment			**A111F6084S**	As req.
17c	Selective Collar, 2nd gear end float adjustment			**A111F6085S**	As req.
18	Needle Roller Bearing, 2nd gear			**A111F8086S**	1
19	2nd Gear, 35 teeth			**A111F6191S**	1
20	3rd Gear, 34 teeth			**A111F6088S**	1
21	4th Gear, 31 teeth			**A111F6089S**	1
22	5th Gear			**A111F6188S**	1
23	Ball Bearing, output shaft			**A111F6091S**	1
24	Circlip, 60mm			**A111F6095S**	1
25	Washer, tongued belleville, M23			**A111F6093S**	1
26	Lock Nut, M23, LH thread, output shaft			**A111F6094S**	1
27	Roll Pin, reverse idler shaft locking			**A111F6097S**	1
28	Reverse Idler Shaft			**A111F6096S**	1
29	Thrust Washer, reverse idler gear			**A111F6098S**	1
30	Reverse Idler Gear			**A111F6099S**	1
31	Oil Seal, input shaft			**A111F6024S**	1
32	Ball Bearing, input shaft			**A111F6101S**	1

Function Code 47.07 Gears, Shafts & Bearings

Dep	Part Description	Remarks	Option	Part Number	Qty
33	Input Shaft		A111F6193S R/B	**A111F6208S**	1
34	Needle Roller Bearing, 3rd gear			**A111F6104S**	1
35	3rd Gear, 26 teeth			**A111F6103S**	1
36	Synchroniser Assembly, 3rd/4th gear	Includes items: 37/38/39/41/42/43		**A111F6105S**	1
37	Synchro Ring, 3rd gear	Part of item: 36*		**A111F6106S**	1
38	Synchro Spring, 3rd gear	Part of item: 36*		**A111F6107S**	1
39	Synchro Hub, 3rd/4th gears	Part of item: 36 & 40*		**A111F6110S**	1
40	Synchro Hub/Sleeve assembly 3rd/4th gears	Assy. of items: 39 & 41*		**A111F6108S**	1
41	Synchro Sleeve, 3rd/4th gears	Part of item: 36 & 40*		**A111F6111S**	1
42	Synchro Spring, 4th gear	Part of item: 36*		**A111F6112S**	1
43	Synchro Ring, 4th gear	Part of item: 36*		**A111F6113S**	1
44	4th Gear, 30 teeth			**A111F6114S**	1
45	Needle Roller Bearing, 4th gear			**A111F6104S**	1
46	Distance Collar, 4th/5th gear			**A111F6115S**	As req.
47	Needle Roller Bearing, 5th gear			**A111F6104S**	1
48	5th Gear, 33 teeth			**A111F6187S**	1
49	Synchroniser Assembly, 5th gear	Includes items: 50/51/52/53/55		**A111F6118S**	1
50	Synchro Ring, 5th gear	Part of item: 49*		**A111F6119S**	1
51	Synchro Spring, 5th gear	Part of item: 49*		**A111F6120S**	1
52	Synchro Sleeve, 5th gear	Part of item: 49*		**A111F6123S**	1
53	Synchro Hub/Sleeve Assembly, 5th gear	Assy. of items: 52 & 54*		**A111F6121S**	1

Function Code 47.07 Gears, Shafts & Bearings

Dep	Part Description	Remarks	Option	Part Number	Qty
54	Synchro Hub, 5th gear	Part of item: 49 & 53*		**A111F6122S**	1
55	Ball Bearing, input shaft			**A111F6124S**	1
56	Snap Ring, input shaft, 0.50mm			**A111F6125S**	As req.
56a	Snap Ring, input shaft, 0.55mm			**A111F6126S**	As req.
56b	Snap Ring, input shaft, 0.60mm			**A111F6127S**	As req.
56c	Snap Ring, input shaft, 0.65mm			**A111F6128S**	As req.
56d	Snap Ring, input shaft, 0.70mm			**A111F6129S**	As req.
56e	Snap Ring, input shaft, 0.75mm			**A111F6130S**	As req.
56f	Snap Ring, input shaft, 0.80mm			**A111F6131S**	As req.
56g	Snap Ring, input shaft, 0.85mm			**A111F6132S**	As req.
56h	Snap Ring, input shaft, 0.90mm			**A111F6133S**	As req.
56i	Snap Ring, input shaft, 0.95mm			**A111F6134S**	As req.
56j	Snap Ring, input shaft, 1.00mm			**A111F6135S**	As req.
56k	Snap Ring, input shaft, 1.05mm			**A111F6136S**	As req.
56l	Snap Ring, input shaft, 1.10mm			**A111F6137S**	As req.
56m	Snap Ring, input shaft, 1.15mm			**A111F6138S**	As req.
		*Only available as synchroniser assembly			



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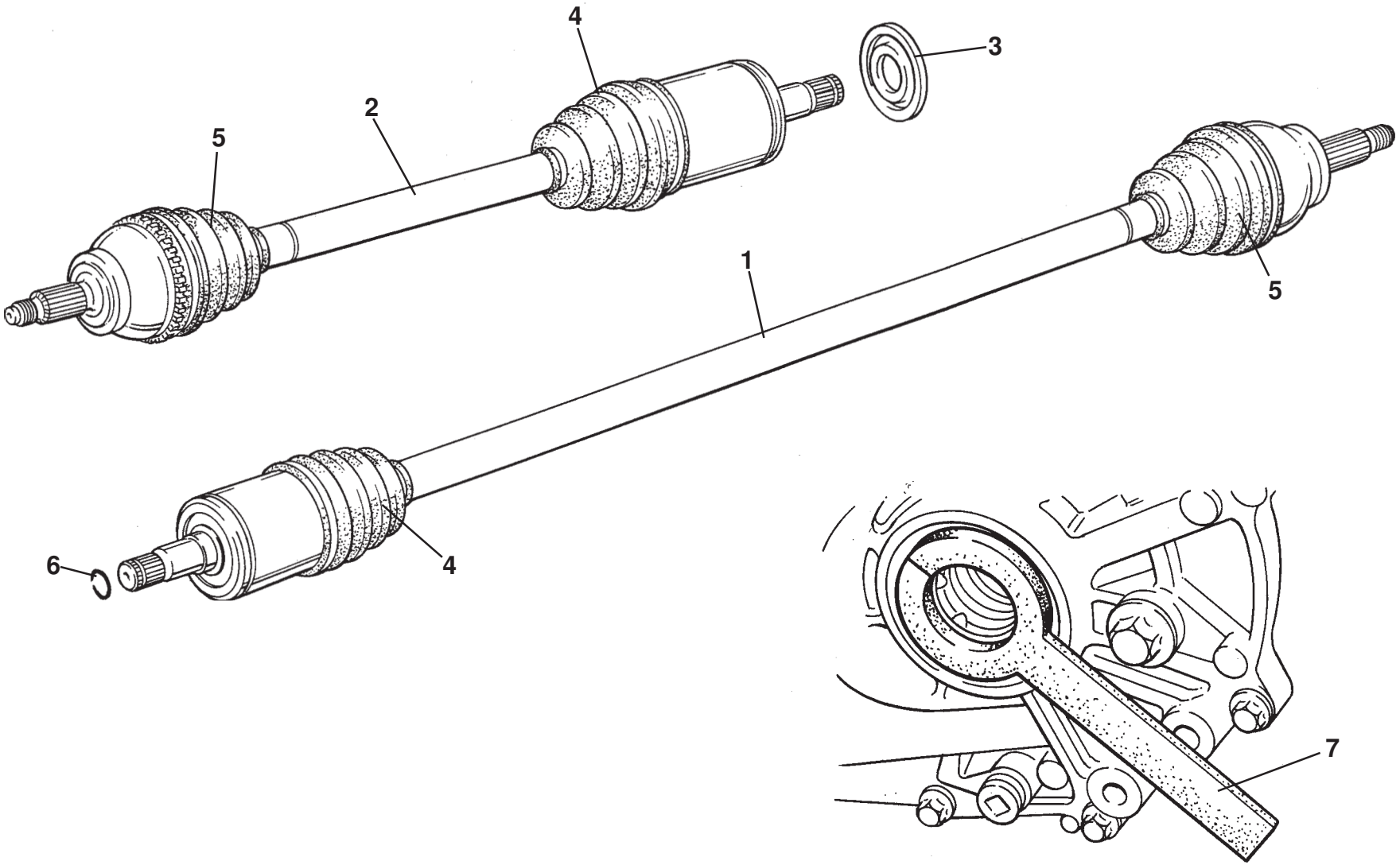
47.11

Function Code 47.11 Final Drive & Bearings

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Differential Assembly, 4.2 ratio	Includes items: 3/7/8/9/10		**A111F6095S**	1
02	Ball Bearing, differential			**A111F6043S**	2
03	Roll Pin, differential pinion shaft			**A111F6044S**	1
04	Final Drive Gear, 63 teeth, 4.2 ratio	Rover p/n - DBM 711		**A111F6196S**	1
05	Bolt, final drive gear to differential casing			**A111F6046S**	10
06	Shim, 2.5mm			**A111F6047S**	1
06a	Shim, 2.6mm			**A111F6048S**	1
06b	Shim, 2.7mm			**A111F6049S**	1
06c	Shim, 2.8mm			**A111F6050S**	1
06d	Shim, 2.9mm			**A111F6051S**	1
06e	Shim, 3.0mm			**A111F6052S**	1
07	Pinion Shaft			**A111F6053S**	1
08	Sun/Planet gear, matched set			**A111F6055S**	1
09	Thrust Washer, planet gear, 0.70mm			**A111F6056S**	1
09a	Thrust Washer, planet gear, 0.75mm			**A111F6057S**	1
09b	Thrust Washer, planet gear, 0.80mm			**A111F6058S**	1
09c	Thrust Washer, planet gear, 0.85mm			**A111F6059S**	1
09d	Thrust Washer, planet gear, 0.90mm			**A111F6060S**	1

Function Code 47.11 Final Drive & Bearings

Dep	Part Description	Remarks	Option	Part Number	Qty
09e	Thrust Washer, planet gear, 0.95mm			**A111F6061S**	1
09f	Thrust Washer, planet gear, 1.00mm			**A111F6062S**	1
09g	Thrust Washer, planet gear, 1.05mm			**A111F6063S**	1
10	Thrust Washer, sun gear			**A111F6064S**	1



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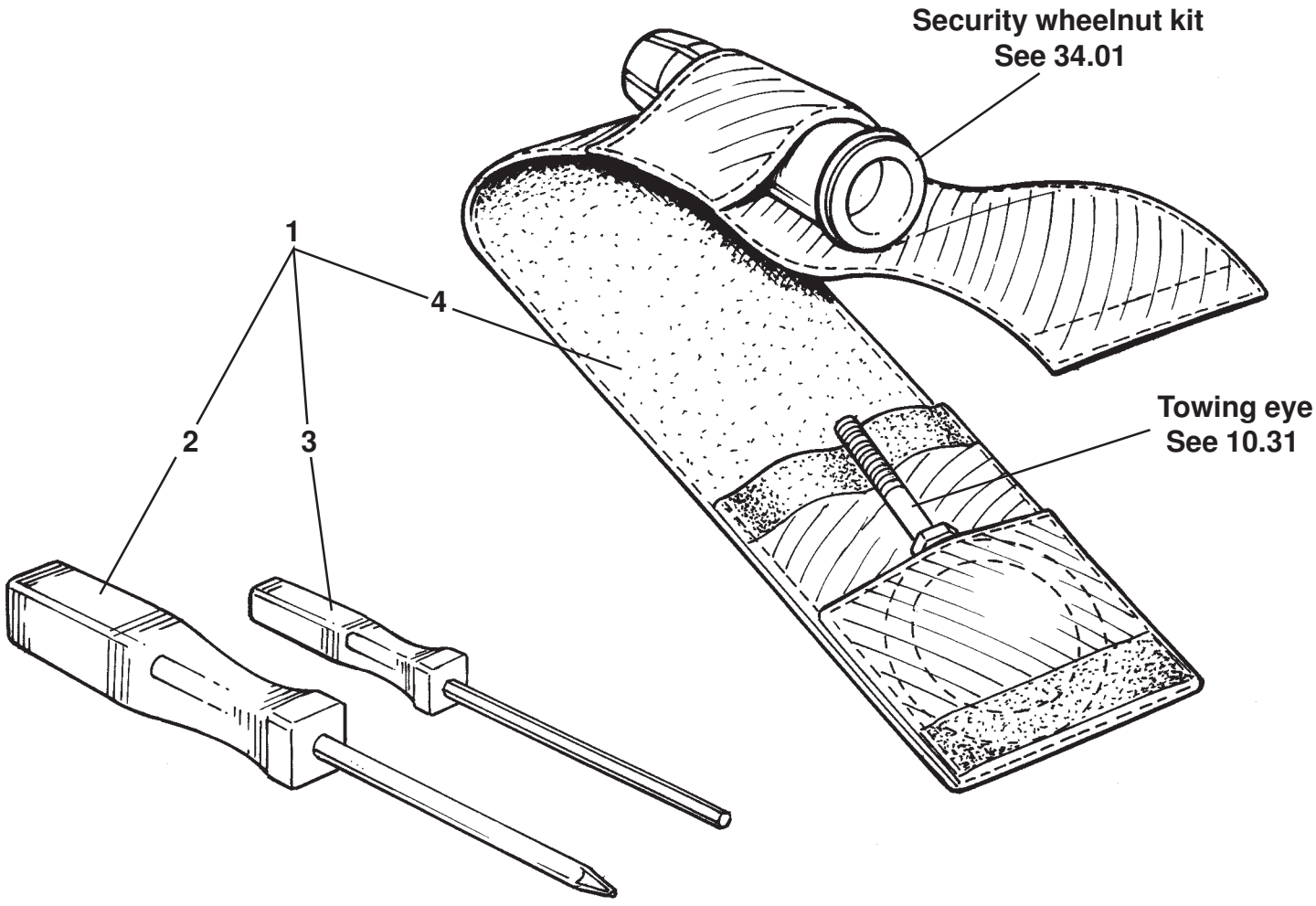
47.15

Service Parts List

Function Code 47.15 Driveshafts & Seals

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Drive Shaft, RH			**A111D6008F**	1
02	Drive Shaft, LH			**A111D6007F**	1
03	Oil Seal, drive shaft, LH			**A111F6029S**	1
03a	Oil Seal, drive shaft, RH			**A111F6030S**	1
04	Gaiter Kit, inboard CV joint	Including clips and grease		**A111D6011S**	2
05	Gaiter Kit, outboard CV joint	Including clips and grease		**A111D6012S**	2
06	Circlip, driveshaft retention in transmission			**A100R6001F**	2
07	Special Tool, seal protector,	Used to insert driveshaft		**T000T1390F**	1


Security wheelnut kit
See 34.01
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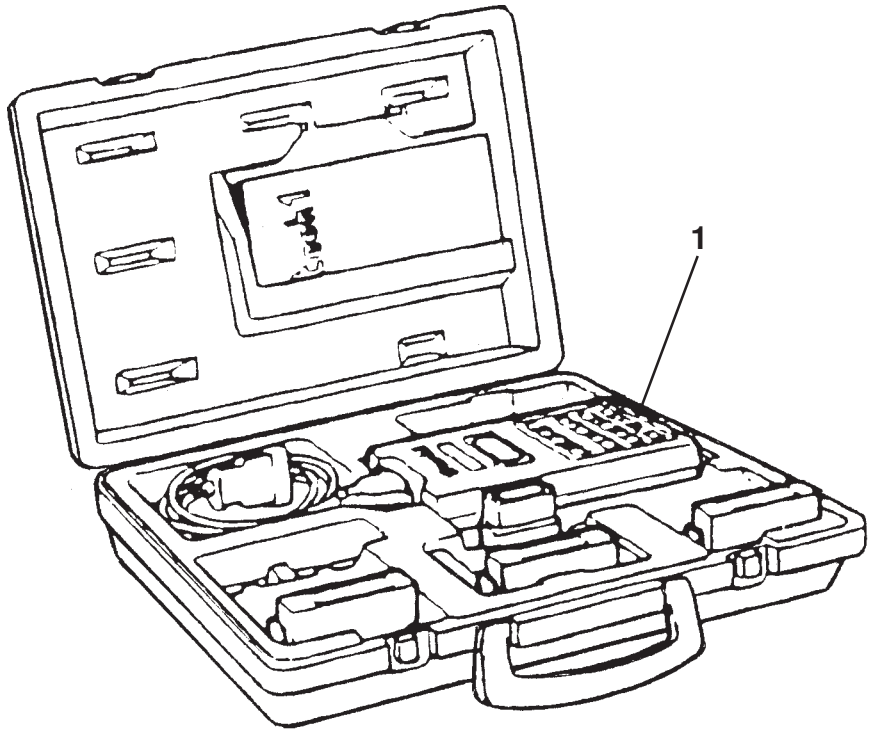
Towing eye
See 10.31

Service Parts List

Function Code 60.01 Tool Kit

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Tool Kit			**A340V0036J**	1
02	Screwdriver, pozi.			**A340T6004F**	1
03	Screwdriver, hex, 3mm			**A340T6003F**	1
04	Tool Bag			**A340T0002J**	1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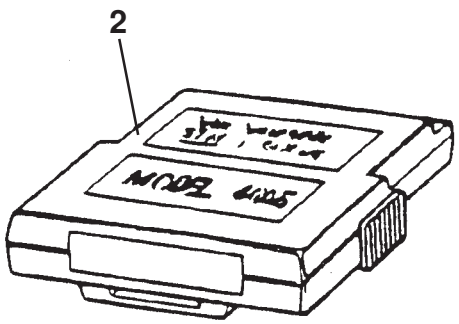
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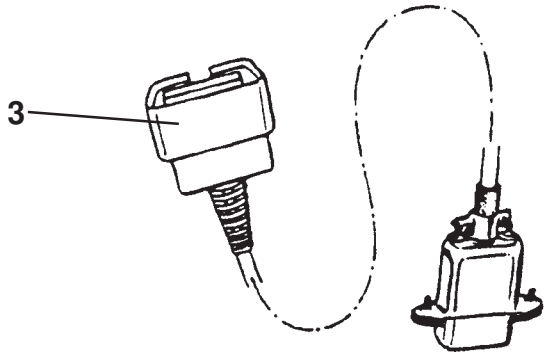
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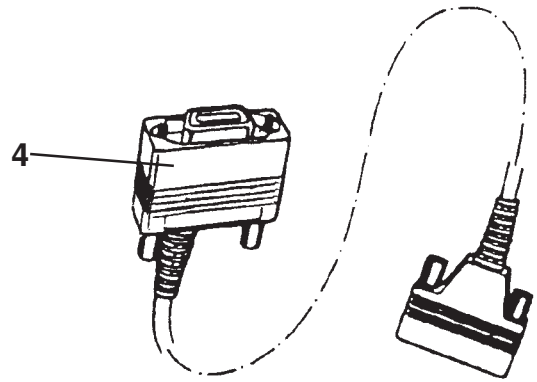
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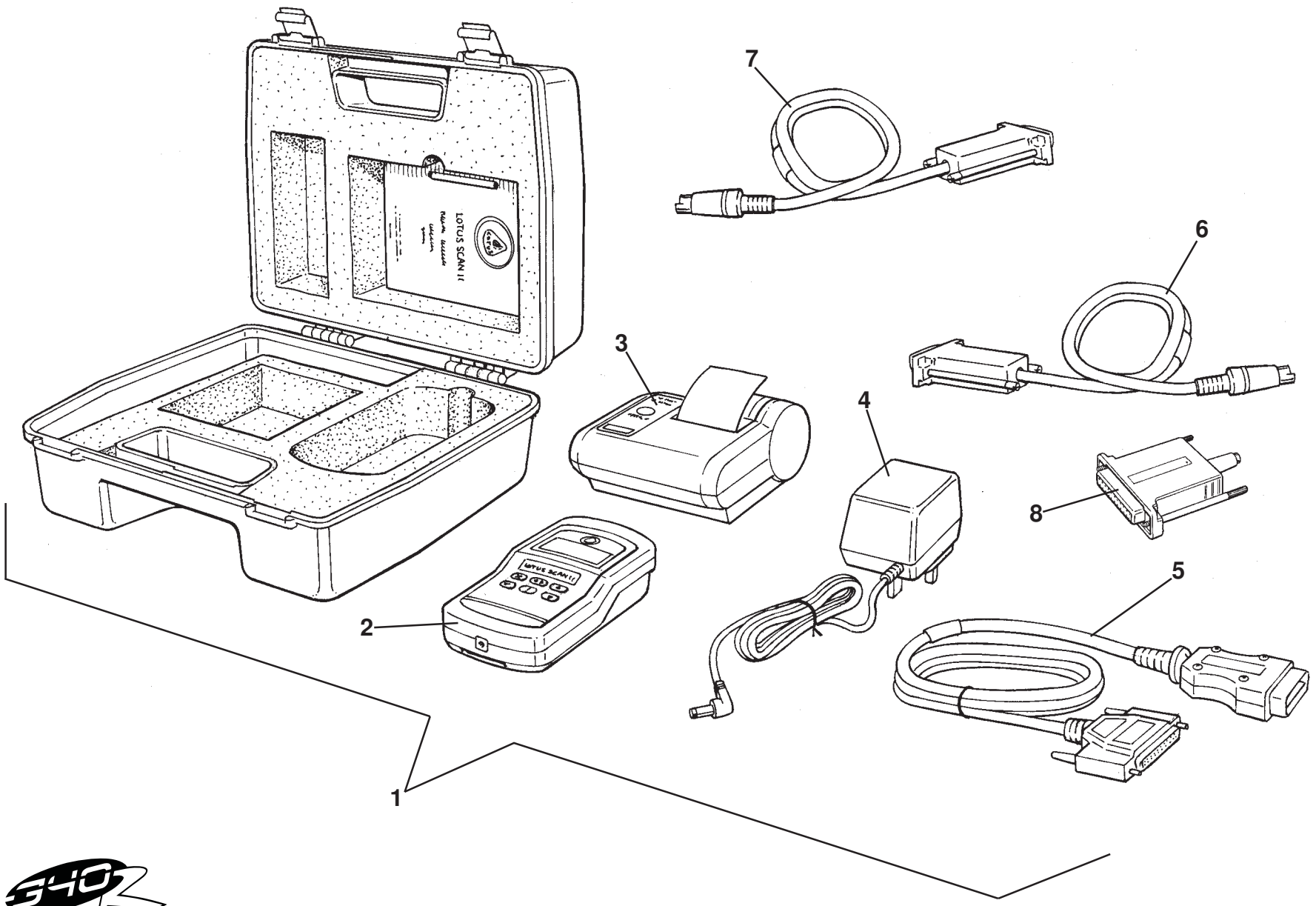
Function Code 60.01a Diagnostic Equipment

Dep	Part Description	Remarks	Option	Part Number	Qty
01	'Tech 1' Diagnostic scanner kit	Including cartridge		**T000T0896/2**	1
02	Calibration Cartridge, 'Tech 1' scanner	Lotus Esprit 1996 ECU	Engine Management	**T000T1307F**	1
03	Adaptor Cable, connector lead to DLC	Connects Tech 1 connector lead to DLC	Part of 'Tech 1' Kit	**T000T1306F**	1
04	Connector lead, 'Tech 1' scanner	Connects Tech 1 connector lead to adaptor cable T000T1306F	Part of 'Tech 1' Kit	**T000T1312F**	1
05	Lead, download from Scan 2, red	See Service Bulletin 2002/2R	Lotus Scan 2	**T000T1435F**	1
		Note: Lotus Scan 2 will replace 'Tech 1' when obsolete, see section 6001b			



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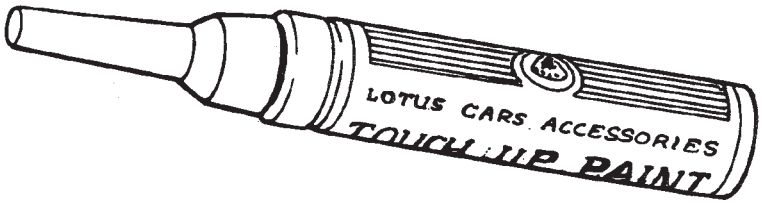
60.01b

Service Parts List

Function Code 60.01b Diagnostic Equipment, Scan III

Dep	Part Description	Remarks	Option	Part Number	Qty
01	Lotus Scan III Kit			**T000T1467F**	1
02	Lotus Scan III, scanner tool			**T000T1426F**	1
03	Printer			**T000T1419F**	1
04	Transformer, printer or scanner power supply			**T000T1427F**	1
05	Lead, scanner to ALDL connector, red			**T000T1435F**	1
06	Lead, scanner to printer			**T000T1429F**	1
07	Lead, scanner to PC			**T000T1430F**	1
08	Adaptor, transformer to scanner			**T000T1436F**	1


LOTUS CARS ACCESSORIES
TOUCH UP PAINT

Function Code 80.20a Touch-in Paint Pencil Range

Dep	Part Description	Remarks	Option	Part Number	Qty
80	B80, Grey Metallic			**A082B6399F**	1
81	B81, Black Metallic			**A082B6398F**	1